



US 20150249224A1

(19) **United States**(12) **Patent Application Publication****Jung et al.**(10) **Pub. No.: US 2015/0249224 A1**(43) **Pub. Date: Sep. 3, 2015**

(54) **NOVEL COMBINATION OF A HOST COMPOUND AND A DOPANT COMPOUND AND AN ORGANIC ELECTROLUMINESCENCE DEVICE COMPRISING THE SAME**

(71) Applicant: **Rohm and Haas Electronic Materials Korea Ltd.**, Cheonan (KR)

(72) Inventors: **So-Young Jung**, Hwaseong (KR); **Bong-Ok Kim**, Seoul (KR); **Chi-Sik Kim**, Hwaseong (KR); **Hyun Kim**, Suwon (KR); **Jong-Seok Ku**, Hwaseong (KR); **Hyuck-Joo Kwon**, Cheonan (KR); **Kyung-Joo Lee**, Seoul (KR); **Kyoung-Jin Park**, Seongnam (KR)

(73) Assignee: **ROHM AND HAAS ELECTRONIC MATERIALS KOREA LTD.**, Cheonan (KR)

(21) Appl. No.: **14/426,173**

(22) PCT Filed: **Sep. 10, 2013**

(86) PCT No.: **PCT/KR2013/008178**

§ 371 (c)(1),

(2) Date: **Mar. 5, 2015**

(30) **Foreign Application Priority Data**

Sep. 11, 2012 (KR) 10-2012-0100533

Publication Classification

(51) **Int. Cl.**

H01L 51/00 (2006.01)
C07D 495/04 (2006.01)
C07D 403/14 (2006.01)
C09K 11/06 (2006.01)
C07D 403/04 (2006.01)
C07D 409/14 (2006.01)
C07D 487/04 (2006.01)
C07D 407/14 (2006.01)
C07F 15/00 (2006.01)
C07D 491/048 (2006.01)

(52) **U.S. Cl.**

CPC **H01L 51/0085** (2013.01); **C07F 15/0033** (2013.01); **C07D 495/04** (2013.01); **C07D 403/14** (2013.01); **C07D 491/048** (2013.01); **C07D 403/04** (2013.01); **C07D 409/14** (2013.01); **C07D 487/04** (2013.01); **C07D 407/14** (2013.01); **C09K 11/06** (2013.01); **H01L 51/0072** (2013.01); **H01L 51/0067** (2013.01); **H01L 51/0071** (2013.01); **H01L 51/0052** (2013.01); **H01L 51/0074** (2013.01); **H01L 51/0073** (2013.01); **H01L 51/0058** (2013.01); **C09K 2211/185** (2013.01); **C09K 2211/1018** (2013.01); **H01L 51/5012** (2013.01)

(57)

ABSTRACT

The present invention relates to a specific combination of a dopant compound and a host compound, and an organic electroluminescent device comprising the same. The organic electroluminescent device according to the present invention, has an advantage of showing a higher luminous efficiency under a driving voltage lower than that of the device comprising conventional luminescent materials.

**NOVEL COMBINATION OF A HOST
COMPOUND AND A DOPANT COMPOUND
AND AN ORGANIC
ELECTROLUMINESCENCE DEVICE
COMPRISING THE SAME**

TECHNICAL FIELD

[0001] The present invention relates to a novel combination of a host compound and a dopant compound and an organic electroluminescence device comprising the same.

BACKGROUND ART

[0002] An electroluminescent (EL) device is a self-light-emitting device which has advantages in that it provides a wider viewing angle, a greater contrast ratio, and a faster response time compared to LCDs. An organic EL device was first developed by Eastman Kodak, by using small aromatic diamine molecules, and aluminum complexes as materials for forming a light-emitting layer [Appl. Phys. Lett. 51, 913, 1987].

[0003] The most important factor determining luminous efficiency in an organic EL device is the light-emitting material. The electroluminescent material includes a host material and a dopant material for purposes of functionality. Typically, a device that has much superior electroluminescent properties is known to have a structure in which a host is doped with a dopant to form an electroluminescent layer. Recently, the development of an organic EL device having high efficiency and long lifespan is being urgently called for. Particularly, taking into consideration the electroluminescent properties required of medium to large OLED panels, the development of materials much superior to conventional electroluminescent materials is urgent.

[0004] Until now, fluorescent materials have been widely used as a light-emitting material. However, in view of electroluminescent mechanisms, developing phosphorescent materials is one of the best methods to theoretically enhance luminous efficiency by four (4) times. Iridium(III) complexes have been widely known as dopant compounds of phosphorescent substances, including bis(2-(2'-benzothienyl)-pyridinato-N,C3')iridium(acetylacetonate) [(acac)Ir(btp)₂], tris(2-phenylpyridine)iridium [Ir(ppy)₃] and bis(4,6-difluorophenylpyridinato-N,C2')picolinato iridium [Firpic] as red, green and blue materials, respectively. Until now, 4,4'-N,N'-dicarbazol-biphenyl (CBP) was the most widely known host material for phosphorescent substances. Further, an organic EL device of high efficiency using bathocuproine (BCP) and aluminum(III)bis(2-methyl-8-quinolate)(4-phenylphenolate) (BALq) for a hole blocking layer is also known. However, there were problems in power efficiency, operational life span, and luminous efficiency, when applying a light-emitting material comprising conventional dopant and host compounds.

[0005] Korean Patent Appln. Laying-Open No. KR 2007-050438 A discloses iridium complexes introducing an alkyl or an aryl group to an Ir(ppy)₃ structure, which is a conventional dopant compound, as a dopant compound comprised in a light-emitting material of an organic electroluminescent device. However, the above reference does not disclose a preferable combination with a host compound, and still could not solve the problems of luminous efficiency, etc.

[0006] The present inventors found that a specific combination of a dopant compound and a host compound is suitable

for manufacturing organic EL devices having high color purity, high luminance, and a long lifespan.

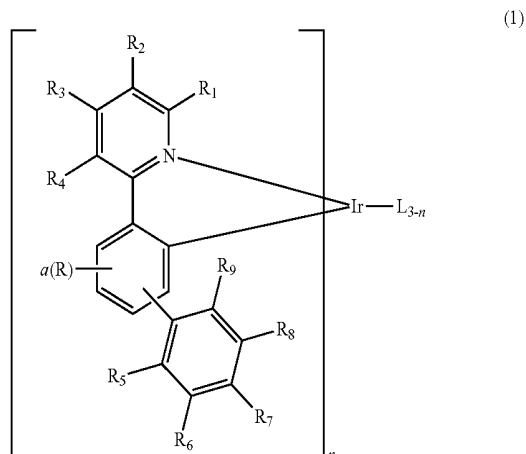
DISCLOSURE OF THE INVENTION

Problems to be Solved

[0007] The objective of the present invention is to provide a novel dopant and host combination, and an organic electroluminescent device comprising the same which provides excellent luminous efficiency in lowered operating voltages.

Solution to Problems

[0008] In order to achieve said purposes, the present invention provides a combination of one or more dopant compounds represented by the following formula 1, and one or more host compounds represented by the following formula 2:



[0009] wherein

[0010] L is an organic ligand;

[0011] R₁ to R₉ each independently represent hydrogen, deuterium, a halogen, a substituted or unsubstituted (C1-C30) alkyl, a substituted or unsubstituted (C3-C30)cycloalkyl, a substituted or unsubstituted (C1-C30)alkoxy, a substituted or unsubstituted (C6-C30)aryl, or a substituted or unsubstituted 3- to 30-membered heteroaryl;

[0012] R represents hydrogen, a halogen, a substituted or unsubstituted (C1-C30)alkyl, or a substituted or unsubstituted (C3-C30)cycloalkyl;

[0013] a represents an integer of 1 to 3; where a is an integer of 2 or more, each of R are same or different; and

[0014] n represents an integer of 1 to 3;

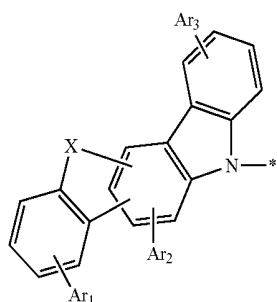
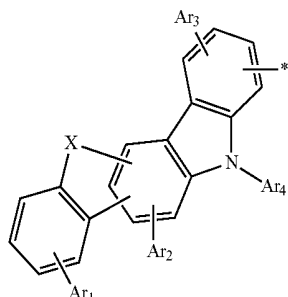
A-D-C

(2)

[0015] wherein

[0016] D represents a single bond, a substituted or unsubstituted (C3-C30)cycloalkylene, a substituted or unsubstituted (C6-C30)arylene, or a substituted or unsubstituted 5- to 30-membered heteroarylene;

[0017] A is represented by the following formula 3 or 4:



[0018] wherein

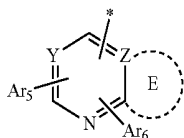
[0019] -* represents a position to which D is linked;

[0020] X represents NR₁₀, O, S, or CR₁₁R₁₂;

[0021] Ar₁ to Ar₄ each independently represent hydrogen, a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C6-C30)aryl, a substituted or unsubstituted 5- to 30-membered heteroaryl, a substituted or unsubstituted (C3-C30)cycloalkyl, —NR₁₃R₁₄, —SiR₁₅R₁₆R₁₇, —SR₁₈, or —OR₁₉; and

[0022] R₁₀ to R₁₉ each independently represent hydrogen, a substituted or unsubstituted (C1-C30)alkyl, or a substituted or unsubstituted (C6-C30)aryl;

[0023] C is represented by the following formula 5:



[0024] wherein

[0025] -* represents a position to which D is linked;

[0026] Y and Z each independently represent CH or N;

[0027] E ring represents a substituted or unsubstituted benzene ring or is absent;

[0028] Ar₅ and Ar₆ each independently represent hydrogen, a substituted or unsubstituted (C6-C30)aryl, a substituted or unsubstituted 5- to 30-membered heteroaryl, a substituted or unsubstituted (C6-C30)cycloalkyl, —NR₂₁R₂₂, —SiR₂₃R₂₄R₂₅, —SR₂₆, or —OR₂₇; and

[0029] R₂₁ to R₂₇ each independently represent hydrogen, a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C6-C30)aryl, or a substituted or unsubstituted 5- to 30-membered heteroaryl.

Effects of the Invention

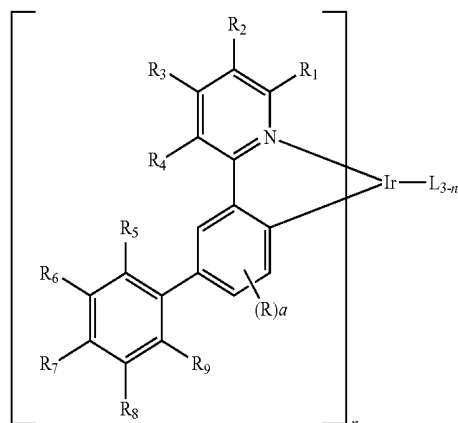
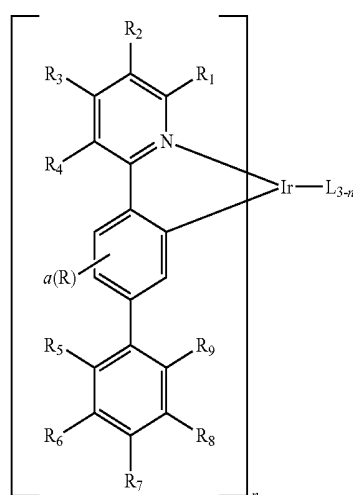
[0030] The organic electroluminescent device according to the present invention contains a specific combination of a dopant compound and a host compound, and provides an advantage of showing a higher luminous efficiency under a driving voltage lower than that of the device comprising conventional luminescent materials.

EMBODIMENTS OF THE INVENTION

[0031] Hereinafter, the present invention will be described in detail. However, the following description is intended to explain the invention, and is not meant in any way to restrict the scope of the invention.

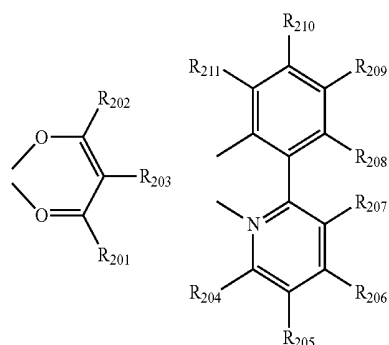
[0032] The present invention relates to an organic electroluminescent device comprising one or more dopant compounds represented by formula 1, and one or more host compounds represented by formula 2.

[0033] The dopant compound represented by formula 1 is preferably represented by formula 6 or 7:



[0034] wherein R, R₁ to R₉, L, n and a are as defined in formula 1.

[0035] In formulae 1, 6, and 7, L is selected from the group consisting of the following structures, but are not limited thereto.

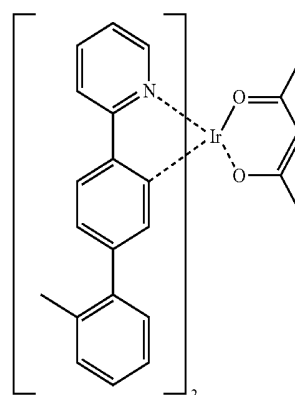


[0036] wherein R_{201} to R_{211} each independently represent hydrogen, deuterium, a halogen, a substituted or unsubstituted (C1-C30)alkyl, or a substituted or unsubstituted (C3-C30)cycloalkyl.

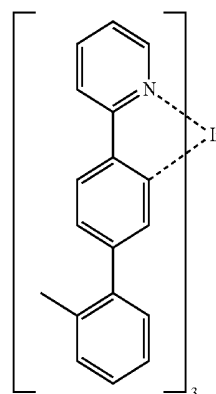
[0037] In formulae 1, 6, and 7, R, and R_1 to R_9 preferably each independently represent hydrogen, a halogen, a substituted or unsubstituted (C1-C10)alkyl, or a substituted or unsubstituted (C3-C10)cycloalkyl, and more preferably each independently represent hydrogen, a halogen, a (C1-C6)alkyl unsubstituted or substituted with a (C1-C6)alkyl, or a (C3-C7)cycloalkyl unsubstituted or substituted with a (C1-C6)alkyl.

[0038] The representative compounds of formula 1 include the following compounds, but are not limited thereto:

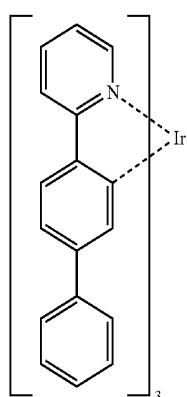
-continued



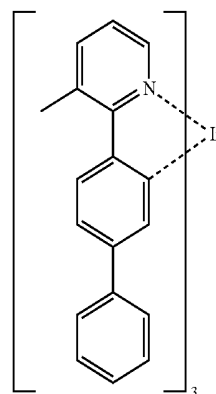
D-3



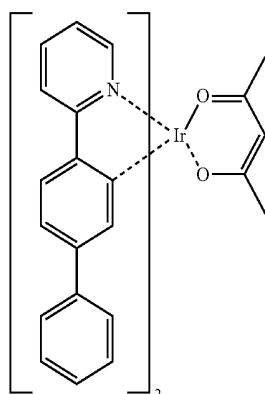
D-4



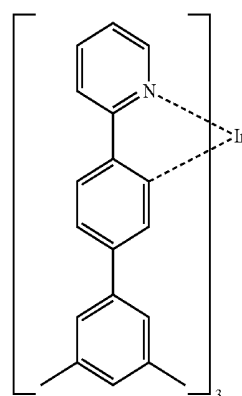
D-1



D-5

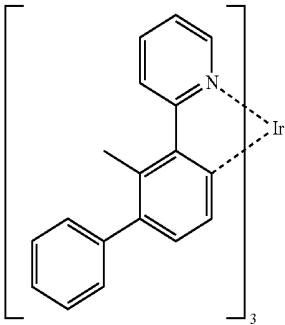


D-2



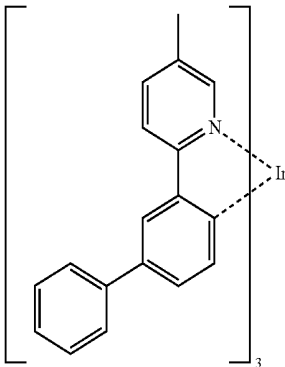
D-6

-continued

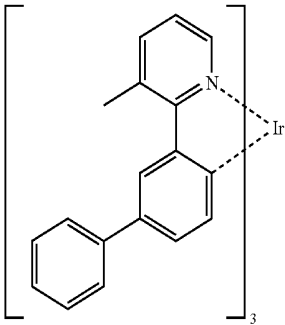


D-7

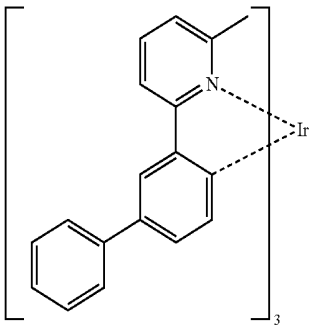
-continued



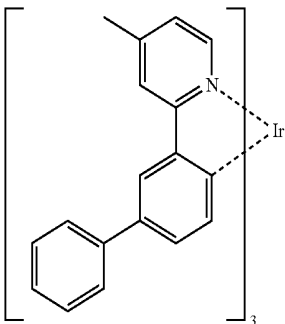
D-11



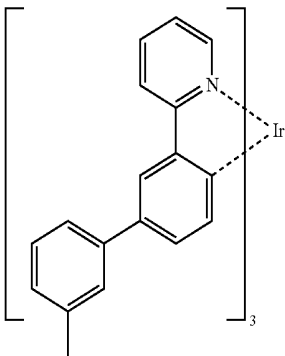
D-8



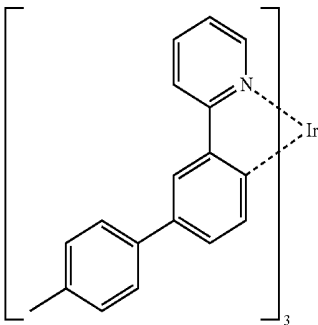
D-12



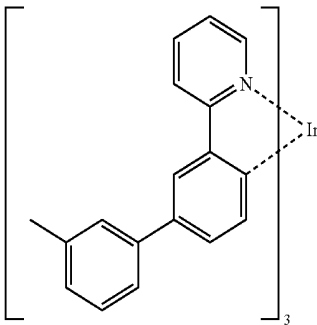
D-9



D-13

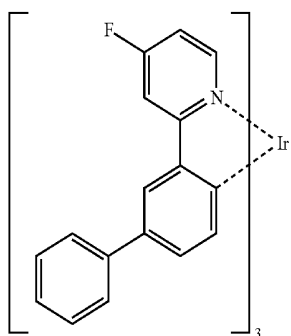


D-10



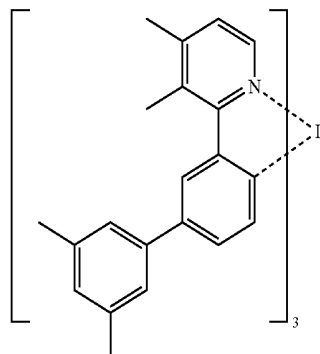
D-14

-continued

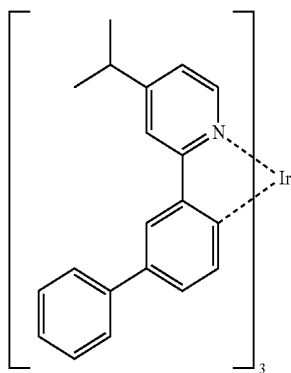


D-15

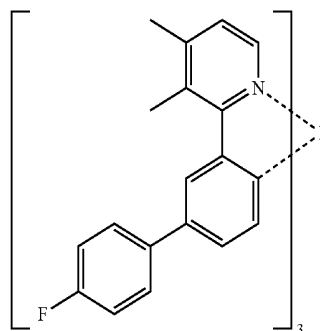
-continued



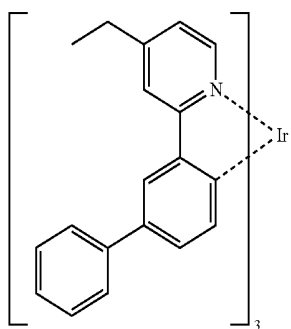
D-19



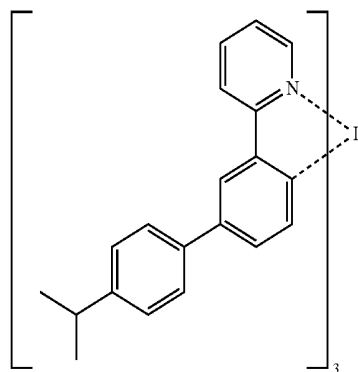
D-16



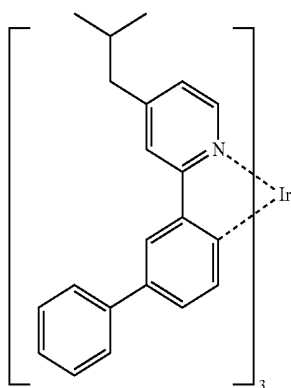
D-20



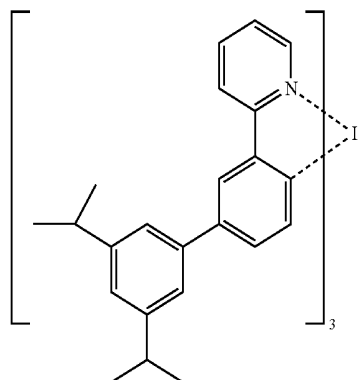
D-17



D-21

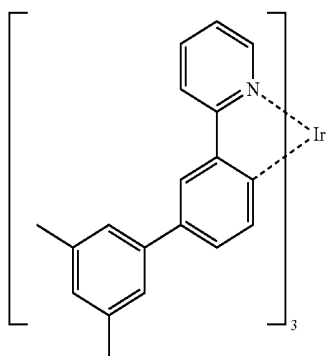


D-18

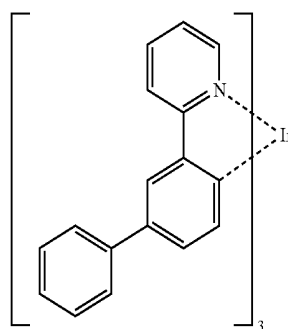


D-22

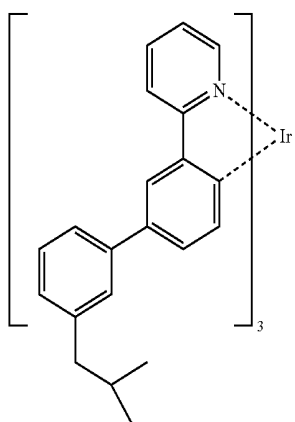
-continued



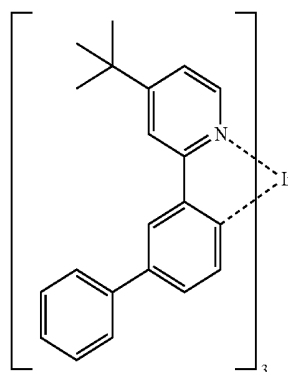
-continued



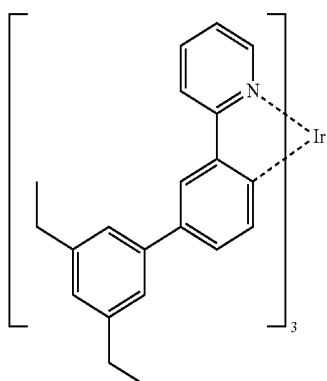
D-24



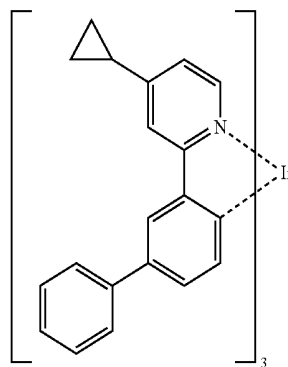
D-28



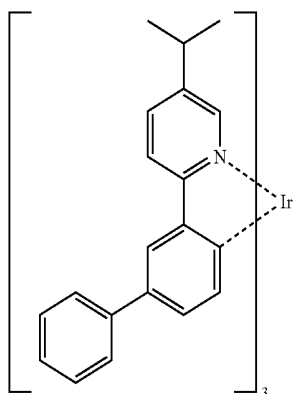
D-25



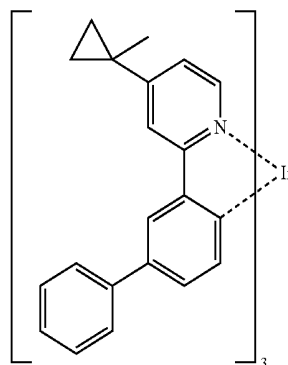
D-29



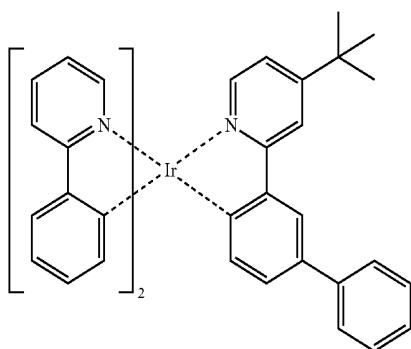
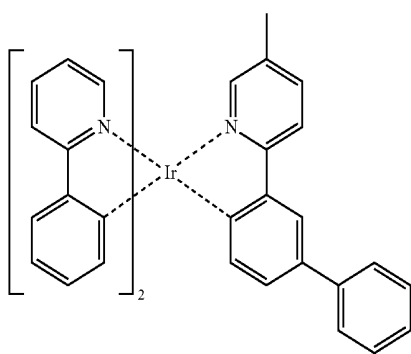
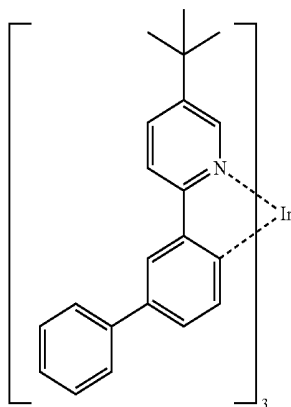
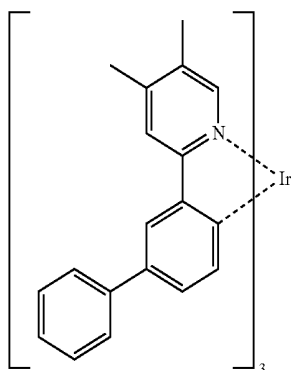
D-26



D-30

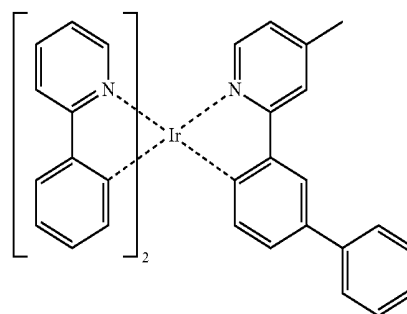


-continued



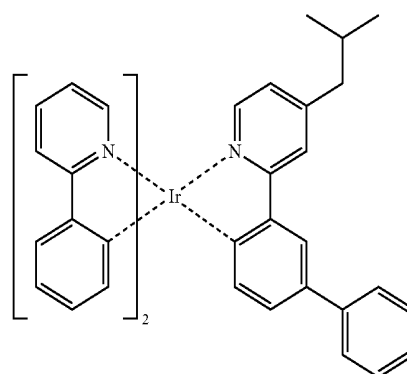
-continued

D-31



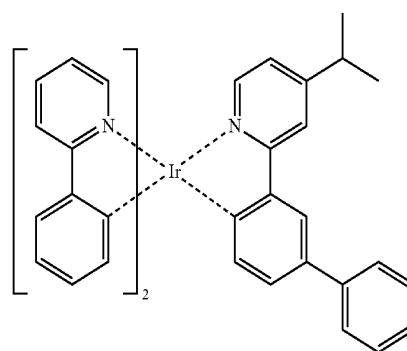
D-35

D-32



D-36

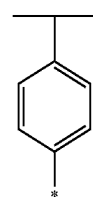
D-33



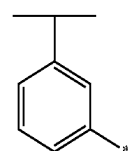
D-37

[0039] In formula 2, D preferably represents a single bond, or is selected from the group consisting of:

D-34

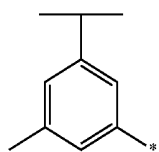


L-1

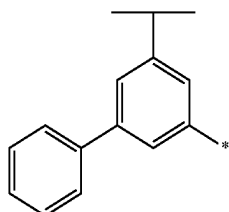


L-2

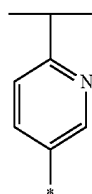
-continued



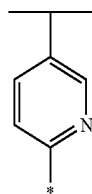
L-3



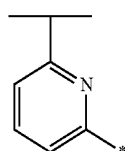
L-4



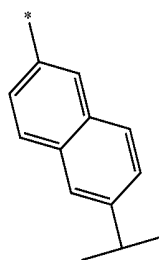
L-5



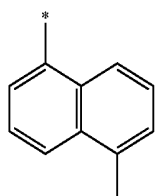
L-6



L-7



L-8



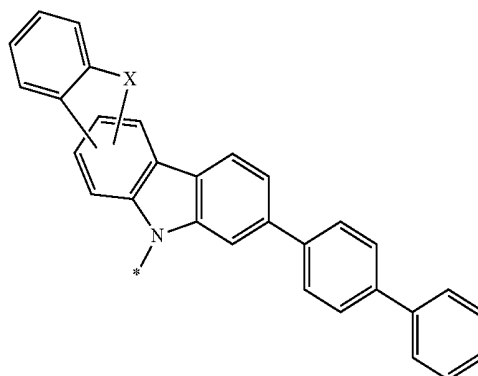
L-9

[0040] wherein -* represents a position to which C is linked, and * represents a position to which A is linked.

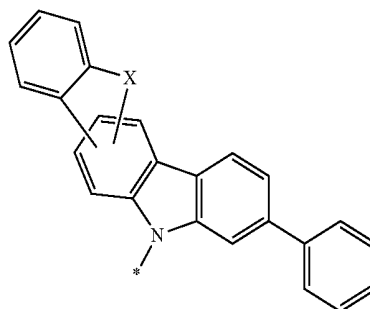
[0041] In formula 2, A is represented by formula 3 or 4, wherein X preferably represents NR₁₀, O, S, or CR₁₁R₁₂, and R₁₀ to R₁₂ preferably each independently represent a (C1-C6) alkyl, or a (C6-C12)aryl. Ar₁ to Ar₄ preferably each independently represent hydrogen; a (C1-C10)alkyl unsubstituted or substituted with a (C1-C6)alkyl; a (C6-C15)aryl unsubstituted or substituted with a (C1-C6)alkyl or a (C6-C12)aryl; a 5- to 15-membered heteroaryl unsubstituted or substituted with a (C1-C6)alkyl or a (C6-C12)aryl; or —SiR₁₅R₁₆R₁₇, wherein R₁₅ to R₁₇ preferably each independently represent a (C1-C6)alkyl.

[0042] In formula 2, A is preferably selected from the group consisting of:

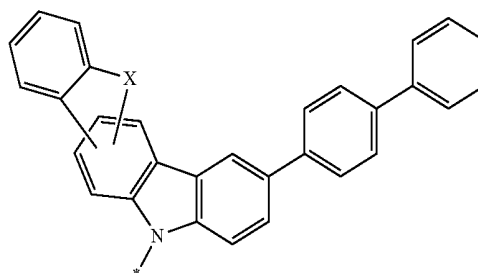
HS-1



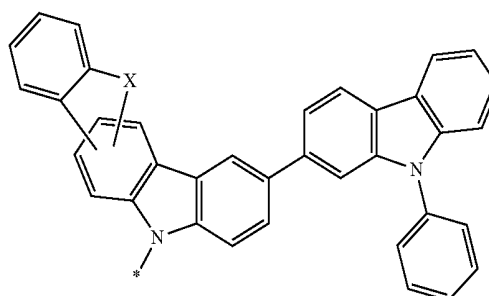
HS-2



HS-3

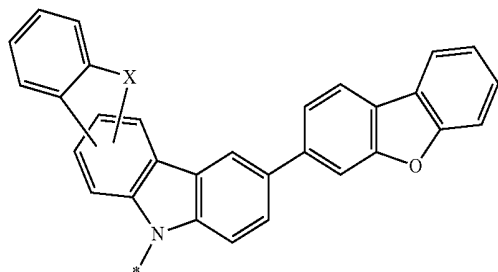


HS-4

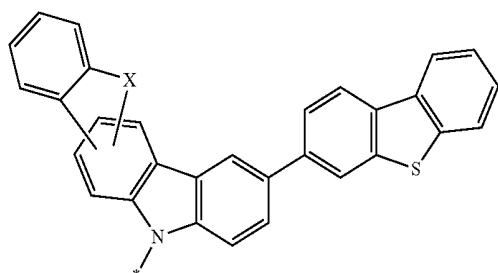


-continued

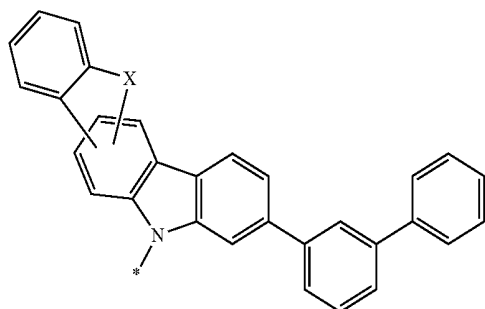
HS-5



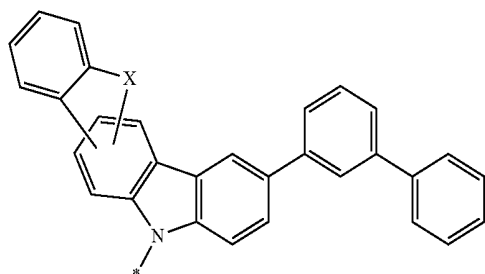
HS-6



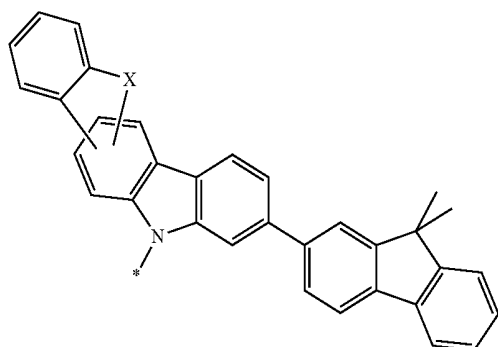
HS-7



HS-8

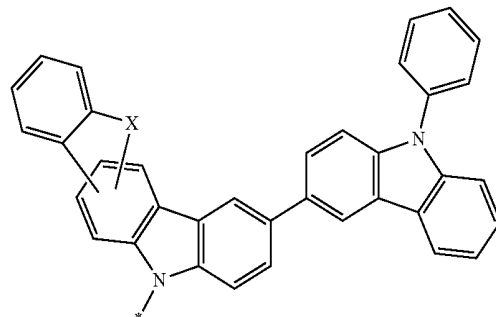


HS-9

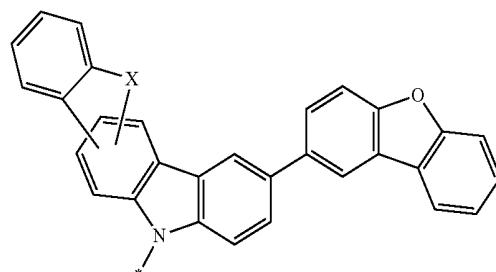


-continued

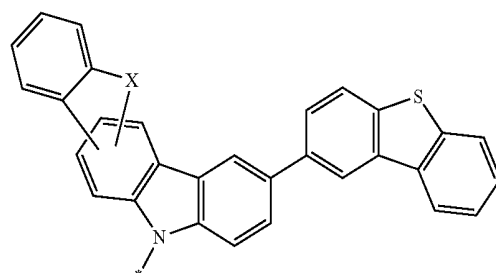
HS-10



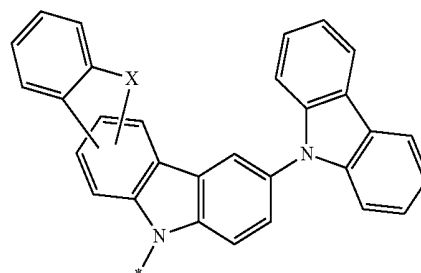
HS-11



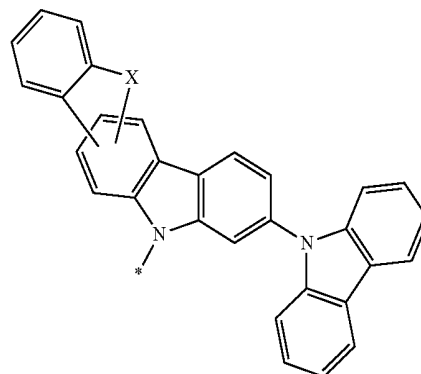
HS-12



HS-13

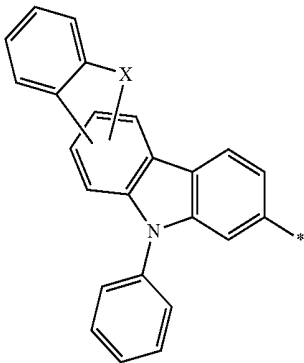


HS-14



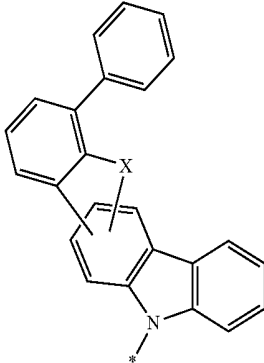
-continued

HS-15

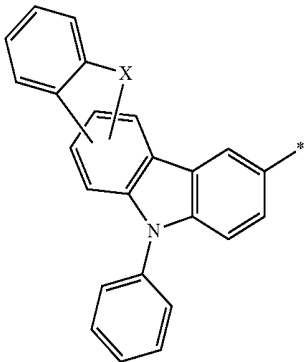


-continued

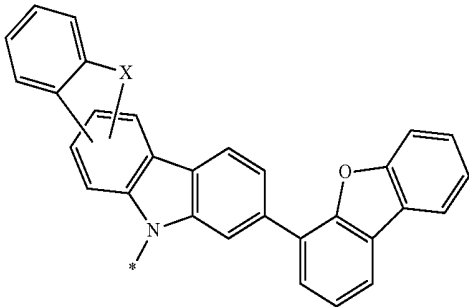
HS-19



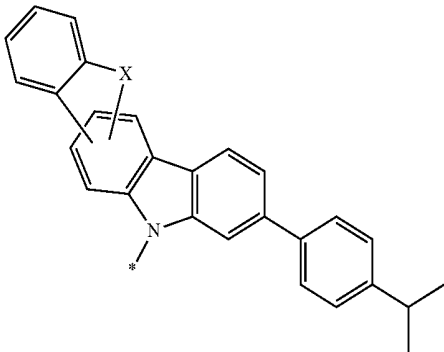
HS-16



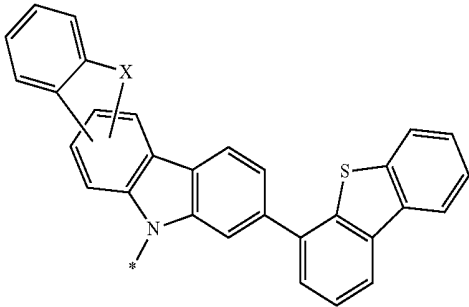
HS-20



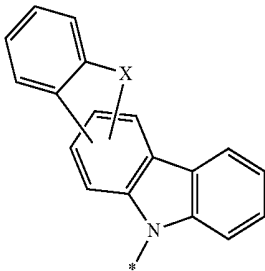
HS-17



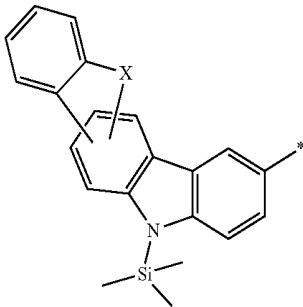
HS-21



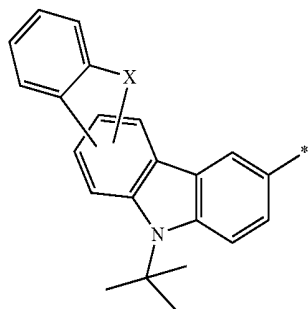
HS-18



HS-22

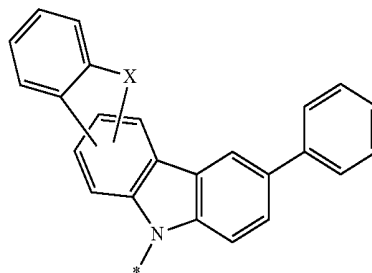


-continued



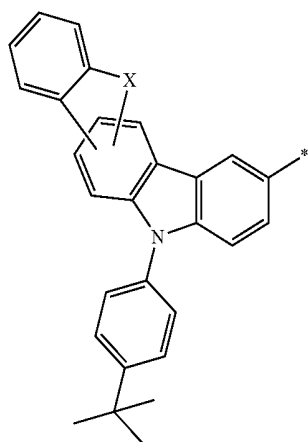
HS-23

-continued

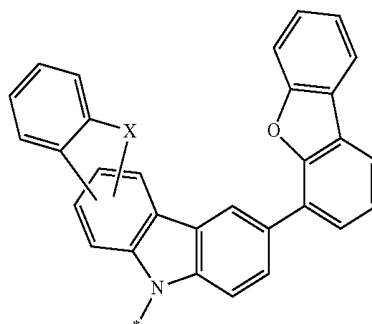


HS-27

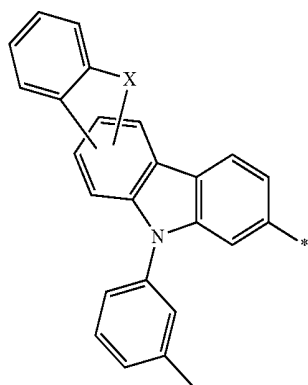
HS-24



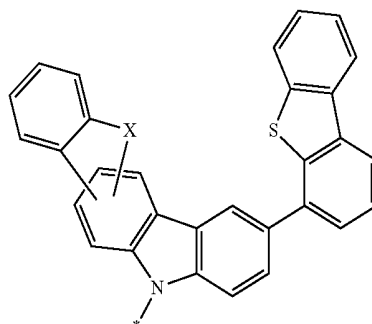
HS-28



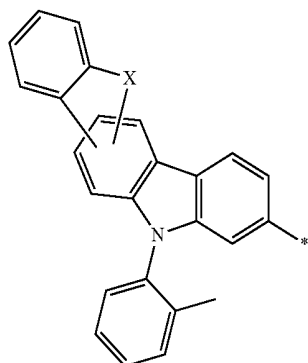
HS-25



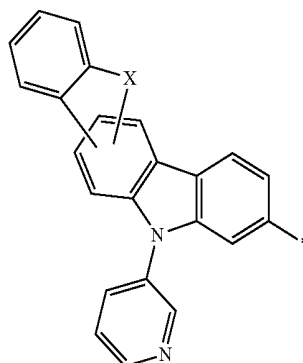
HS-29



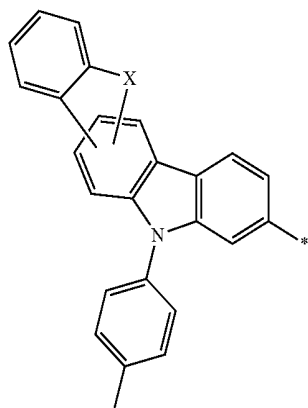
HS-26



HS-30

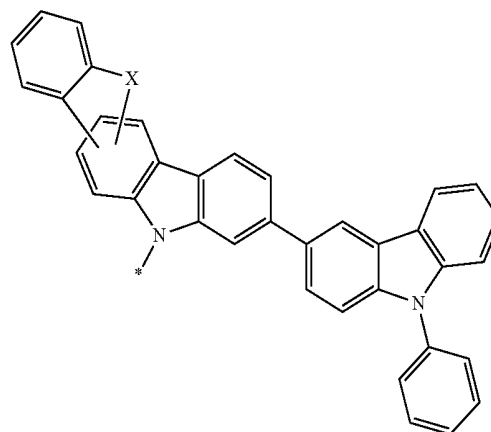


-continued

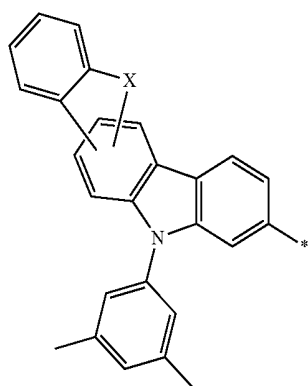


HS-31

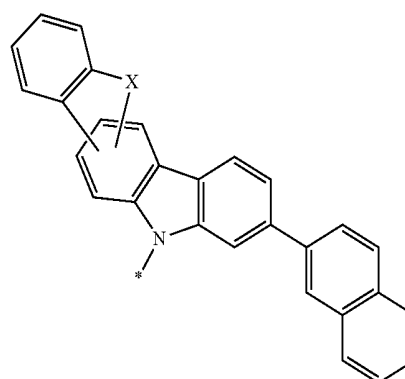
-continued



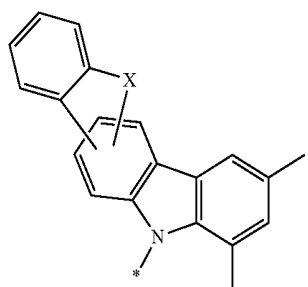
HS-35



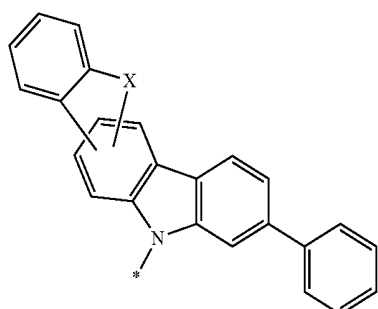
HS-32



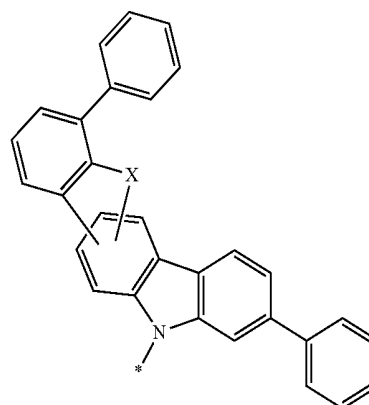
HS-36



HS-33



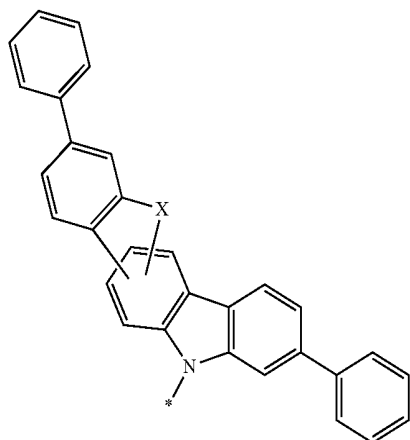
HS-34



HS-37

-continued

HS-38



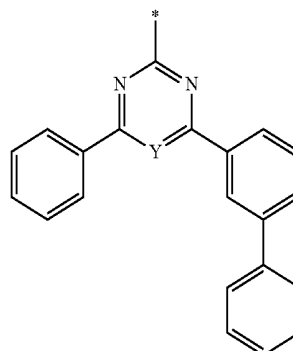
[0043] In formula 2, C is represented by formula 5, wherein E ring represents a benzene ring unsubstituted or substituted with a (C6-C12)aryl, or is absent, Ar₅ and Ar₆ preferably each independently represent hydrogen, a substituted or unsubstituted (C6-C20)aryl, a substituted or unsubstituted 5- to 20-membered heteroaryl, or —SiR₂₃R₂₄R₂₅, and R₂₃ to R₂₅ each independently represent a (C6-C12)aryl.

[0044] The substituents of the substituted aryl, and the substituted heteroaryl each independently are preferably at least one selected from the group consisting of a halogen, a (C1-C6)alkyl, a (C3-C7)cycloalkyl, a (C6-C12)aryl unsubstituted or substituted with a (C1-C6)alkyl, a 5- to 15-membered heteroaryl unsubstituted or substituted with a (C6-C12)aryl, a tri(C6-C12)arylsilyl, and a (C1-C6)alkyldi(C6-C12)arylsilyl.

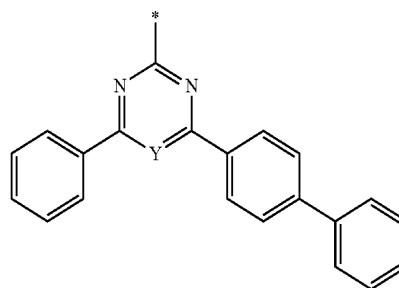
[0045] In formula 2, C is preferably selected from the group consisting of:

-continued

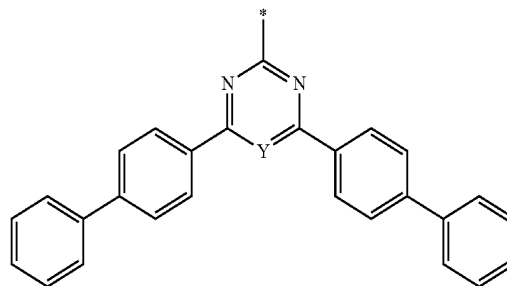
LS-3



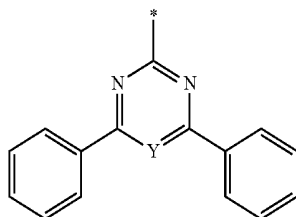
LS-4



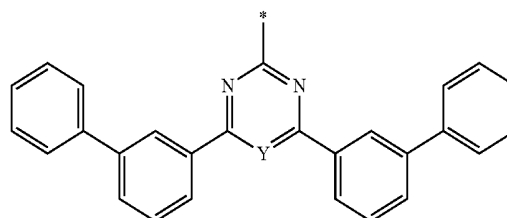
LS-5



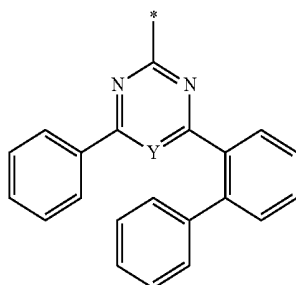
LS-1



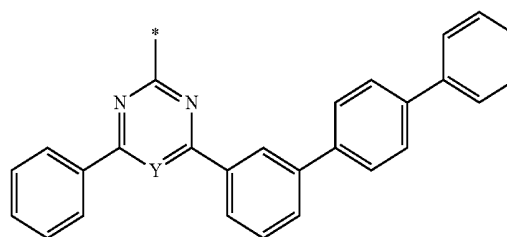
LS-6



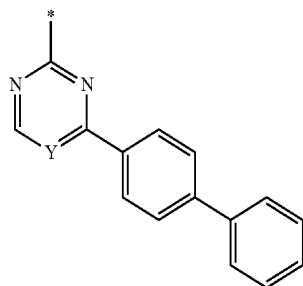
LS-2



LS-7

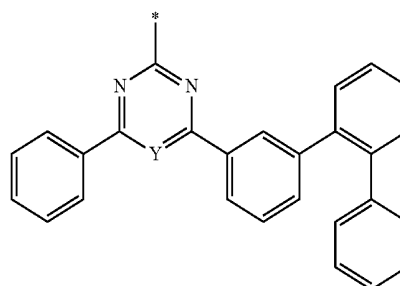


-continued

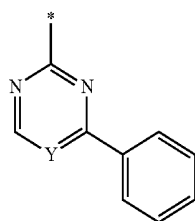


LS-8

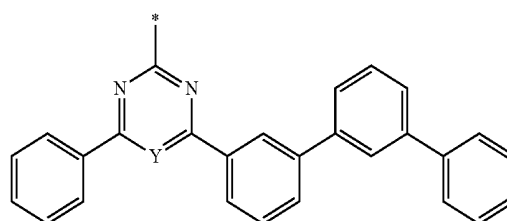
-continued



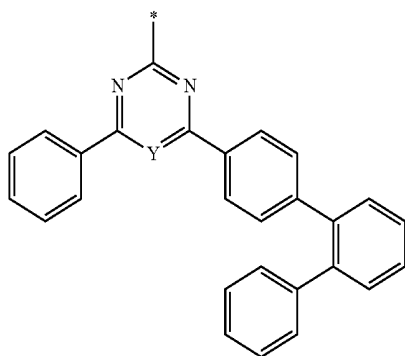
LS-13



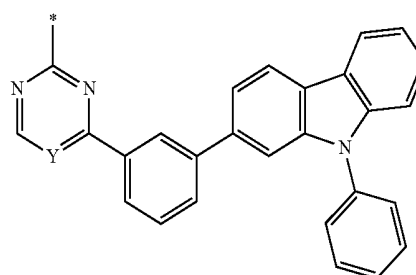
LS-9



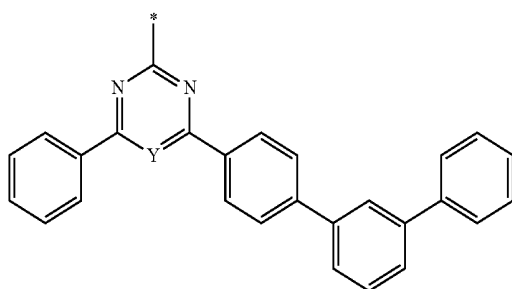
LS-14



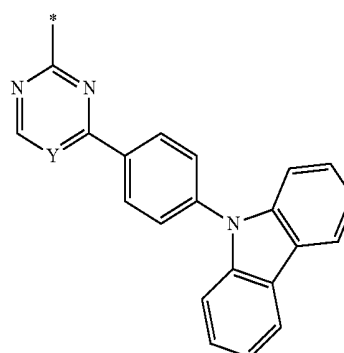
LS-10



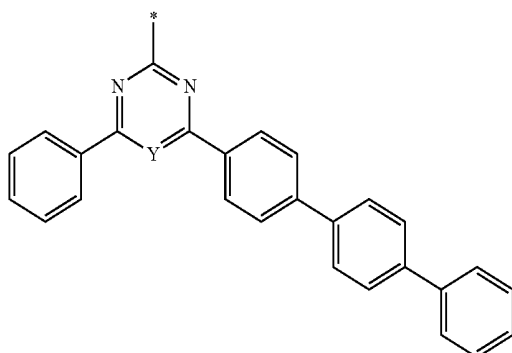
LS-15



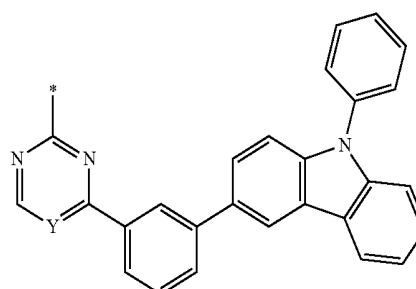
LS-11



LS-16

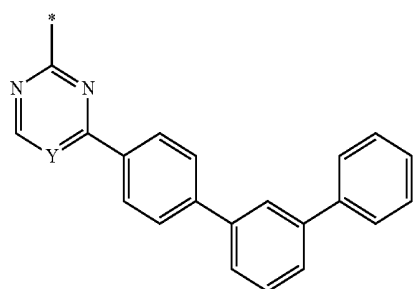


LS-12



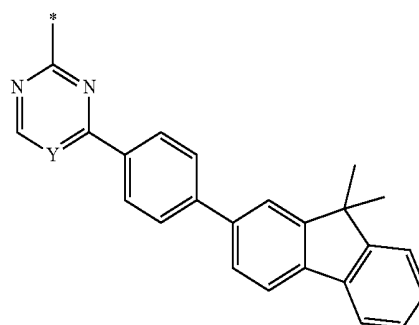
LS-17

-continued

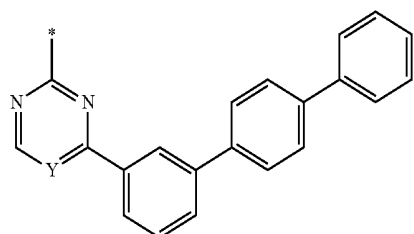


LS-18

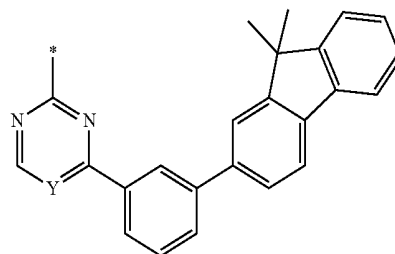
-continued



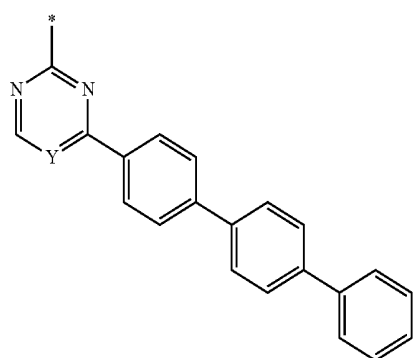
LS-23



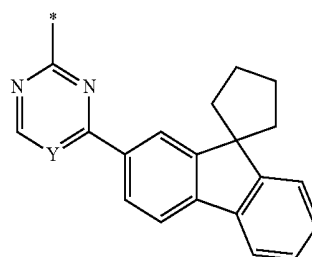
LS-19



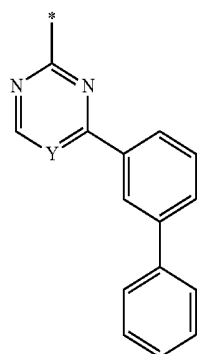
LS-24



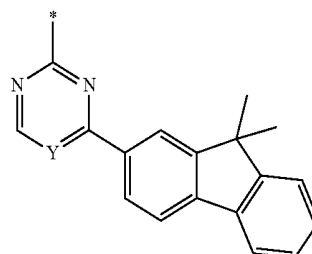
LS-20



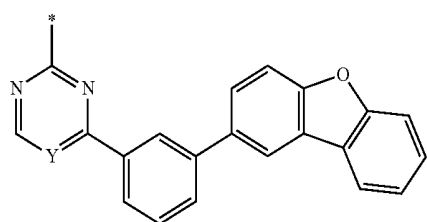
LS-25



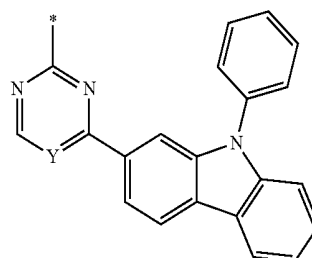
LS-21



LS-26

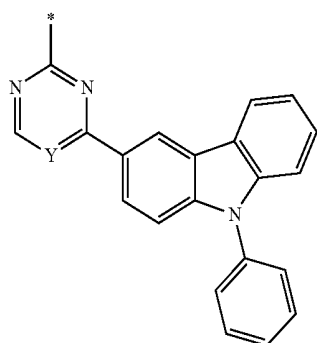


LS-22

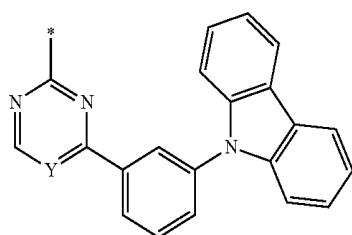


LS-27

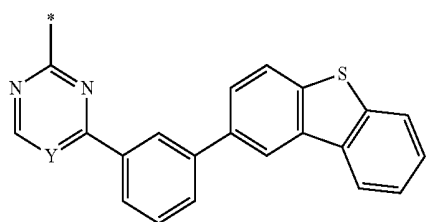
-continued



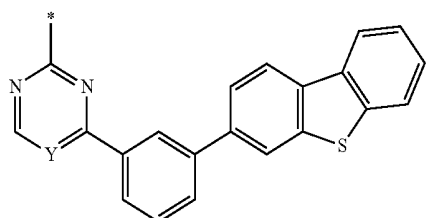
LS-28



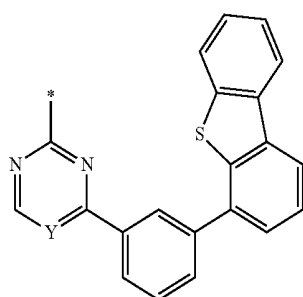
LS-29



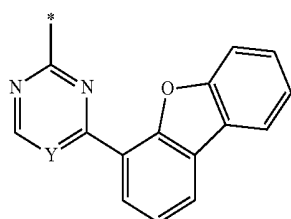
LS-30



LS-31

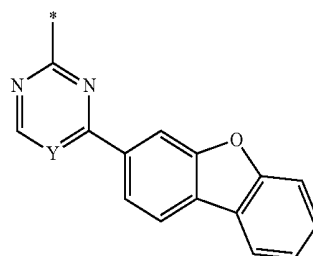


LS-32

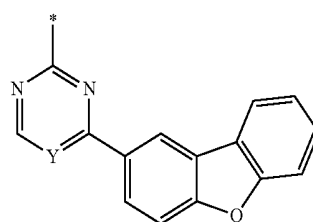


LS-33

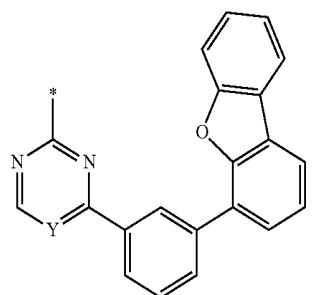
-continued



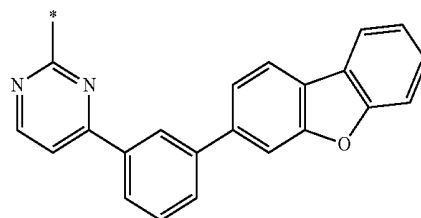
LS-34



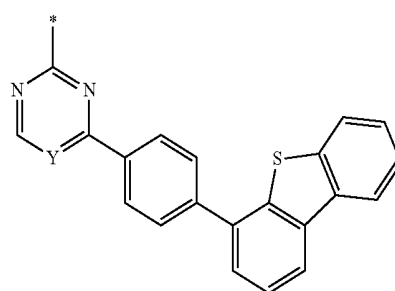
LS-35



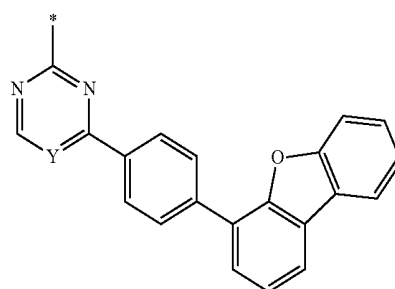
LS-36



LS-37

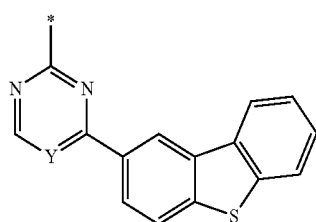
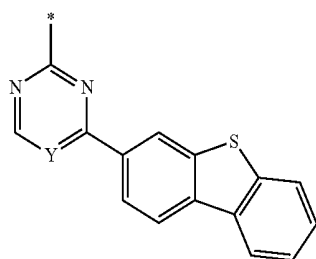
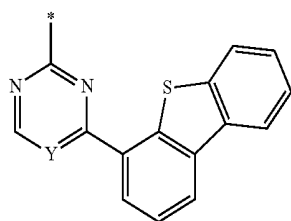
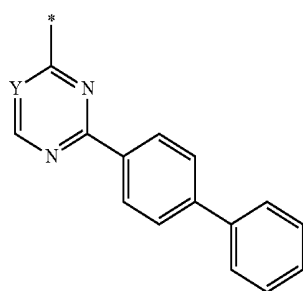
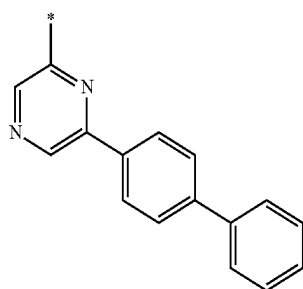
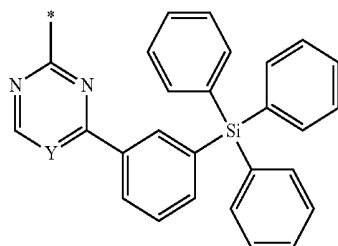


LS-38



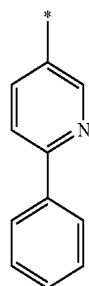
LS-39

-continued

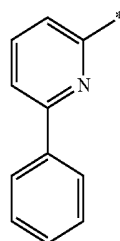


-continued

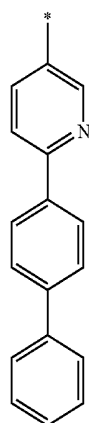
LS-40



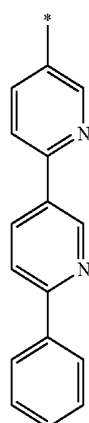
LS-41



LS-42

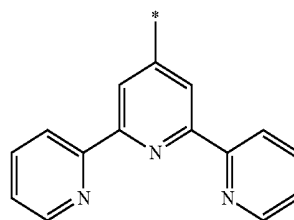


LS-43



LS-44

LS-45



LS-46

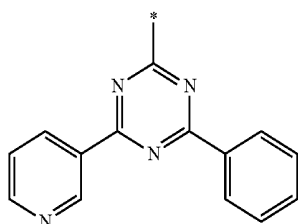
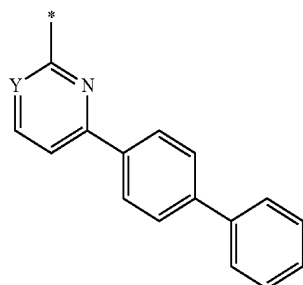
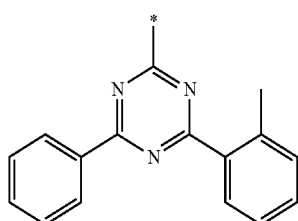
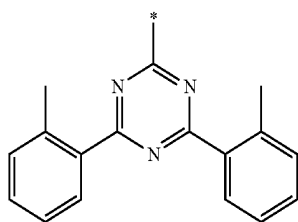
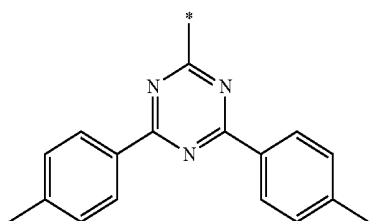
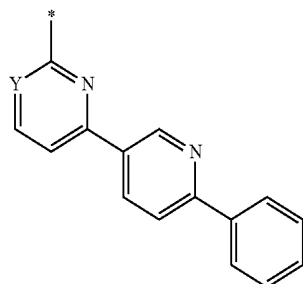
LS-47

LS-48

LS-49

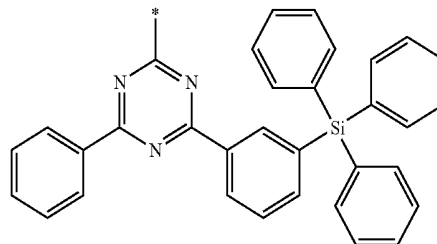
LS-50

-continued



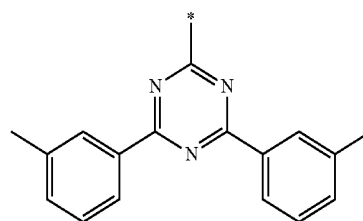
-continued

LS-51



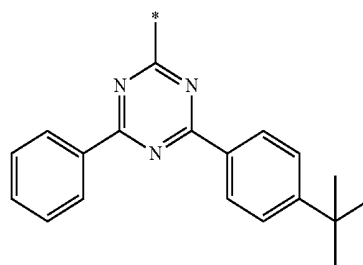
LS-57

LS-52



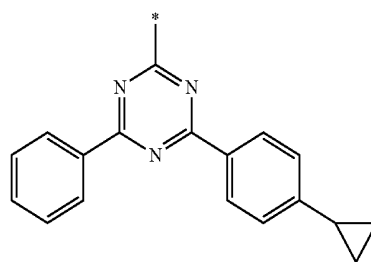
LS-58

LS-53



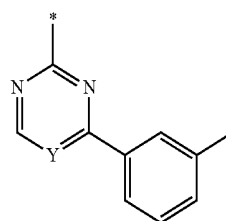
LS-59

LS-54



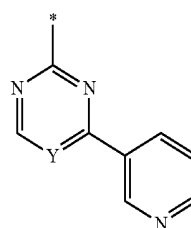
LS-60

LS-55



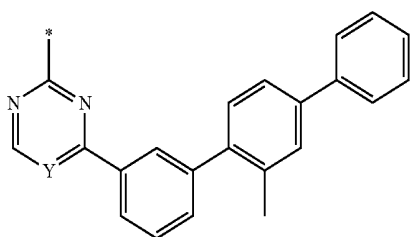
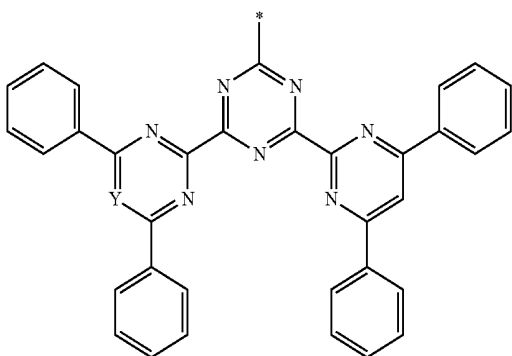
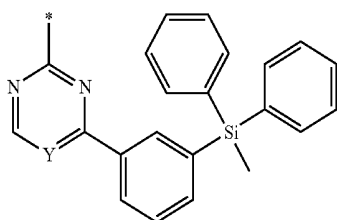
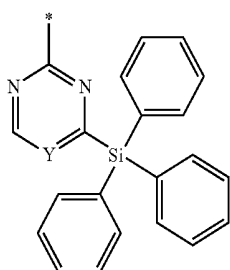
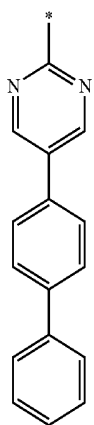
LS-61

LS-56



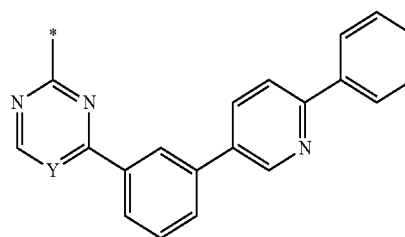
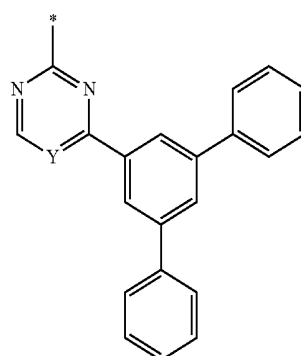
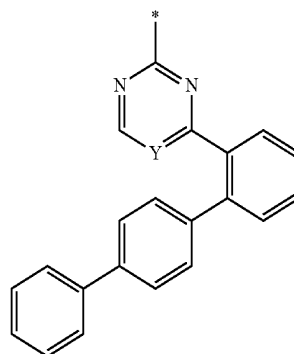
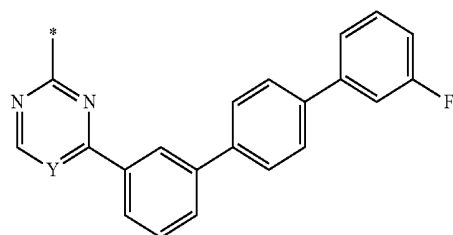
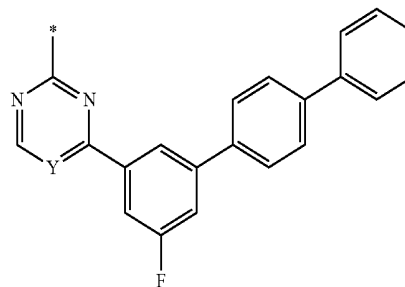
LS-62

-continued



LS-63

-continued



LS-68

LS-69

LS-70

LS-71

LS-72

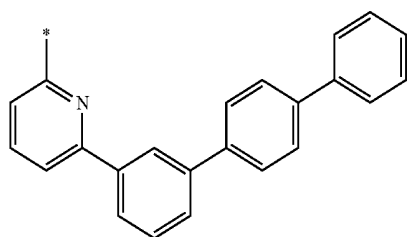
LS-64

LS-65

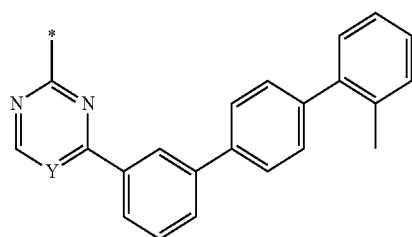
LS-66

LS-67

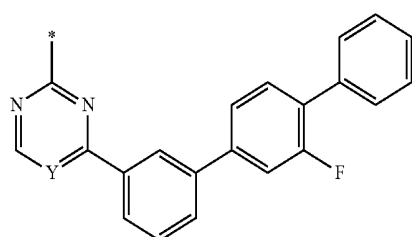
-continued



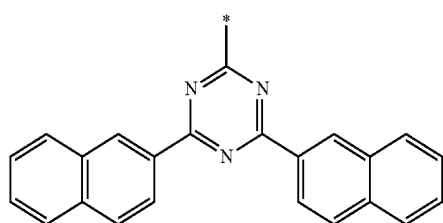
LS-73



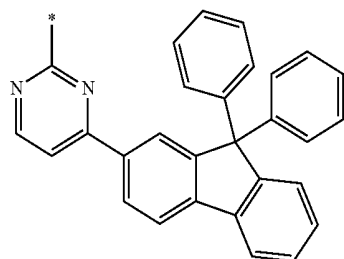
LS-74



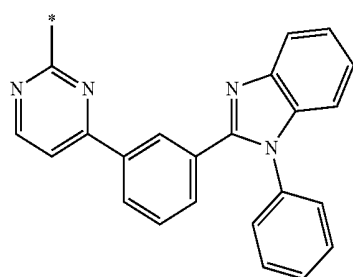
LS-75



LS-76

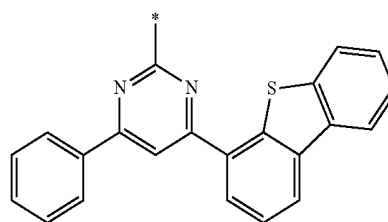


LS-77

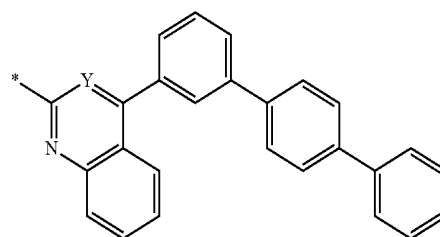


LS-78

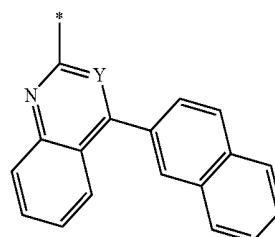
-continued



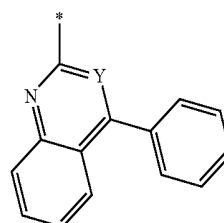
LS-79



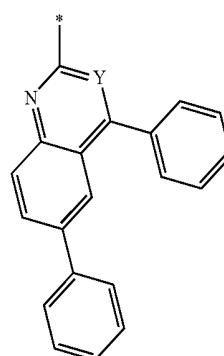
LS-80



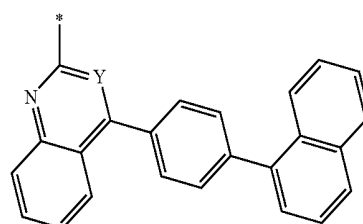
LS-81



LS-82

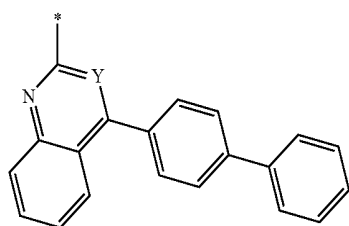


LS-83



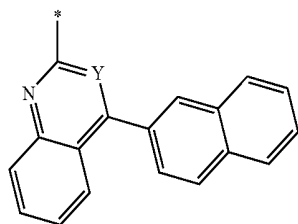
LS-84

-continued



LS-85

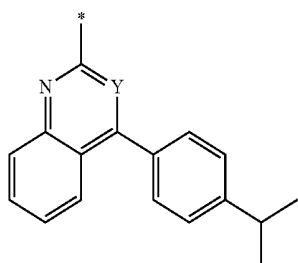
[0046] Herein, alkyl includes methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, tert-butyl, etc.; alkoxy includes methoxy, ethoxy, n-propoxy, isopropoxy, etc.; cycloalkyl includes cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, etc.; and aryl includes phenyl, biphenyl, terphenyl, naphthyl, fluorenyl, phenanthrenyl, anthracenyl, indenyl, triphenylenyl, pyrenyl, tetracenyl, perylenyl, chrysenyl, naphthacenyl, fluoranthenyl, etc.



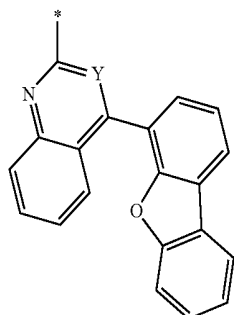
LS-86

[0047] Herein, heteroaryl(ene) comprises at least one heteroatom selected from the group consisting of B, N, O, S, P(=O), Si and P; is a monocyclic ring, or a fused ring condensed with at least one benzene ring; may be partially saturated; may be one formed by linking at least one heteroaryl or aryl group to a heteroaryl group via a single bond(s); and includes a monocyclic ring-type heteroaryl such as furyl, thiophenyl, pyrrolyl, imidazolyl, pyrazolyl, thiazolyl, thiadiazolyl, isothiazolyl, isoxazolyl, oxazolyl, oxadiazolyl, triazinyl, tetrazinyl, triazolyl, tetrazolyl, furazanyl, pyridyl, pyrazinyl, pyrimidinyl, pyridazinyl, etc., and a fused ring-type heteroaryl such as benzofuranyl, benzothiophenyl, isobenzofuranyl, dibenzofuranyl, dibenzothiophenyl, benzoimidazolyl, benzothiazolyl, benzoisothiazolyl, benzoisoxazolyl, benzoxazolyl, isoindolyl, indolyl, indazolyl, benzothiadiazolyl, quinolyl, isoquinolyl, cinnolinyl, quinazolinyl, quinoxalyl, carbazolyl, phenoxazinyl, phenanthridinyl, benzodioxolyl, etc. Further, "halogen" includes F, Cl, Br and I.

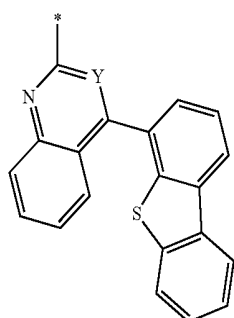
LS-87



LS-88



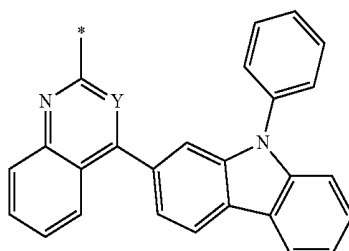
[0048] Herein, "substituted" in the expression "substituted or unsubstituted" means that a hydrogen atom in a certain functional group is replaced with another atom or group, i.e., a substituent.



LS-89

[0049] The substituents of the substituted alkyl, the substituted aryl(ene), the substituted heteroaryl(ene), the substituted cycloalkyl(ene), and the substituted alkoxy in the above formulae each independently are preferably at least one selected from the group consisting of deuterium, a halogen, a (C1-C30)alkyl unsubstituted or substituted with a halogen, a (C6-C30)aryl, a 3- to 30-membered heteroaryl unsubstituted or substituted with a (C6-C30)aryl, a 5- to 7-membered heterocycloalkyl, a 5- to 7-membered heterocycloalkyl fused with at least one (C6-C30)aromatic ring, a (C3-C30)cycloalkyl, a (C6-C30)cycloalkyl fused with at least one (C6-C30)aromatic ring, $R_a R_b R_c Si-$, a (C2-C30)alkenyl, a (C2-C30)alkynyl, a cyano, a carbazolyl, $-NR_d R_e$, $-BR_f R_g$, $-PR_h R_i$, $-P(=O)R_j R_k$, a (C6-C30)aryl(C1-C30)alkyl, a (C1-C30)alkyl(C6-C30)aryl, $R_l W-$, $R_m C(=O)-$, $R_m C(=O)O-$, a carboxyl, a nitro, and a hydroxyl, wherein R_a to R_l each independently represent a (C1-C30)alkyl, a (C6-C30)aryl, or a 3- to 30-membered heteroaryl, or are linked to an adjacent substituent(s) to form a mono- or polycyclic, 5- to 30-membered alicyclic or aromatic ring whose carbon atom(s) may be replaced with at least one hetero atom selected from the group consisting of nitrogen, oxygen and sulfur; W represents S or O; and R_m represents a (C1-C30)alkyl, a (C1-C30)alkoxy, a (C6-C30)aryl, or a (C6-C30)aryloxy.

LS-90

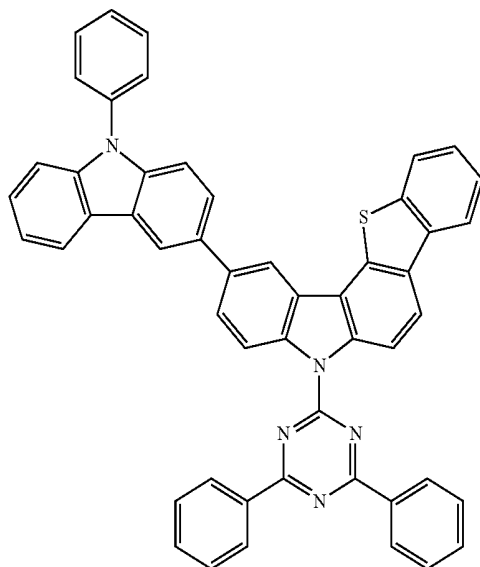


[0050] The representative compounds of formula 2 include the following compounds, but are not limited thereto:

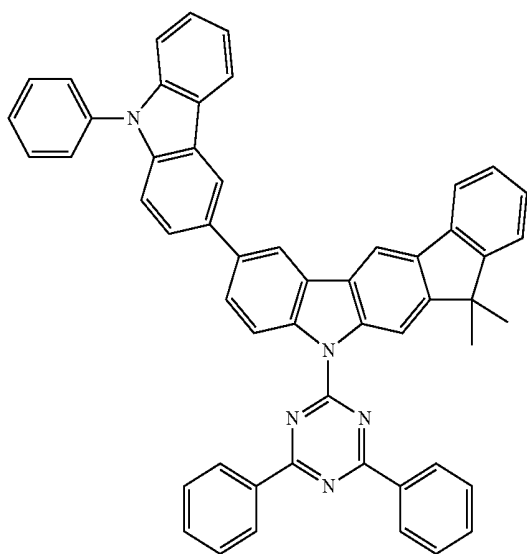
-continued

C-3

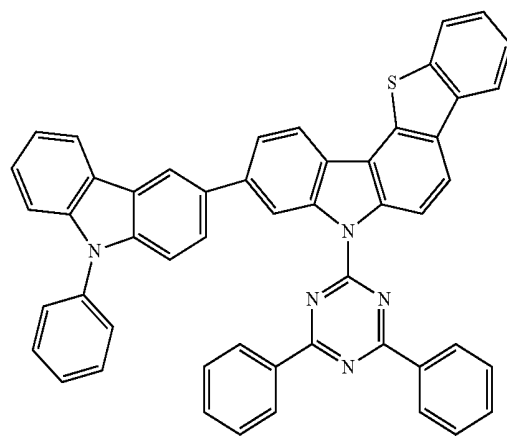
C-1



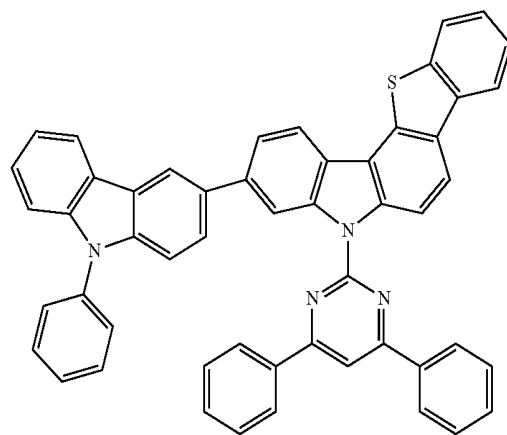
C-2



C-4

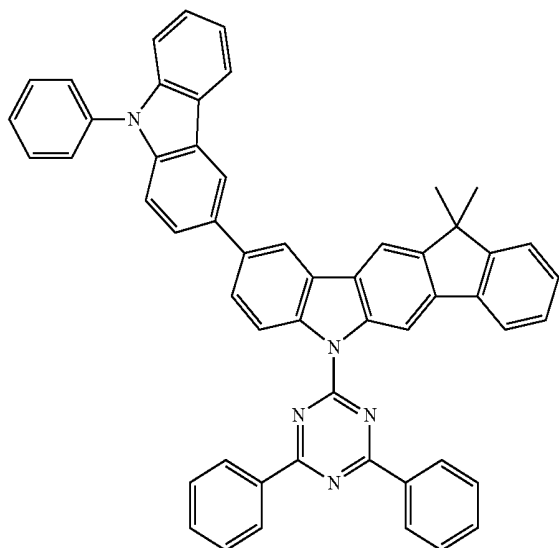


C-5



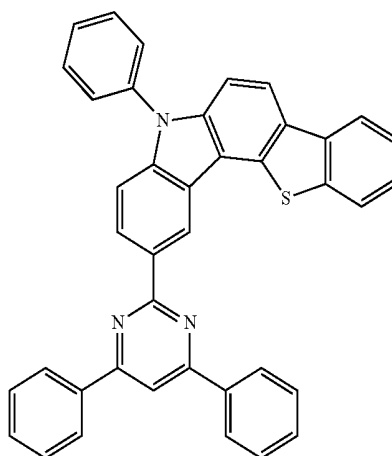
-continued

C-6

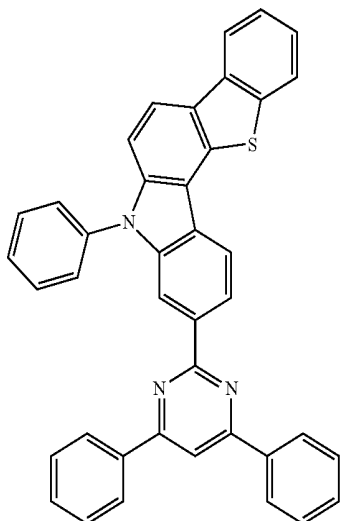


-continued

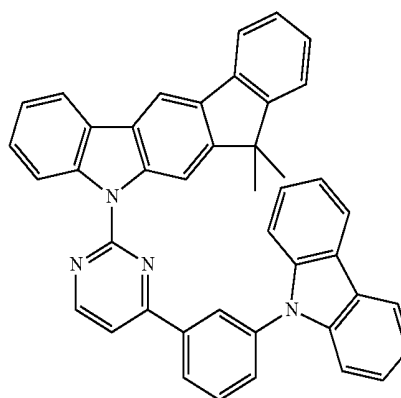
C-9



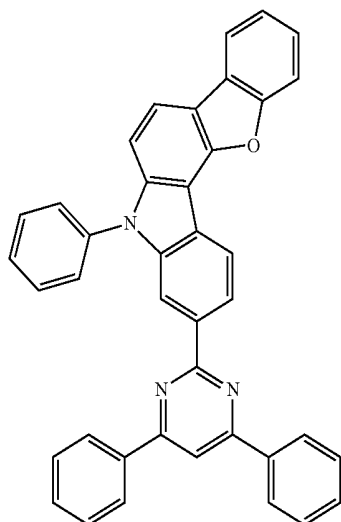
C-7



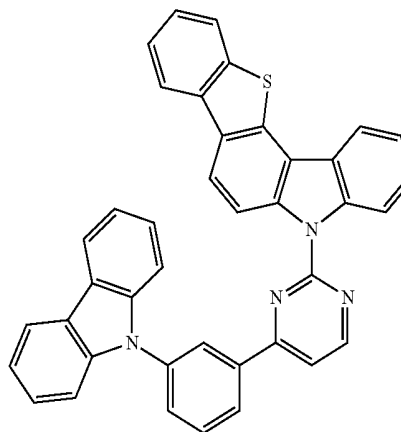
C-10



C-8

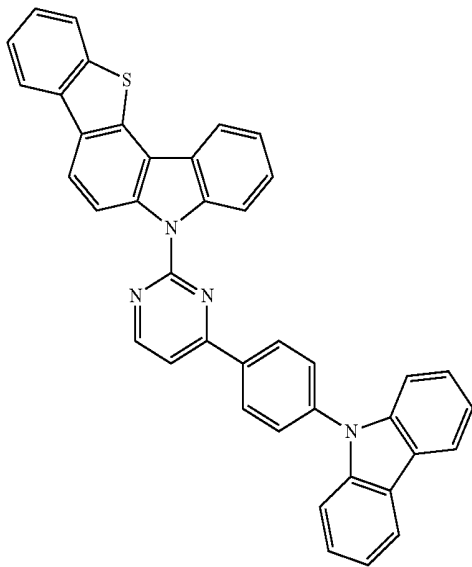


C-11



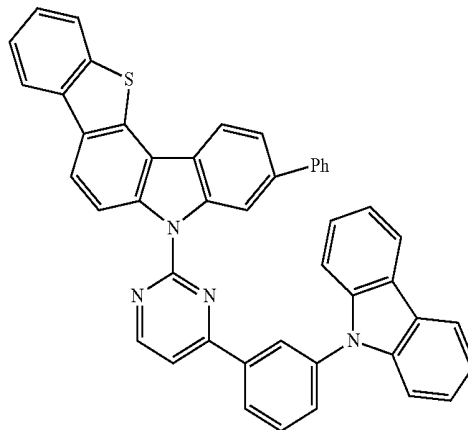
-continued

C-12

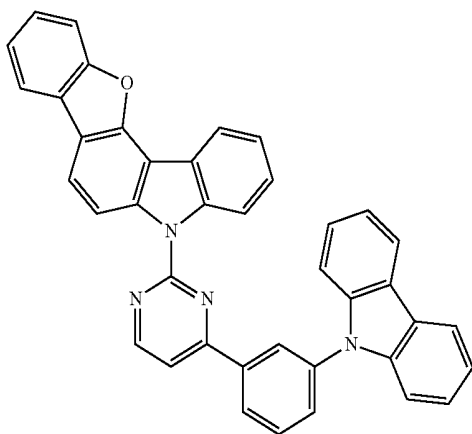


-continued

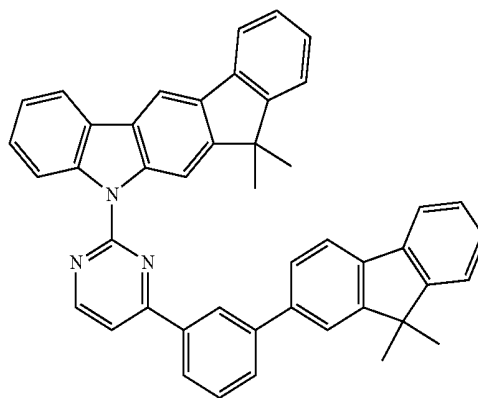
C-15



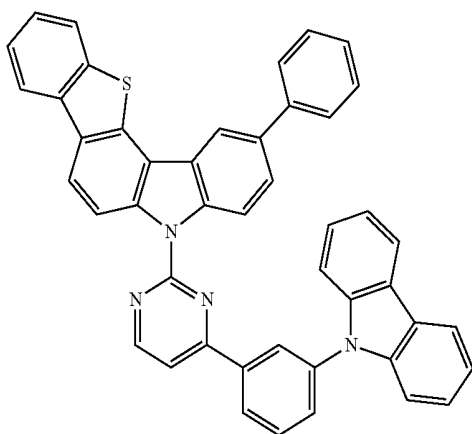
C-13



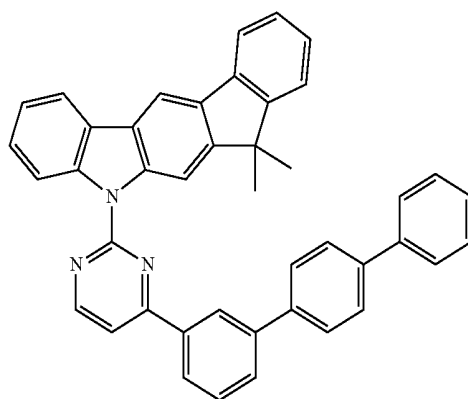
C-16



C-14

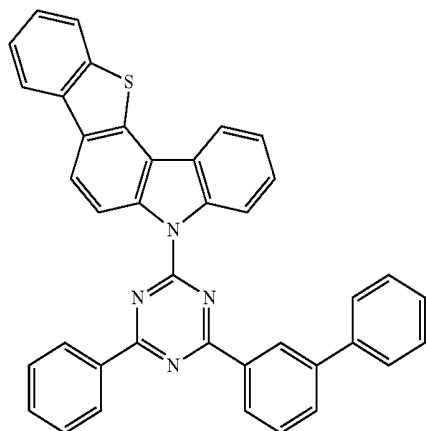


C-17



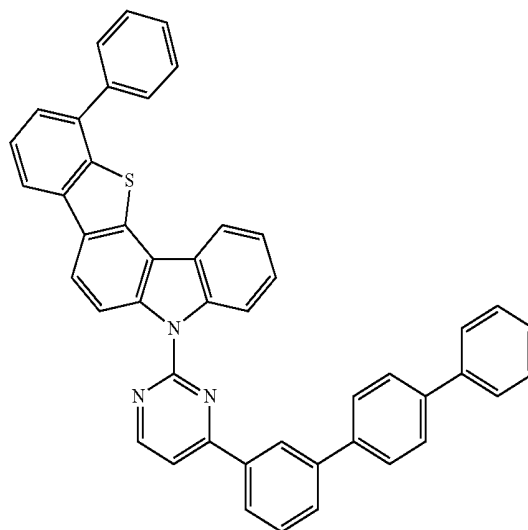
-continued

C-18

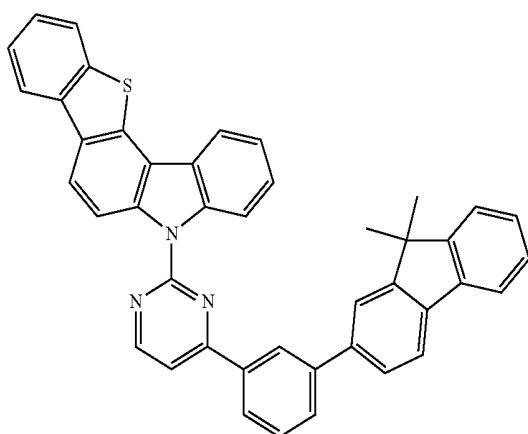


-continued

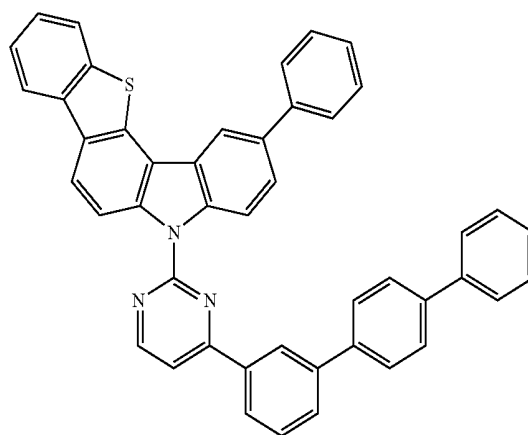
C-21



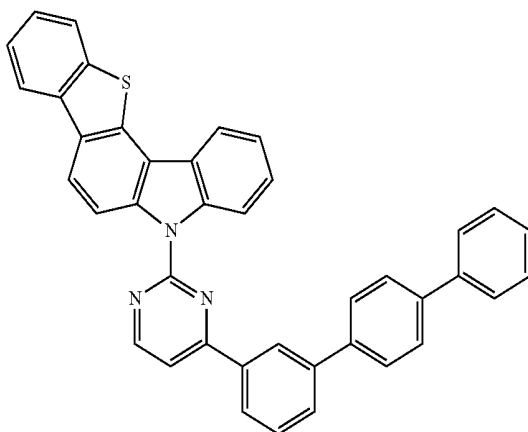
C-19



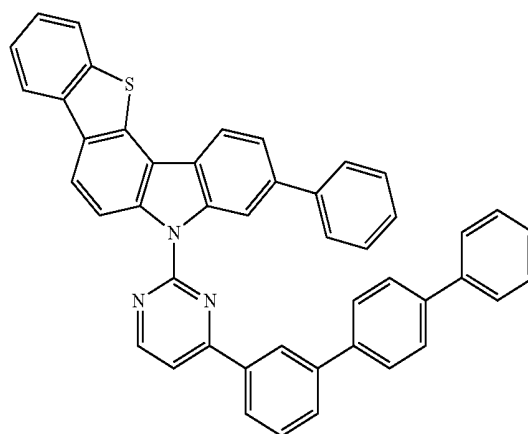
C-22



C-20

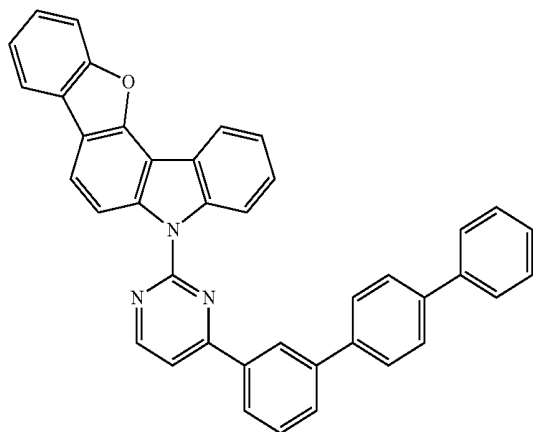


C-23



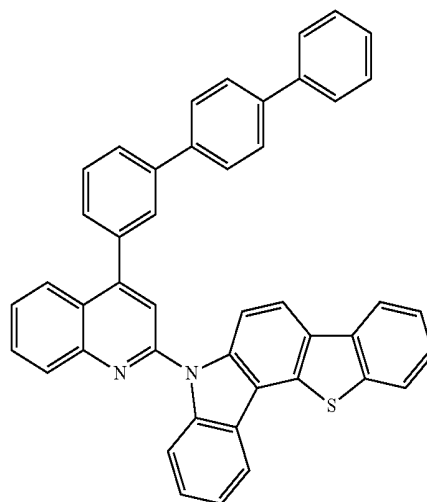
-continued

C-24

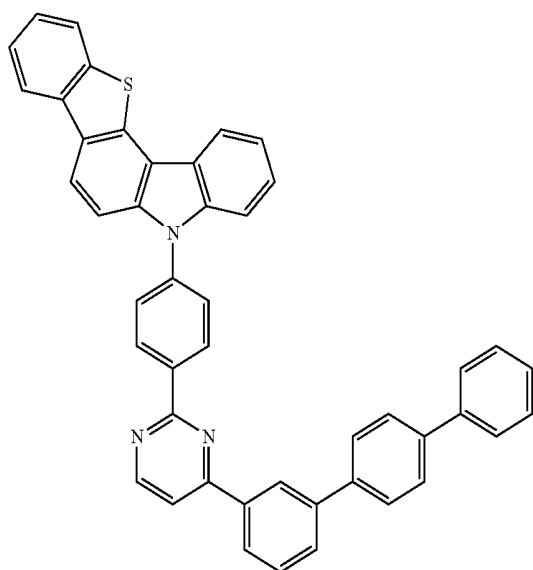


-continued

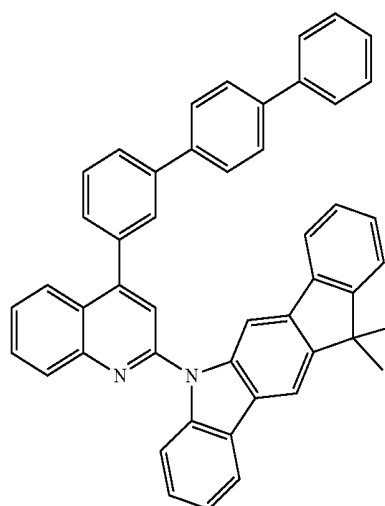
C-27



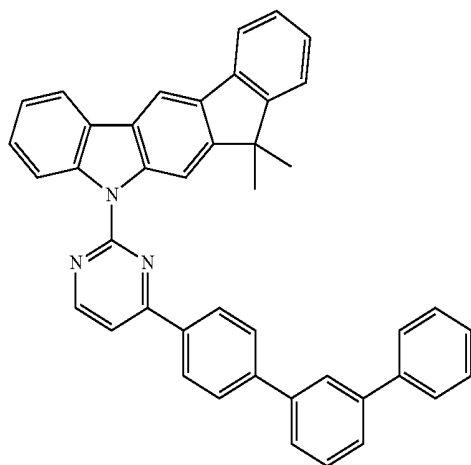
C-25



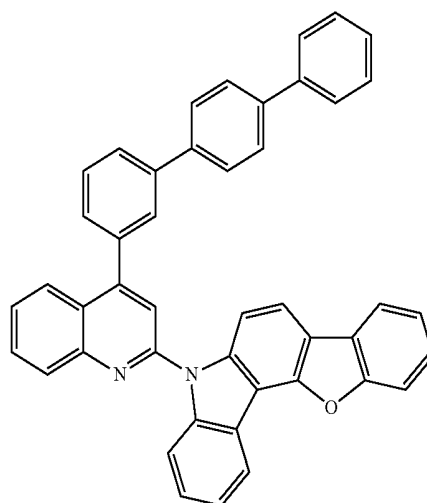
C-28



C-26

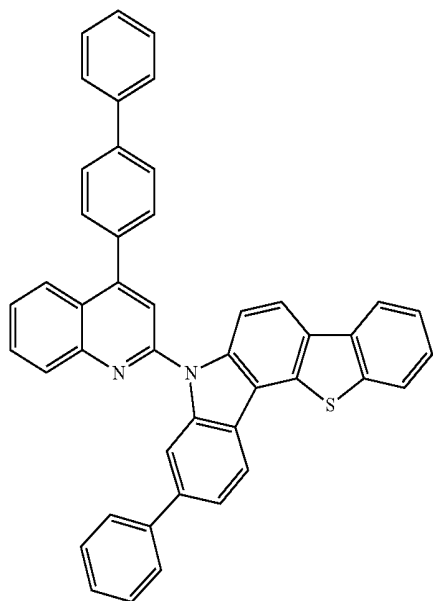


C-29



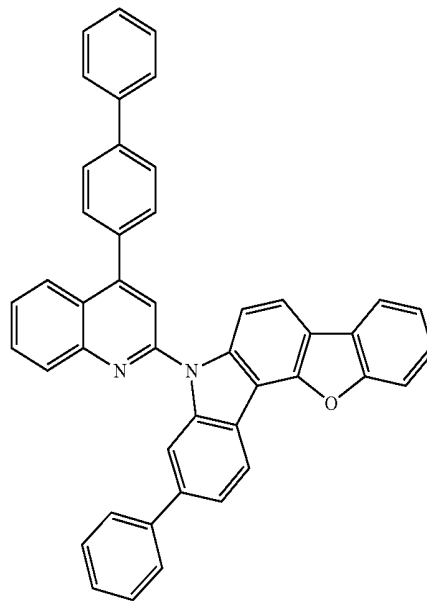
-continued

C-30



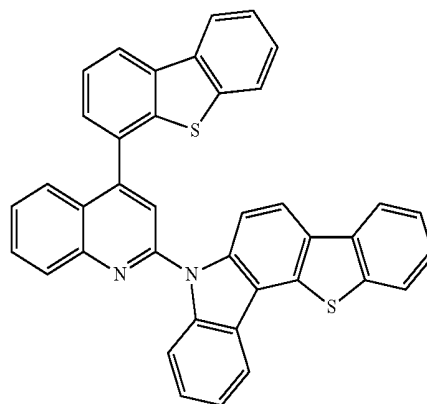
-continued

C-32

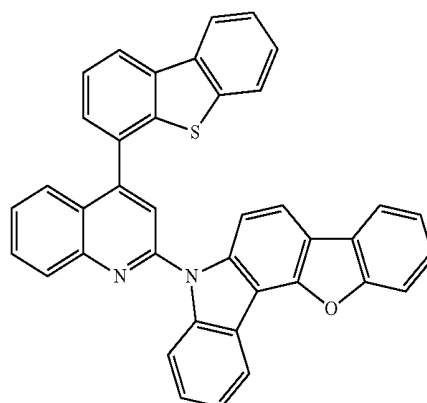
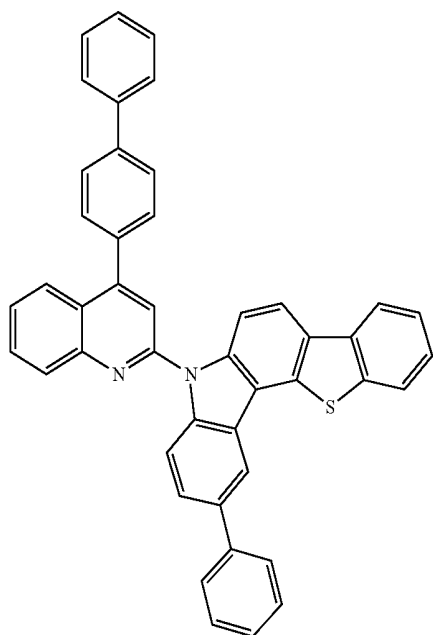


C-33

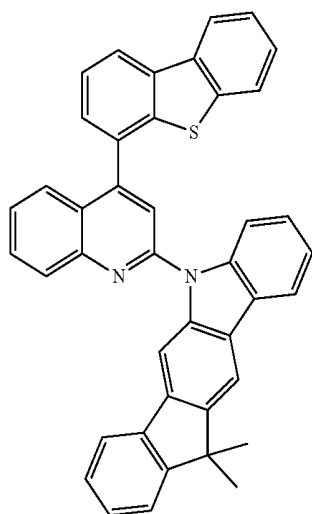
C-31



C-34

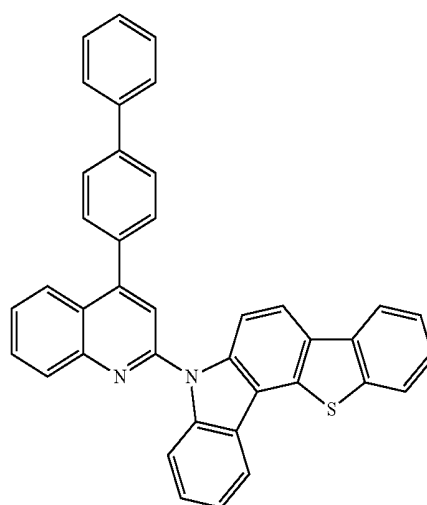


-continued



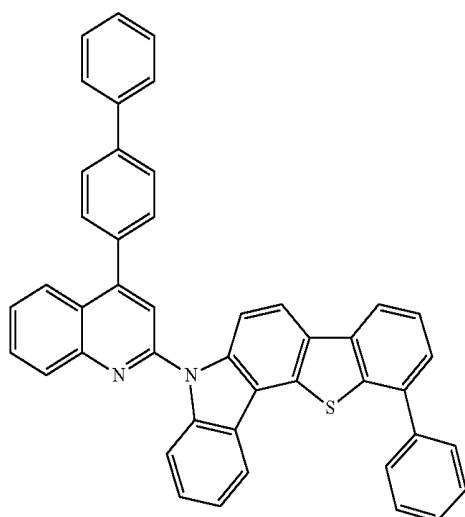
C-35

-continued

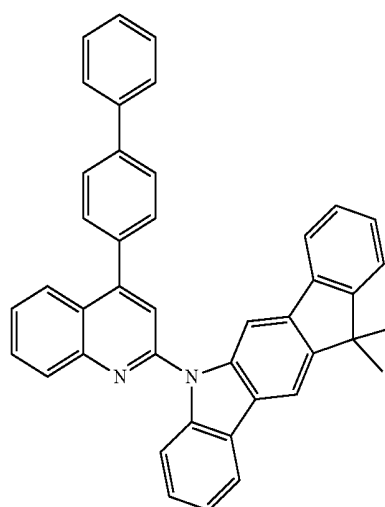


C-38

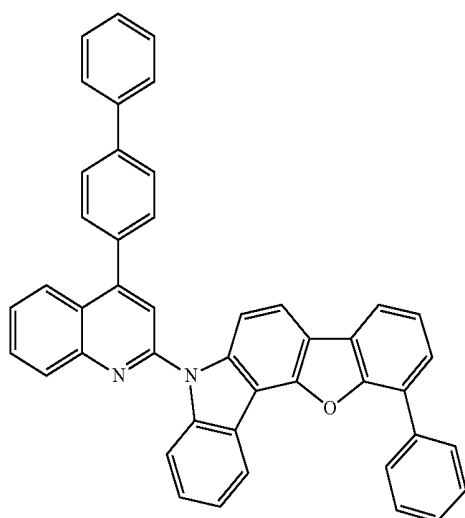
C-36



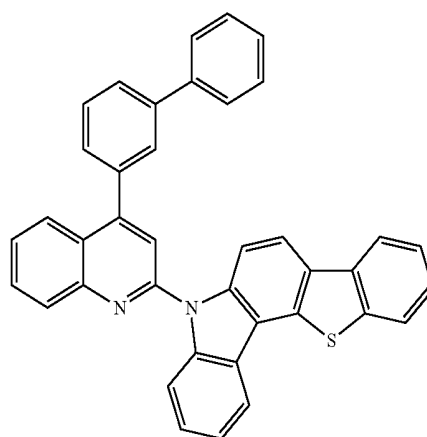
C-39



C-37

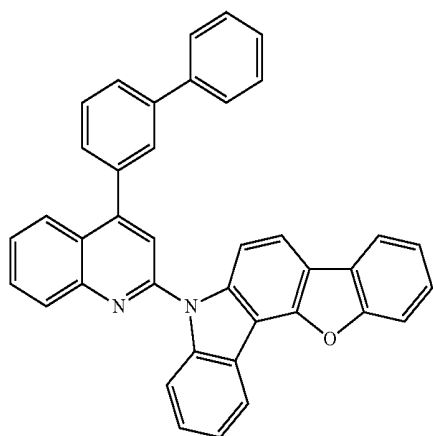


C-40

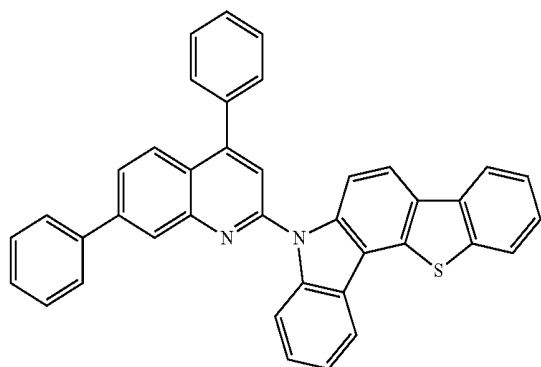


-continued

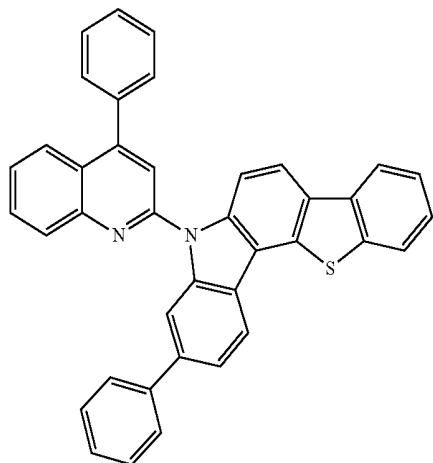
C-41



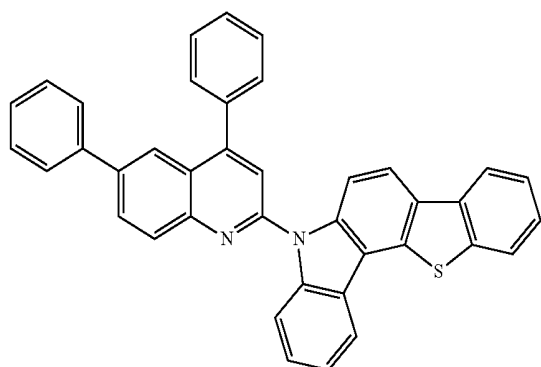
C-42



C-43

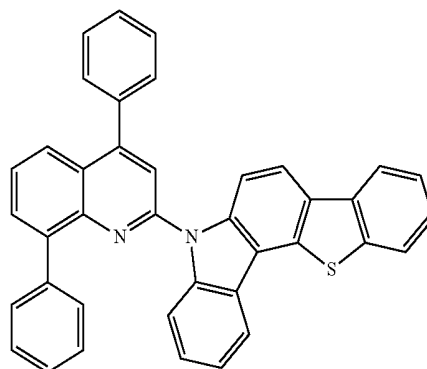


C-44

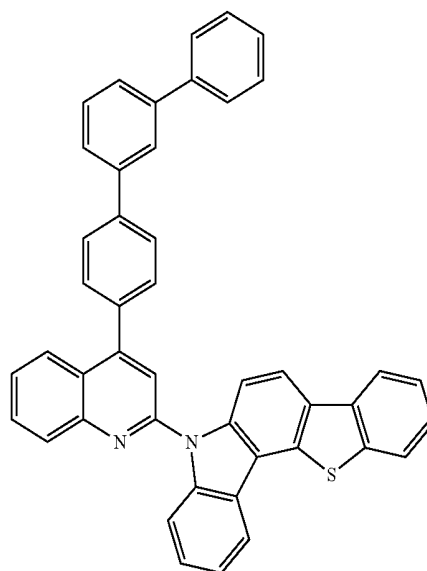


-continued

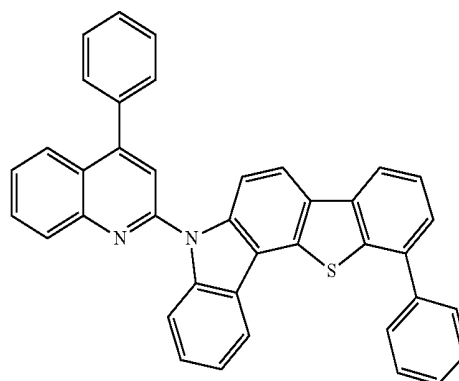
C-45



C-46

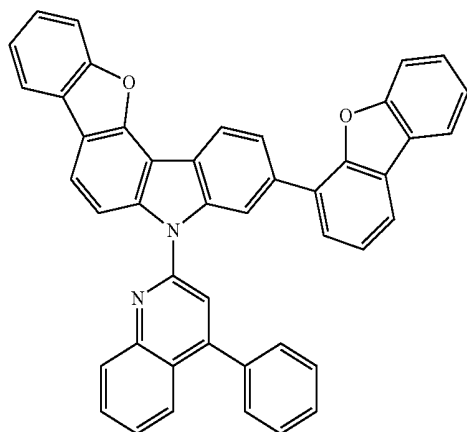


C-47



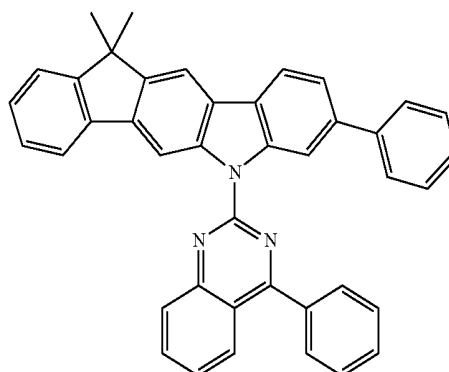
-continued

C-48



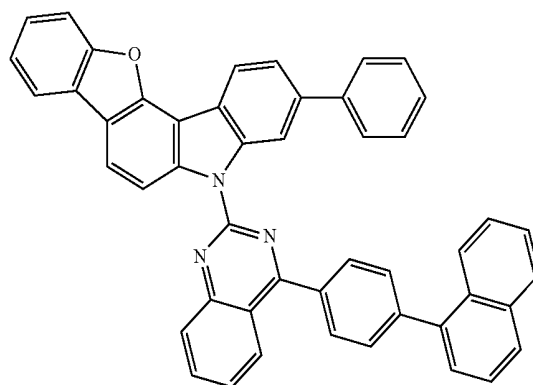
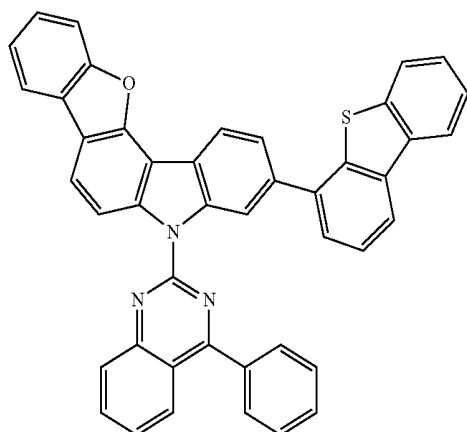
-continued

C-51

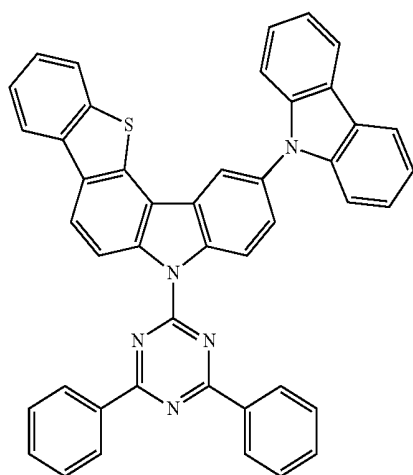


C-52

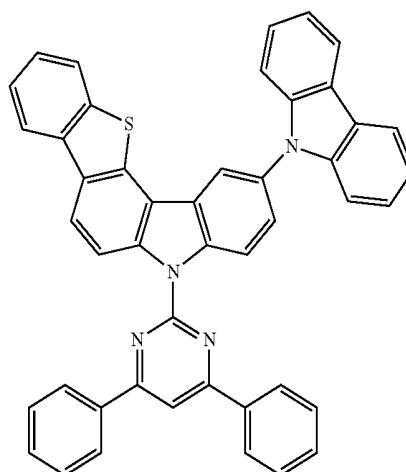
C-49



C-50

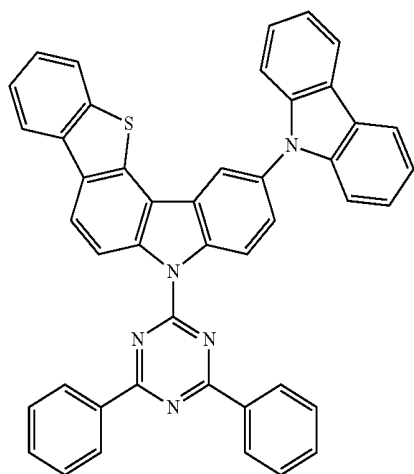


C-53



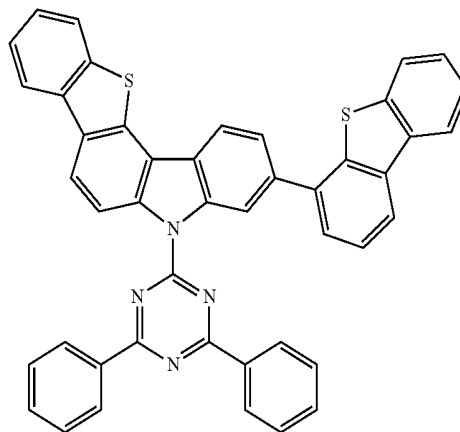
-continued

C-54

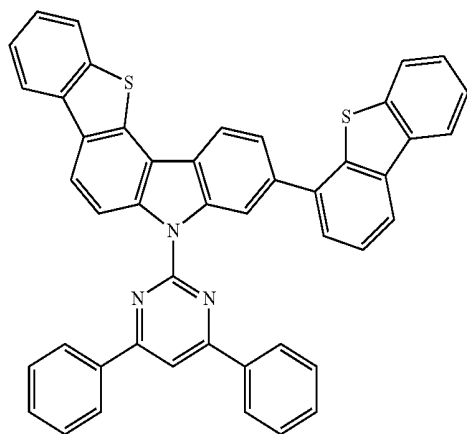


-continued

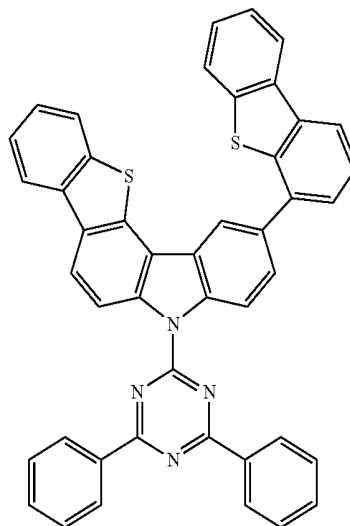
C-57



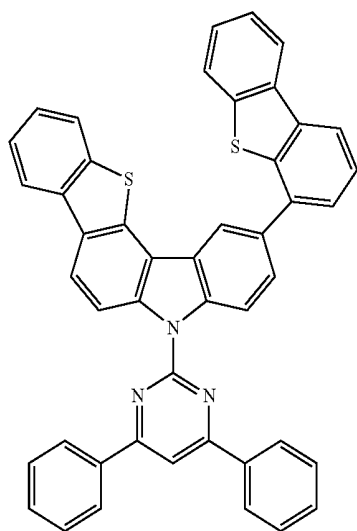
C-55



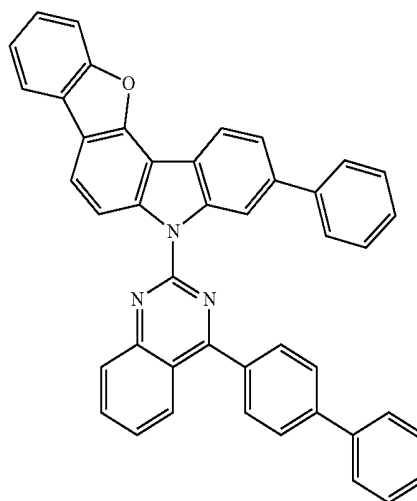
C-58



C-56

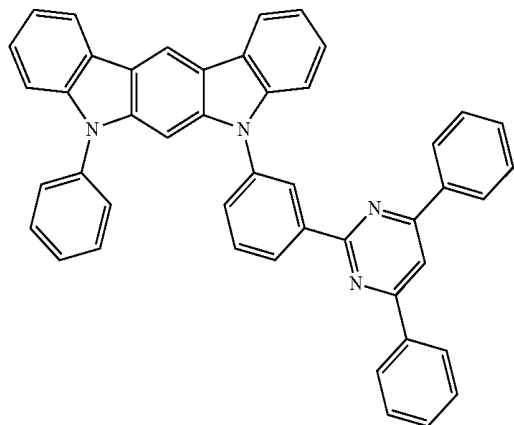


C-59



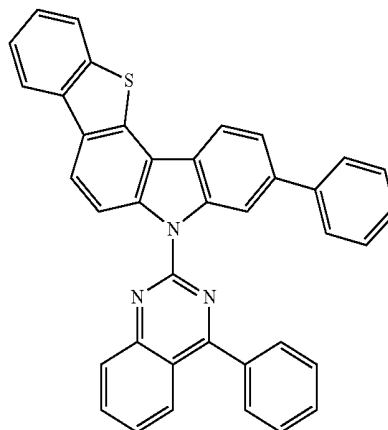
-continued

C-60

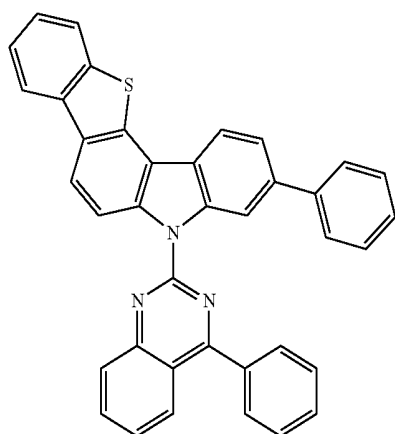


-continued

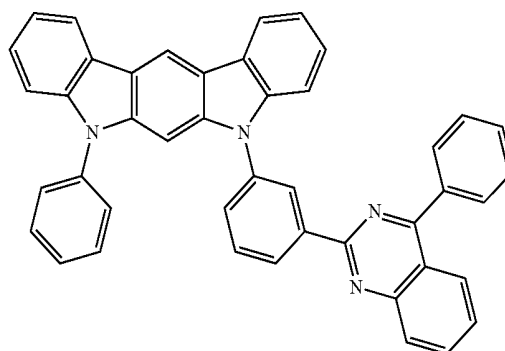
C-63



C-61

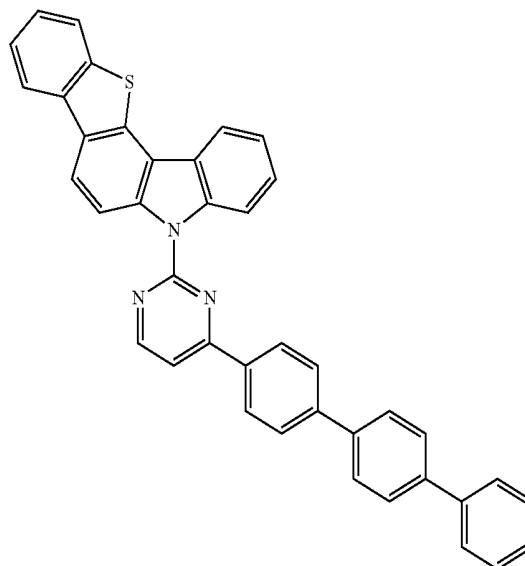
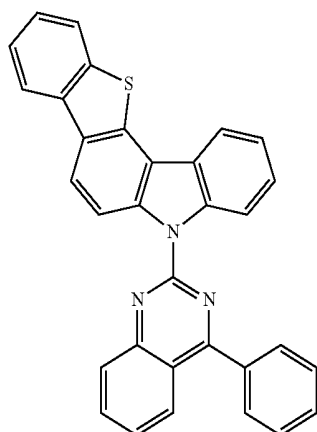


C-64

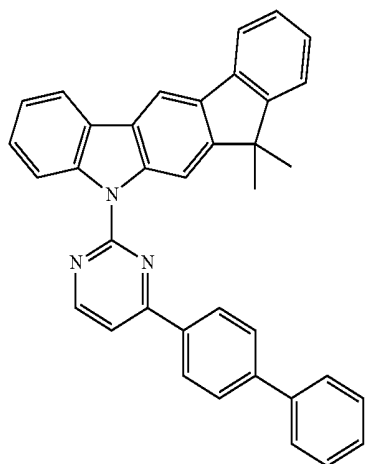


C-65

C-62

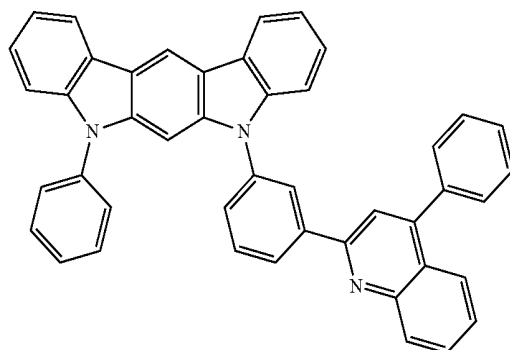


-continued

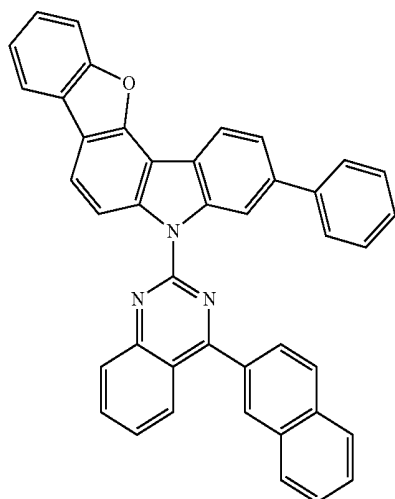


C-66

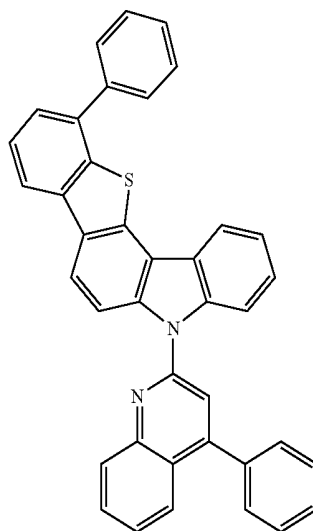
-continued



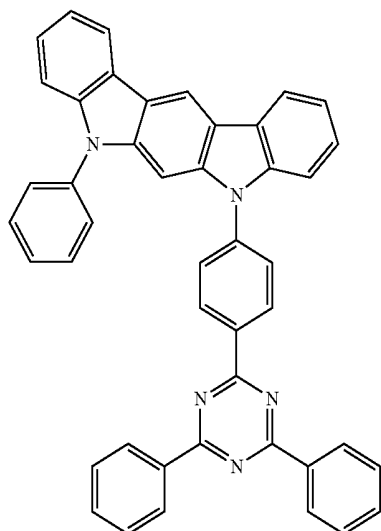
C-69



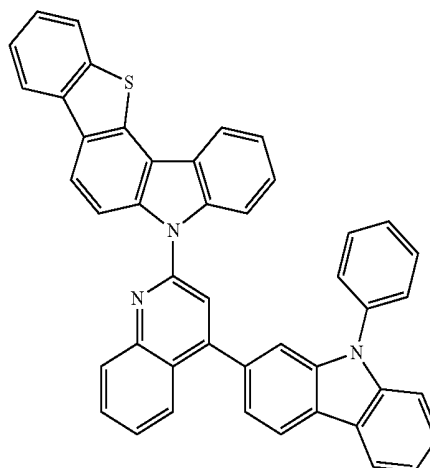
C-67



C-70



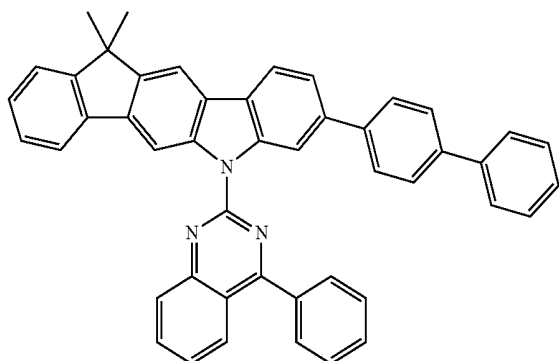
C-68



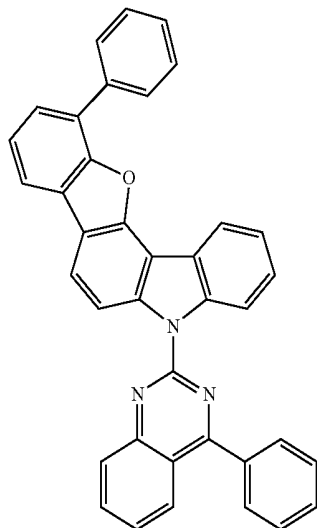
C-71

-continued

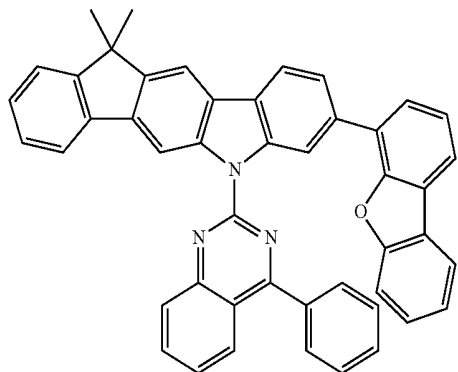
C-72



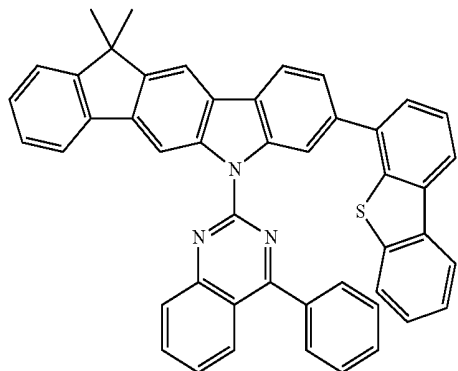
C-73



C-74

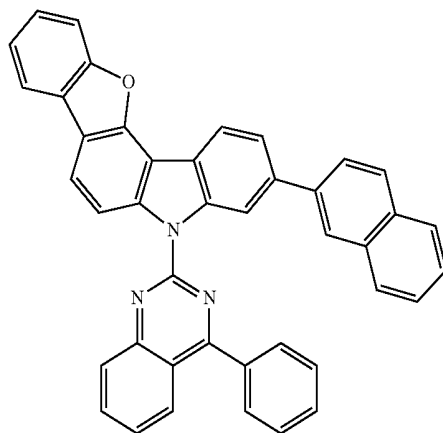


C-75

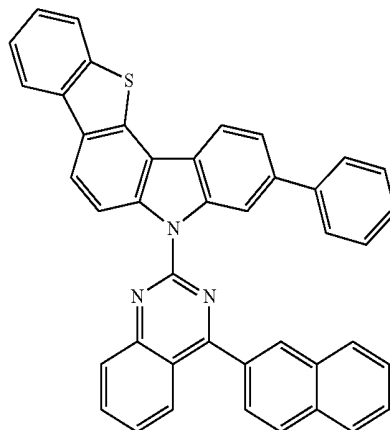


-continued

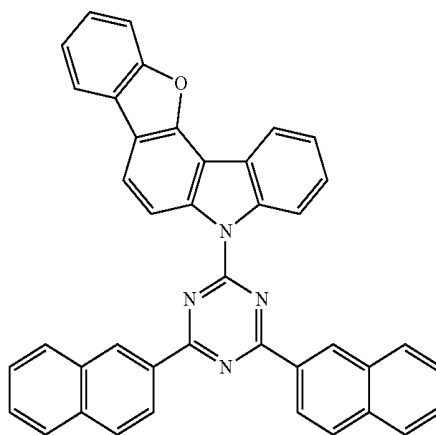
C-76



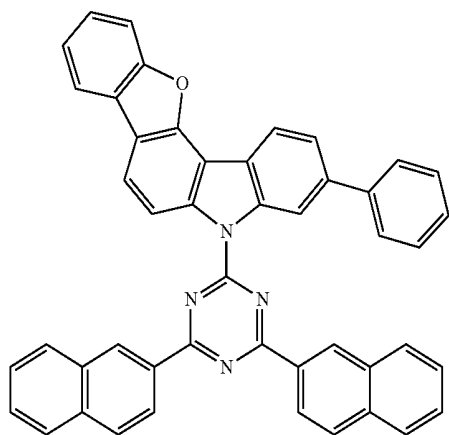
C-77



C-78

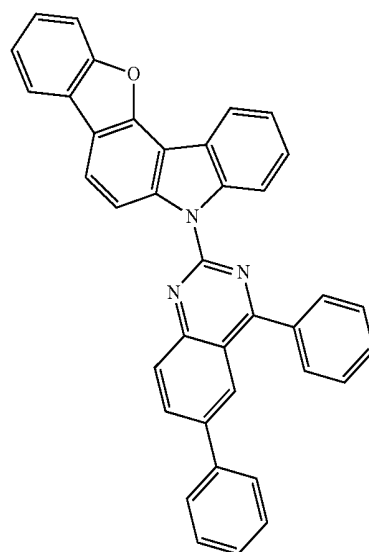


-continued



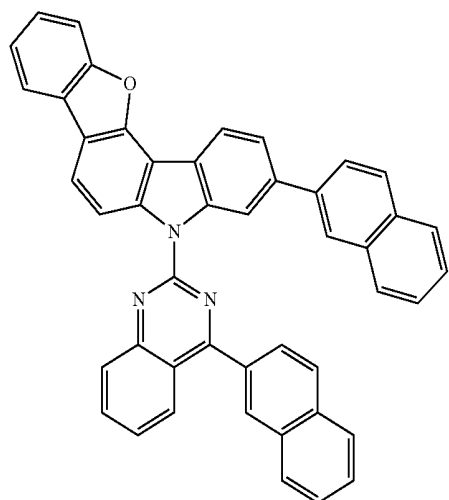
C-79

-continued

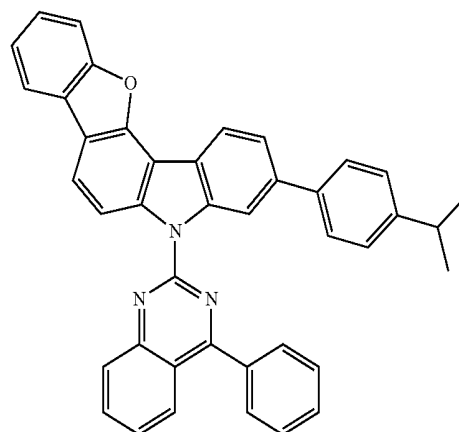


C-82

C-80

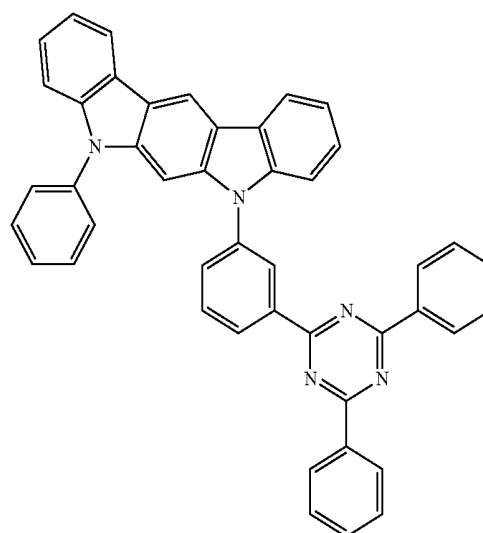
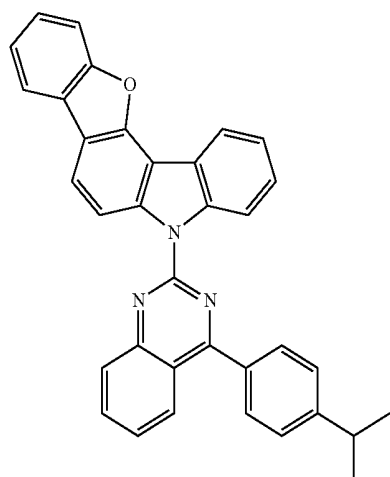


C-83



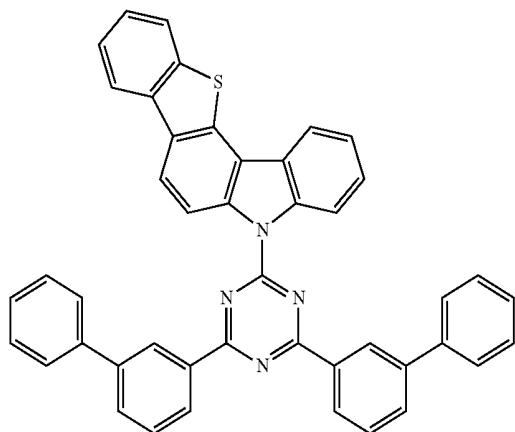
C-84

C-81



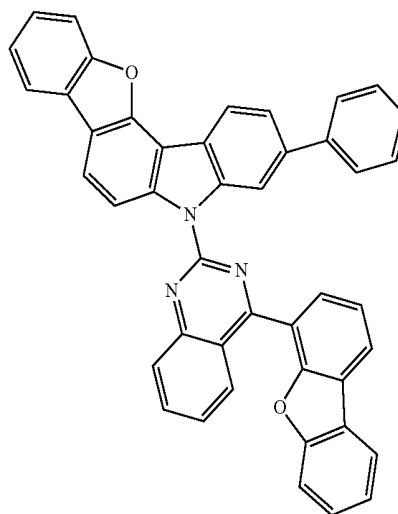
-continued

C-85

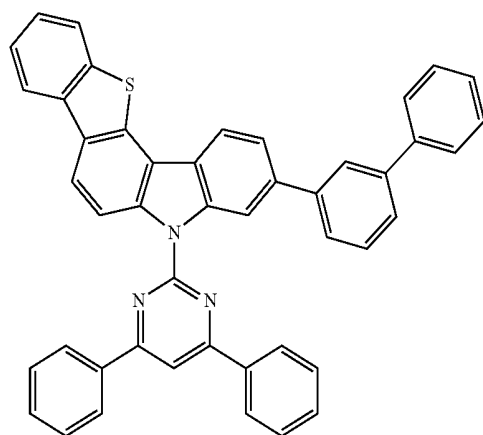


-continued

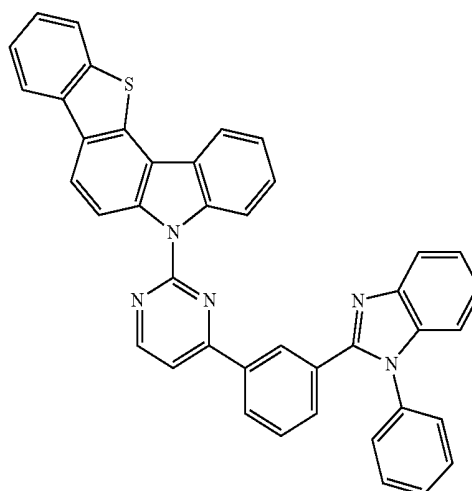
C-88



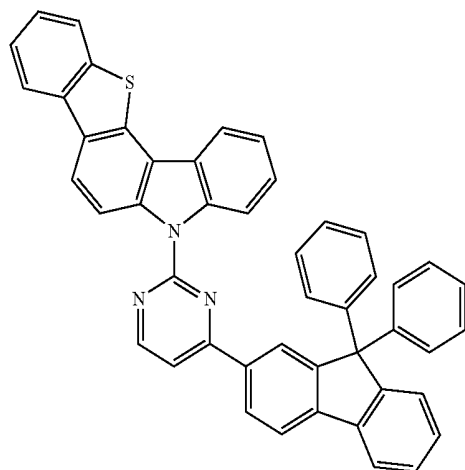
C-86



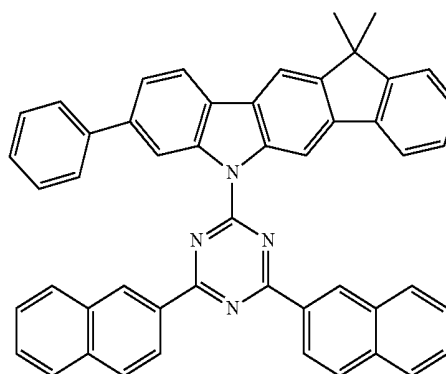
C-89



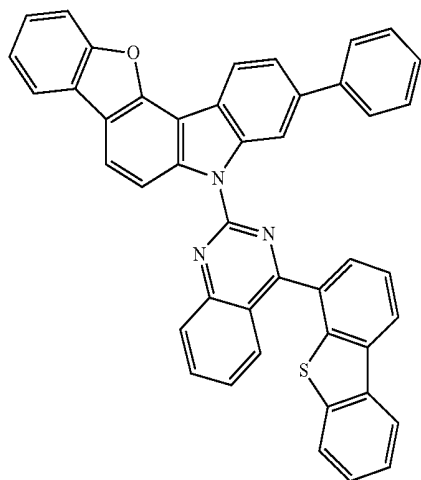
C-87



C-90

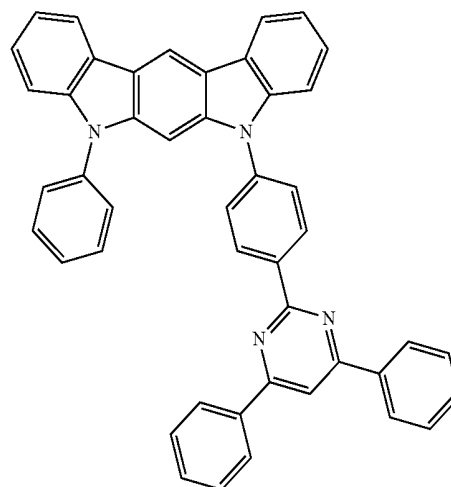


-continued

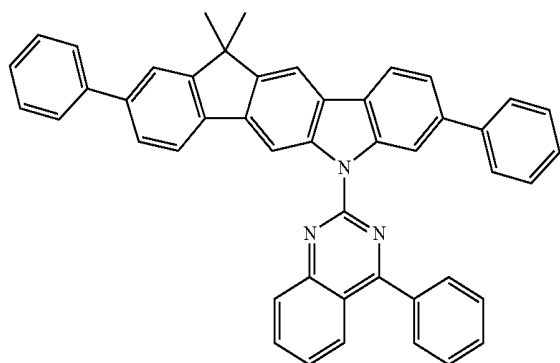


C-91

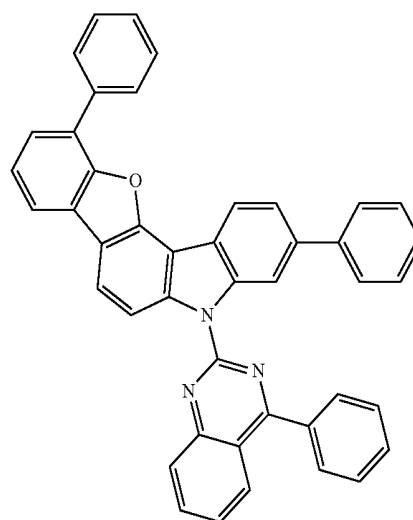
-continued



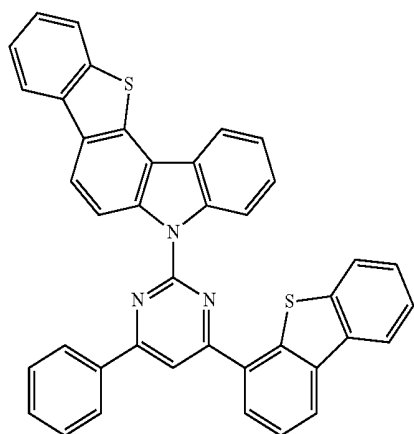
C-94



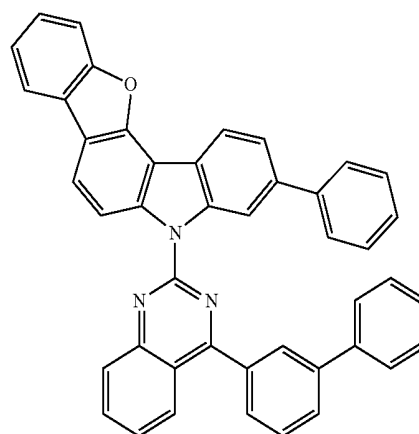
C-92



C-95

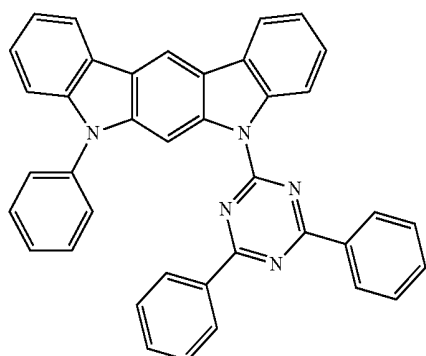


C-93



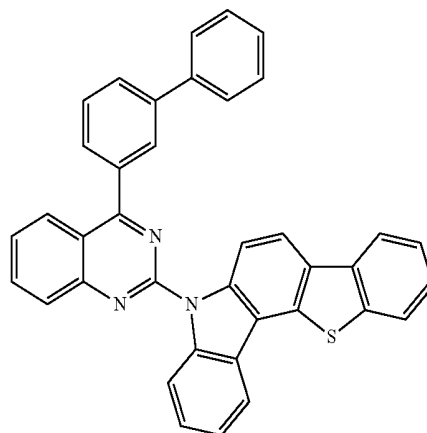
C-96

-continued



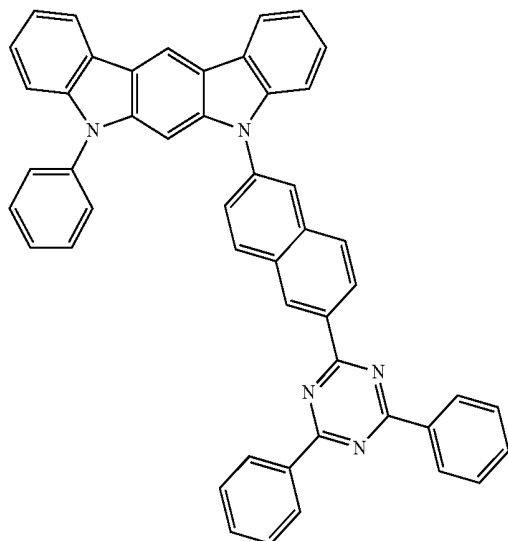
C-97

-continued

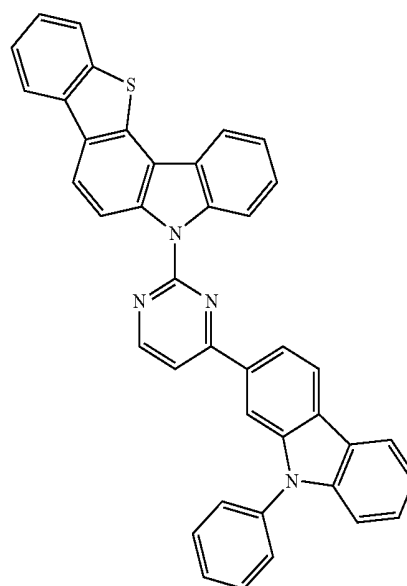


C-100

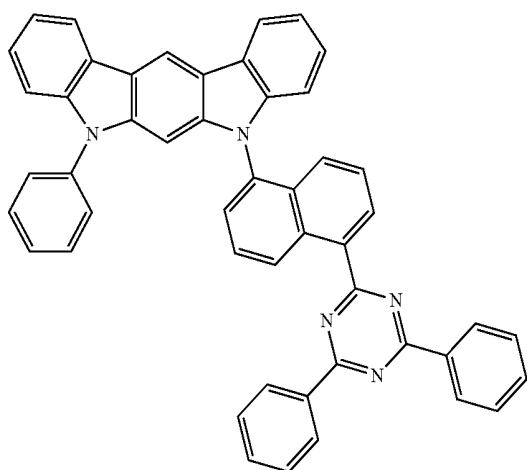
C-98



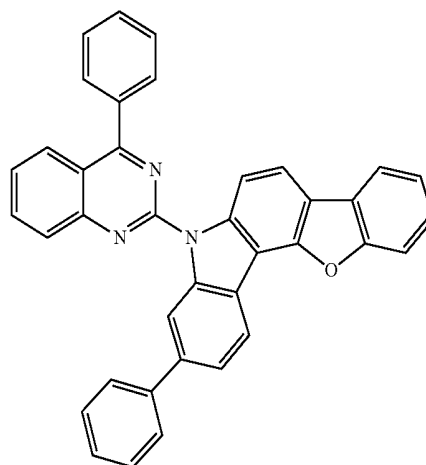
C-101



C-99

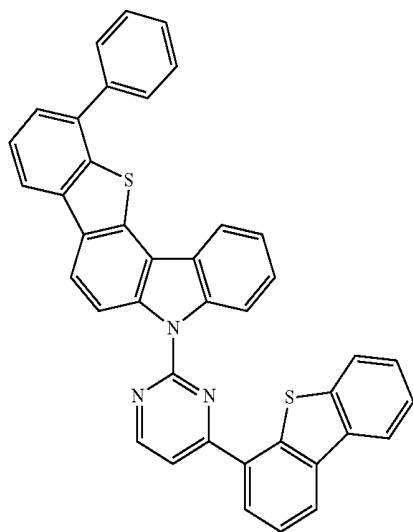


C-102



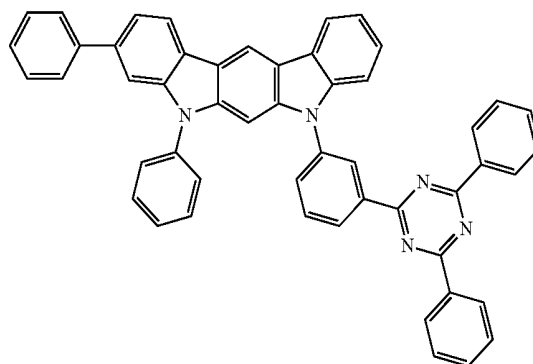
-continued

C-103



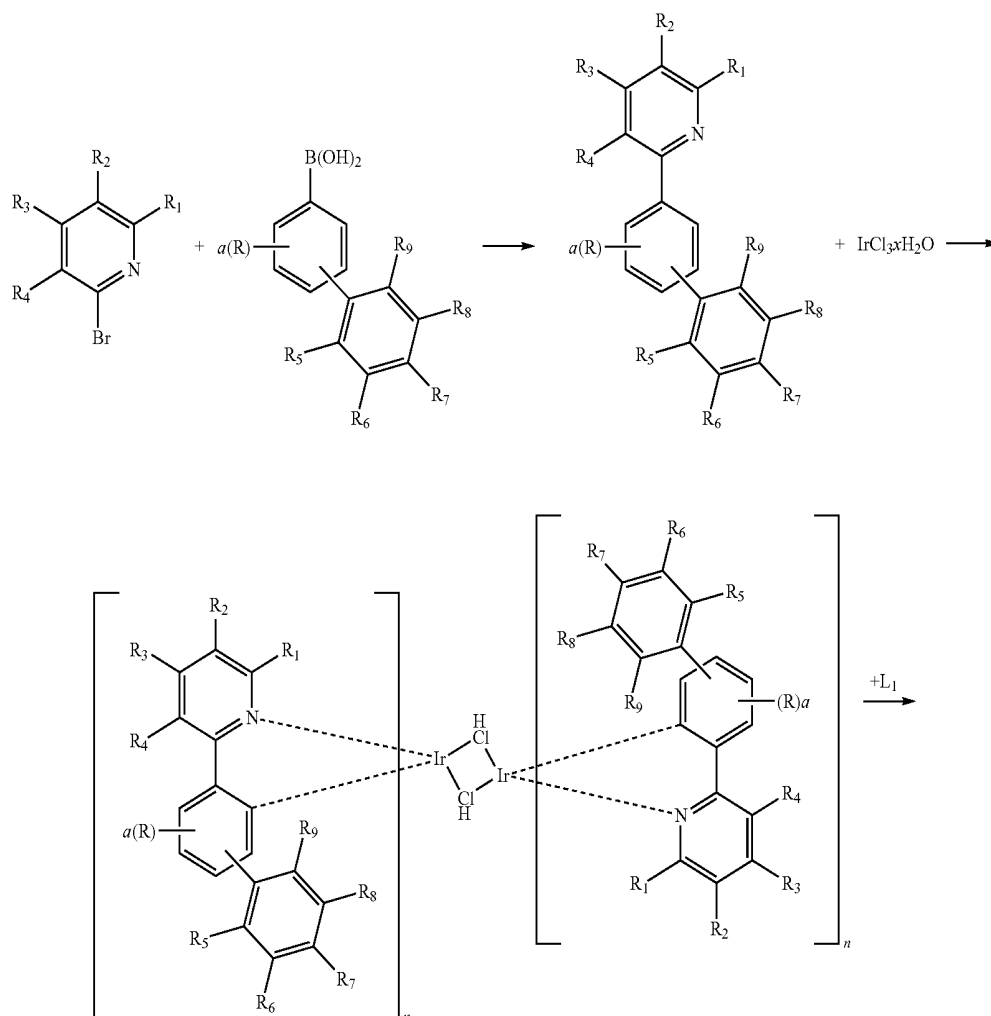
-continued

C-104

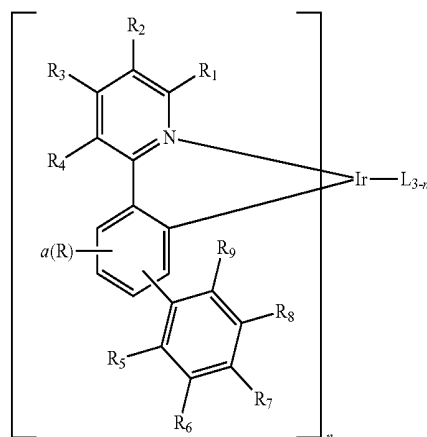


[0051] The compounds represented by formula 1 can be prepared according to the following reaction scheme 1, but not limited thereto. In addition, modifying the synthetic method is obvious to a person skilled in the art.

[Reaction Scheme 1]



-continued



[0052] wherein L, R, R₁ to R₉, n, and a are as defined in formula 1 above.

[0053] Specifically, said organic electroluminescent device comprises a first electrode; a second electrode; and at least one organic layer between said first and second electrodes. Said organic layer comprises a light-emitting layer, and said light-emitting layer comprises a combination of one or more dopant compounds represented by formula 1, and one or more host compounds represented by formula 2.

[0054] Said light-emitting layer is a layer which emits light, and it may be a single layer, or it may be a multi layer of which two or more layers are laminated. The light-emitting layer can also inject/transfer electrons/holes, besides emitting light. The doping concentration, the proportion of the dopant compound to the host compound may be preferably less than 20 wt %.

[0055] Another embodiment of the present invention provides a dopant and host combination of one or more dopant compounds represented by formula 1, and one or more host compounds represented by formula 2, and an organic EL device comprising the dopant and host combination.

[0056] Still another embodiment of the present invention provides an organic layer consisting of the combination of one or more dopant compounds represented by formula 1, and one or more host compounds represented by formula 2. Said organic layer comprises plural layers. Said dopant compound and said host compound can be comprised in the same layer, or can be comprised in different layers. In addition, the present invention provides an organic EL device comprising the organic layer.

[0057] In the organic electroluminescent device according to the present invention, a mixed region of an electron transport compound and an reductive dopant, or a mixed region of a hole transport compound and an oxidative dopant may be placed on at least one surface of a pair of electrodes. In this case, the electron transport compound is reduced to an anion, and thus it becomes easier to inject and transport electrons from the mixed region to an electroluminescent medium. Further, the hole transport compound is oxidized to a cation, and thus it becomes easier to inject and transport holes from the mixed region to the electroluminescent medium. Preferably, the oxidative dopant includes various Lewis acids and acceptor compounds; and the reductive dopant includes alkali metals, alkali metal compounds, alkaline earth metals, rare-earth metals, and mixtures thereof. A reductive dopant layer

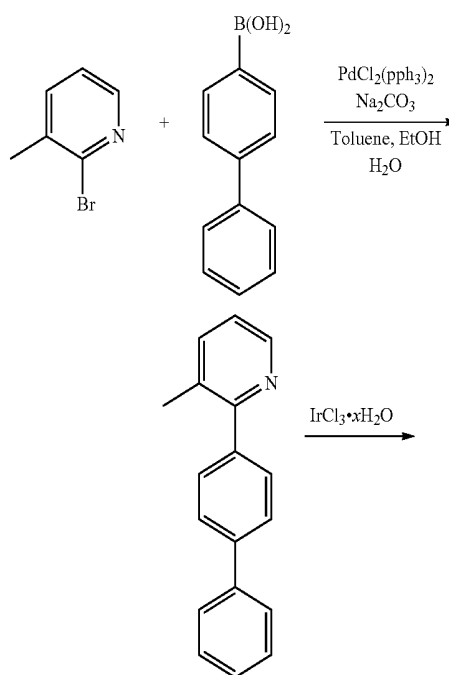
may be employed as a charge generating layer to prepare an electroluminescent device having two or more electroluminescent layers and emitting white light.

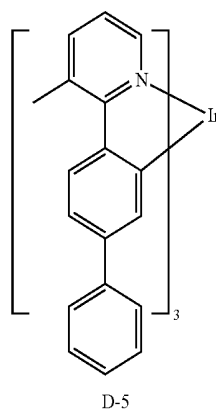
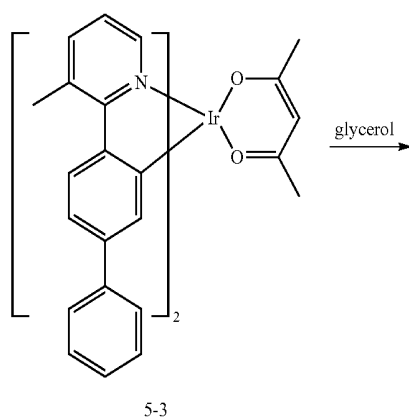
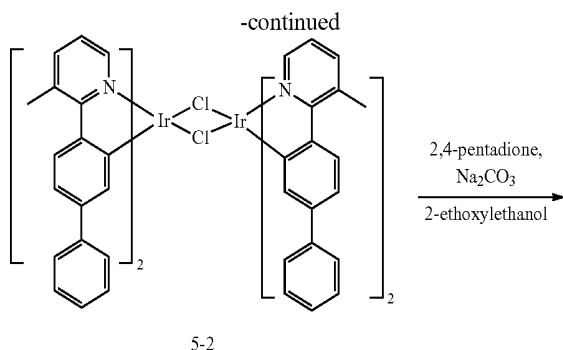
[0058] Hereinafter, the compound, the preparation method of the compound, and the luminescent properties of the device will be explained in detail with reference to the following examples. However, these are just for exemplifying the embodiment of the present invention, so the scope of the present invention cannot be limited thereto.

Example 1

Preparation of Compound D-5

[0059]





[0060] Preparation of Compound 5-1

[0061] After adding 4-biphenyl boronic acid 12 g (64 mmol), 2-bromo-3-methylpyridine 10 g (58 mmol), $\text{PdCl}_2(\text{PPh}_3)_2$ 1.2 g (1.7 mmol), and Na_2CO_3 10 g (94 mmol) to a mixture solvent of toluene 100 mL, ethanol 50 mL, and H_2O 50 mL, the mixture was stirred at 120° C. for 4 hours. Then, the reactant mixture was worked up with ethylacetate (EA)/ H_2O , moisture was removed with MgSO_4 , and the remaining product was distilled under reduced pressure. Then, the product was purified using column chromatography with methylenechloride (MC):hexane (Hex) to obtain white solid compound 5-1 14 g (70%).

[0062] Preparation of Compound 5-2

[0063] After adding compound 5-1 10 g (41 mmol), and $\text{IrCl}_3 \cdot x\text{H}_2\text{O}$ 5 g (17 mmol) to a mixture solvent of 2-ethoxyethanol 120 mL, and H_2O 40 mL, the mixture was stirred at 120° C. for 24 hours under reflux. After the reaction was completed, the mixture was washed using $\text{H}_2\text{O}/\text{MeOH}/\text{Hex}$, and dried to obtain compound 5-2 10 g (75%).

[0064] Preparation of Compound 5-3

[0065] After adding compound 5-2 10 g (7.0 mmol), 2,4-pentanedione 1.4 g (14 mmol), and Na_2CO_3 3.7 g (34.7 mmol) to 2-ethoxyethanol 120 mL, the mixture was stirred at 110° C. for 12 hours. After the reaction was completed, the produced solid was washed using $\text{H}_2\text{O}/\text{MeOH}/\text{Hex}$. After sufficiently drying, the product was dissolved with CHCl_3 , and purified using column chromatography with MC/Hex to obtain compound 5-3 7.5 g (68%).

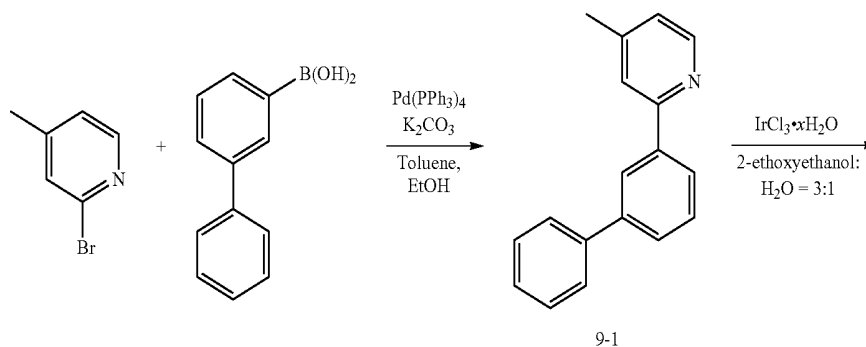
[0066] Preparation of Compound D-5

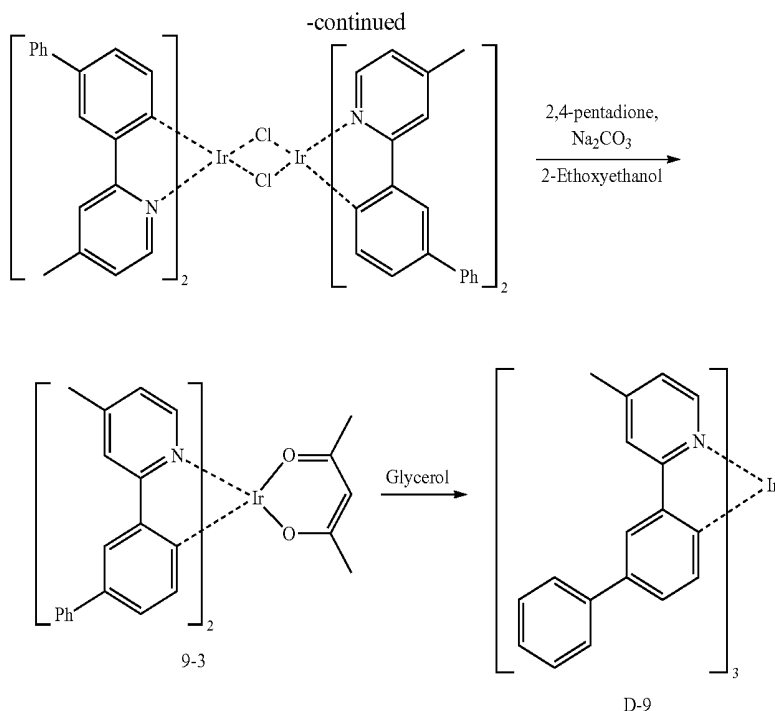
[0067] After adding glycerol to a mixture of compound 5-3 5 g (6.25 mmol), and compound 5-1 3.1 g (12.4 mmol), the mixture was stirred for 16 hours under reflux. After the reaction was conducted, the obtained solid was filtered, washed using $\text{H}_2\text{O}/\text{MeOH}/\text{Hex}$, and dried. After sufficiently drying, the product was dissolved with CHCl_3 , and purified using column chromatography with MC/Hex to obtain compound D-5 3.8 g (64%).

Example 2

Preparation of Compound D-9

[0068]



**[0069]** Preparation of Compound 9-1

[0070] After adding 3-biphenyl boronic acid 35 g (174 mmol), 2-bromo-4-methylpyridine 20 g (116 mmol), $\text{Pd}(\text{PPh}_3)_4$ 4 g (3.5 mmol), and 2 M K_2CO_3 200 mL (400 mmol) to a mixture solvent of toluene 400 mL, and ethanol 400 mL, the mixture was stirred at 100° C. for 3 hours. Then, the reactant mixture was worked up with EA/ H_2O , moisture was removed with MgSO_4 , and the remaining product was distilled under reduced pressure. Then, the product was purified using column chromatography with MC/Hex to obtain white solid compound 9-1 18 g (63%).

[0071] Preparation of Compound 9-2

[0072] After adding compound 9-1 7.6 g (31 mmol), and $\text{IrCl}_3 \cdot x\text{H}_2\text{O}$ 4.2 g (14 mmol) to a mixture solvent of 2-ethoxyethanol 110 mL, and H_2O 37 mL, the mixture was stirred at 130° C. for 24 hours. After the reaction was completed, the reactant was cooled to room temperature, washed with water and MeOH, and dried to obtain compound 9-2 8 g (80%).

[0073] Preparation of Compound 9-3

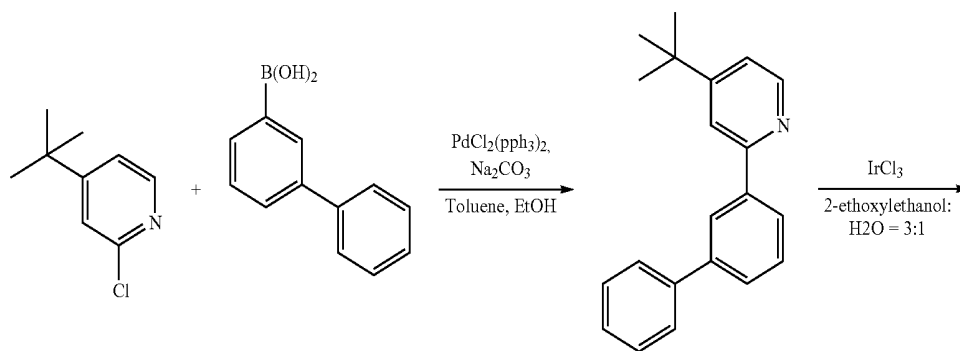
[0074] After adding compound 9-2 7 g (5 mmol), 2,4-pentanedione 1.5 g (15 mmol), and Na_2CO_3 1.6 g (15 mmol) to 2-ethoxyethanol 80 mL, the reaction was conducted at 110° C. for 3 hours. After the reaction was completed, the produced solid was purified using column chromatography to obtain compound 9-3 5 g (70%).

[0075] Preparation of Compound D-9

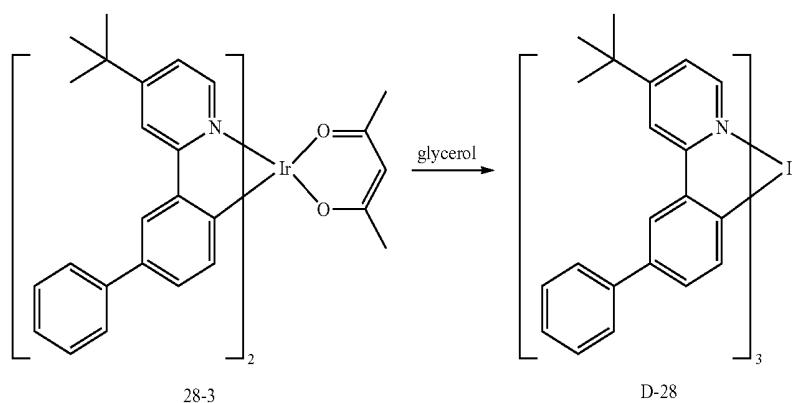
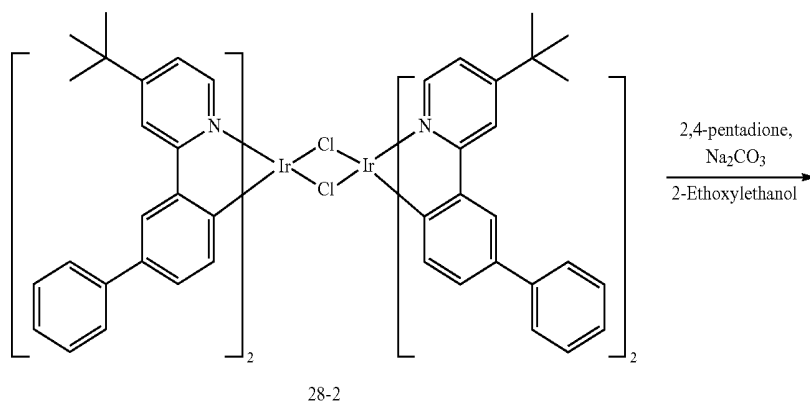
[0076] After adding glycerol to a mixture of compound 9-3 4 g (5 mmol), and compound 9-1 2.5 g (10 mmol), the mixture was stirred at 220° C. for 24 hours under reflux. After the reaction was completed, the produced solid was purified using column chromatography to obtain compound D-9 4 g (80%).

Example 3

Preparation of Compound D-28

[0077]

-continued



[0078] Compound 28-1 to compound 28-3 were prepared in the same manner as the synthetic method of compound 9-1 to compound 9-3 of Example 2.

[0079] Preparation of Compound D-28

[0080] After adding glycerol to a mixture of compound 28-3 4.5 g (5.2 mmol), and compound 28-1 3.0 g (10.4 mmol), the mixture was stirred for 16 hours under reflux. After the reaction was conducted, the obtained solid was filtered, washed using H₂O/MeOH/Hex, and dried. After sufficiently drying, the product was dissolved with CHCl₃, and purified using column chromatography with MC/Hex to obtain compound D-28 1.8 g (33%).

[0081] The detailed data of the dopant compounds prepared in Examples 1 to 3, and the dopant compounds easily prepared using Examples 1 to 3 are shown in table 1 below.

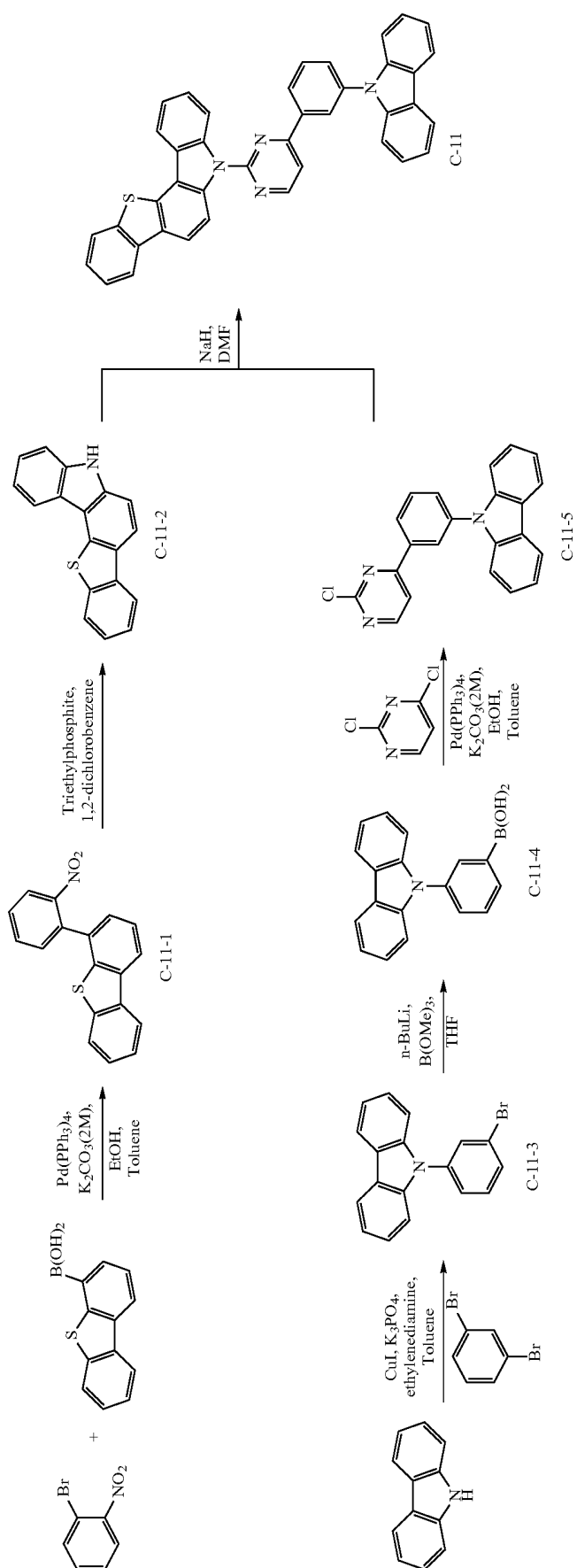
TABLE 1

Compound	Yield (%)	UV spectrum (nm)	PL spectrum (nm)	Melting Point (° C.)
D-2	63	322	540	310
D-5	64	326	534	over 400
D-9	80	286	513	over 400
D-10	56	269	517	389
D-14	23	324	510	335
D-18	68	294	515	350
D-28	27	296	511.94	over 400

Example 4

Preparation of Compound C-11

[0082]



[0083] Preparation of Compound C-11-1

[0084] After mixing 1-bromo-2-nitrobenzene 85 g (0.42 mol), dibenzo[b,d]thiophen-4-yl boronic acid 80 g (0.35 mol), $\text{Pd}(\text{PPh}_3)_4$ 20 g (0.018 mol), K_2CO_3 116 g (1.0 mol), toluene 1700 mL, ethanol 440 mL, and H_2O 440 mL in a round bottom flask, the mixture was stirred at 120° C. for 12 hours. After the reaction was completed, the mixture was extracted with ethylacetate, and the organic layer was dried with MgSO_4 . Then, the remaining product was filtered, solvent was removed under reduced pressure, and the remaining product was separated with a column to obtain white solid compound C-11-1 93 g (87%).

[0085] Preparation of Compound C-11-2

[0086] After mixing compound C-11-1 88 g (0.29 mol), 1,2-dichlorobenzene 960 mL (0.4 M), and triethylphosphite 960 mL in a round bottom flask under anhydrous condition, the mixture was stirred at 90° C. for 12 hours. After the reaction was completed, the mixture was distilled to remove triethylphosphite, and the remaining product was separated with a column to obtain white solid compound C-11-2 40 g (70%).

[0087] Preparation of Compound C-11-3

[0088] After mixing 9H-carbazole 30 g (0.18 mol), 1,3-dibromobenzene 85 g (0.36 mol), CuI 34 g (0.18 mol), K_3PO_4 114 g (0.54 mol), and toluene 1200 mL in a round bottom flask, the mixture was stirred at 120° C. for 10 minutes. Then, ethylenediamine 24 mL (0.36 mol) was added to the mixture, and the mixture was stirred at 120° C. for 12 hours. After the reaction was completed, the mixture was extracted with ethylacetate (EA), and the organic layer was dried with MgSO_4 . Then, the remaining product was filtered, solvent was removed under reduced pressure, and the remaining product was separated with a column to obtain white solid compound C-11-3 30 g (52%).

[0089] Preparation of Compound C-11-4

[0090] After dissolving compound C-11-3 25 g (80.85 mmol) in tetrahydrofuran (THF), *n*-BuLi 42 mL (105.10 mmol, 2.5 M in hexane) was slowly added to the mixture at -78° C. After 1 hour, trimethylborate 14.42 mL (129.3 mmol) was added to the mixture. Then, the mixture was stirred for 12 hours at room temperature, and distilled water was added to the mixture. Then, the mixture was extracted with EA, dried with MgSO_4 , distilled under reduced pressure, and recrystallized with MC and hexane to obtain compound C-11-4 15 g (58%).

[0091] Preparation of Compound C-11-5

[0092] After adding compound C-11-4 20 g (72.96 mmol), 2,4-dichloropyrimidine 9.8 g (80.25 mmol), $\text{Pd}(\text{PPh}_3)_4$ 2.28 g (2.18 mmol), 2 M K_2CO_3 80 mL, toluene 150 mL, and ethanol 50 mL in a flask, the mixture was stirred for 5 hours under reflux. Then, the mixture was cooled to room temperature, and distilled water was added to the mixture. Then, the mixture was extracted with EA, dried with MgSO_4 , distilled under reduced pressure, and recrystallized with EA and methanol to obtain compound C-11-5 9.8 g (80%).

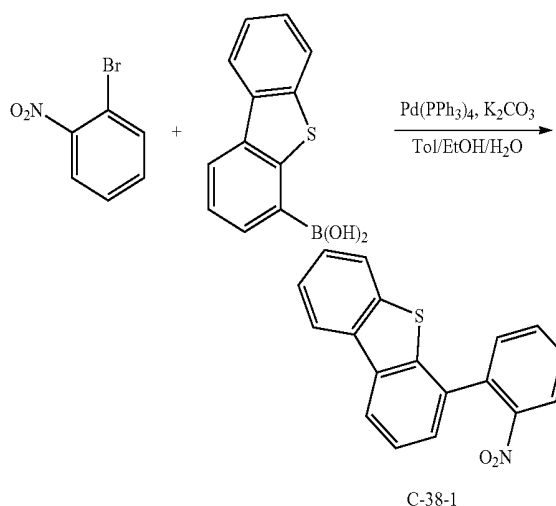
[0093] Preparation of Compound C-11

[0094] After mixing NaH 0.9 g (60%, 20 mmol), and dimethylformamide (DMF) 50 mL in a 500 mL round bottom flask under anhydrous condition, compound C-11-2 4.69 g (17 mmol) was dissolved in DMF 20 mL, and added into the round bottom flask comprising NaH. After stirring the mixture for 1 hour, compound C-11-5 6.1 g (17 mmol) was dissolved in DMF 100 mL, and added into the flask compris-

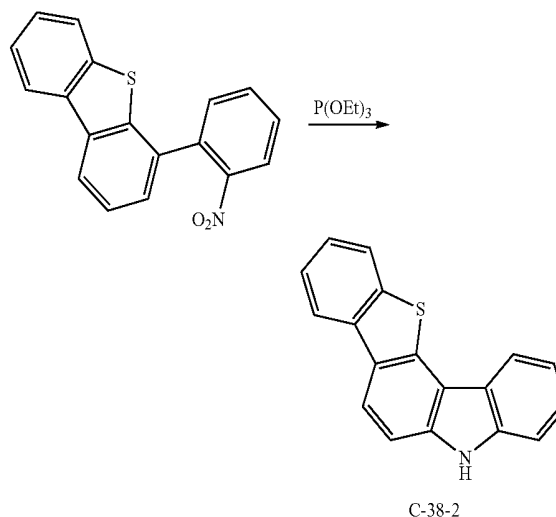
ing compound C-11-2. After stirring the mixture for 12 hours, yellow solid was filtered, and recrystallized to obtain compound C-11 3 g (30%).

Example 5

Preparation of Compound C-38

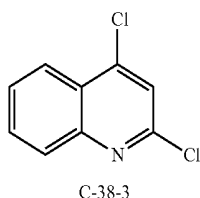
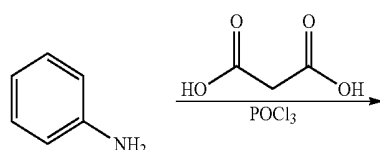
[0095] Preparation of Compound C-38-1

[0096] After adding 1-bromo-2-nitrobenzene 50 g (248 mmol), dibenzothiophen-4-boronic acid 62 g (272 mmol), K_2CO_3 85 g (619 mmol), and $\text{Pd}(\text{PPh}_3)_4$ 14 g (12.4 mmol) in a mixture solvent of toluene 900 mL, EtOH 200 mL, and purified water 300 mL, the mixture was stirred for a day under reflux. After the reaction was completed, the mixture was cooled to room temperature, and extracted with distilled water and EA. Then, the organic layer was distilled under reduced pressure, and separated with a column using MC/Hex to obtain compound C-38-1 60 g (80%).

[0097] Preparation of Compound C-38-2

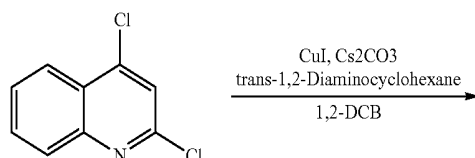
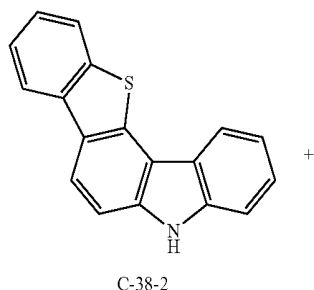
[0098] After adding $\text{P}(\text{OEt})_3$ 1 L to compound C-38-1 130 g (426 mmol), the mixture was stirred at 150°C . for a day. After the reaction was completed, the mixture was concentrated under reduced pressure, extracted with MC, and the organic layer was concentrated. Then, the obtained product was separated with a column using MC/Hex to obtain compound C-38-2 46 g (40%).

[0099] Preparation of Compound C-38-3

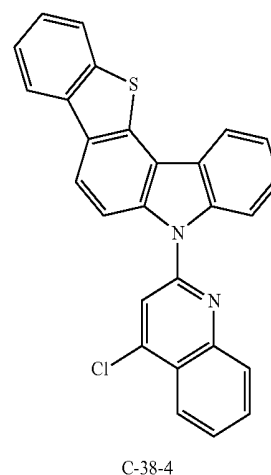


[0100] After slowly adding dropwise POCl_3 to a mixture of aniline 15 mL (169 mmol), and malonic acid 25 g (492 mmol), the mixture was stirred for a day under reflux. After adding the reactant mixture slowly to iced water, the mixture was neutralized using 5 M NaOH. Then, the produced solid was extracted with distilled water and MC, the organic layer was distilled under reduced pressure, and separated with a column using MC/Hex to obtain compound C-38-3 17 g (53%).

[0101] Preparation of Compound C-38-4

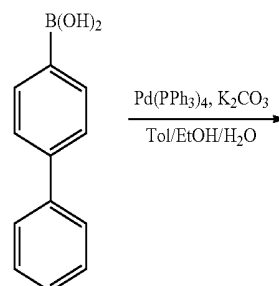
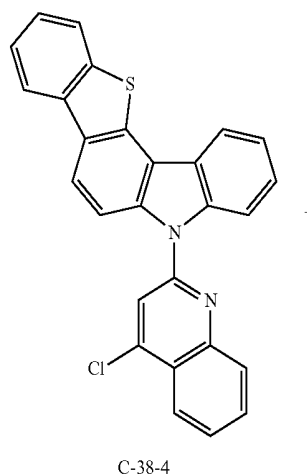


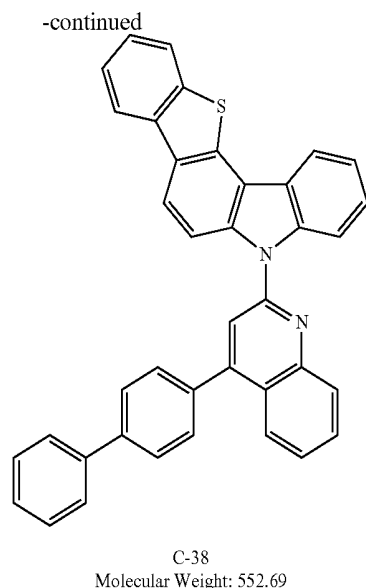
-continued



[0102] After adding 1,2-dichlorobenzene to a mixture of compound C-38-2 6.2 g (31.4 mmol), compound C-38-3 8.6 g (31.4 mmol), CuI 12 g (63 mmol), Cs_2CO_3 31 g (95 mmol), and trans-1,2-diaminocyclohexane, the mixture was stirred for a day under reflux. After the reaction was completed, the mixture was concentrated under reduced pressure, extracted with MC, and the organic layer was concentrated. Then, the obtained product was separated with a column using MC/Hex to obtain compound C-38-4 7.4 g (55%).

[0103] Preparation of Compound C-38





[0104] After adding compound C-38-4 6.8 g (15.6 mmol), 4-biphenyl boronic acid 6.2 g (31 mmol), K_2CO_3 5.4 g (38.9 mmol), and $Pd(PPh_3)_4$ 1.8 g (1.6 mmol) in a mixture solvent of toluene 100 mL, EtOH 15 mL, and purified water 20 mL, the mixture was stirred for a day under reflux. After the reaction was completed, the mixture was cooled to room temperature, and extracted with distilled water and MC. Then, the organic layer was distilled under reduced pressure, and separated with a column using MC/Hex to obtain compound C-38 3.5 g (41%).

[0105] The detailed data of the host compounds prepared in Examples 4 and 5, and the host compounds easily prepared using Examples 4 and 5 are shown in table 2 below.

TABLE 2

Compound	Yield (%)	PL spectrum (in toluene, nm)	Melting Point (° C.)	MS/EIMS	
				Found	Calculated
C-1	57.5	506	379	719.85	719.20
C-2	28	492	298	757.2	755.9
C-3	45	495	265	756.2	754.9
C-4	28	Not dissolved	323	746.80	745.80
C-5	42		288	745.90	744.90
C-6	43	505	346	756.91	755.91
C-7	19.3	420(MC)	329	579.7	579.18
C-8	57	420	295	563.6	563.2
C-9	54	406	339	579.7	579.18
C-10	36	388	198	603	602.73
C-11	40	471	270	593	592.71
C-12	60	468	280	593	592.71
C-13	18	469	282	577	576.64
C-14	40	474	284	669	668.81
C-15	30	469	293	669	668.81
C-16	18	466	186	630	629.79
C-17	50	386	218	590	589.73
C-18	67.3	—	249	581	580.90
C-19	67	451	249	620	619.7
C-20	49	491(MC)	274	580	579.7
C-21	26	460	245	656	655.81
C-22	34	—	294	656	655.81
C-23	67	486	277	656	655.81
C-24	53	465	272	656	655.81
C-25	34.3	396	222	656	655.81

Device Example 1

Production of an OLED Device Using the Organic Electroluminescent Compound According to the Present Invention

[0106] An OLED device was produced using the light emitting material according to the present invention. A transparent electrode indium tin oxide (ITO) thin film ($15 \Omega/\text{sq}$) on a glass substrate for an organic light-emitting diode (OLED) device (Samsung Corning, Republic of Korea) was subjected to an ultrasonic washing with trichloroethylene, acetone, ethanol and distilled water, sequentially, and then was stored in isopropanol. Then, the ITO substrate was mounted on a substrate holder of a vacuum vapor depositing apparatus. $N^1, N^{1'}-([1, 1'-\text{biphenyl}]-4,4'-\text{diyl})\text{bis}(N^1-(\text{naphthalen-1-yl})-N^4, N^4\text{-diphenylbenzen-1,4-diamine})$ was introduced into a cell of said vacuum vapor depositing apparatus, and then the pressure in the chamber of said apparatus was controlled to 10^{-6} torr. Thereafter, an electric current was applied to the cell to evaporate the above introduced material, thereby forming a hole injection layer having a thickness of 60 nm on the ITO substrate. Then, N, N' -di(4-biphenyl)- N, N' -di(4-biphenyl)-4, 4'-diaminophenyl was introduced into another cell of said vacuum vapor depositing apparatus, and was evaporated by applying an electric current to the cell, thereby forming a hole transport layer having a thickness of 20 nm on the hole injection layer. Thereafter, compound C-11 was introduced into one cell of the vacuum vapor depositing apparatus, as a host material, and compound D-9 was introduced into another cell as a dopant. The two materials were evaporated at different rates and were deposited in a doping amount of 15 wt % based on the total amount of the host and dopant to form a light-emitting layer having a thickness of 30 nm on the hole transport layer. Then, 2-(4-(9,10-di(naphthalen-2-yl)anthracen-2-yl)phenyl)-1-phenyl-1H-benzo[d]imidazole was introduced into one cell and lithium quinolate was introduced into another cell. The two materials were evaporated at the same rate and were deposited in a doping amount of 50 wt % each to form an electron transport layer having a thickness of 30 nm on the light-emitting layer. Then, after depositing lithium quinolate as an electron injection layer having a thickness of 2 nm on the electron transport layer, an Al cathode having a thickness of 150 nm was deposited by another vacuum vapor deposition apparatus on the electron injection layer. Thus, an OLED device was produced. All the materials used for producing the OLED device were purified by vacuum sublimation at 10^{-6} torr prior to use.

[0107] The produced OLED device showed a green emission having a luminance of 5030 cd/m^2 and a current density of 13.97 mA/cm^2 at a driving voltage of 5.0 V.

Device Example 2

Production of an OLED Device Using the Organic Electroluminescent Compound According to the Present Invention

[0108] An OLED device was produced in the same manner as in Device Example 1, except for using compound C-17 as a host, and using compound D-28 as a dopant of the light emitting material.

[0109] The produced OLED device showed a green emission having a luminance of 2060 cd/m^2 and a current density of 4.63 mA/cm^2 at a driving voltage of 3.2 V.

Comparative Example 1

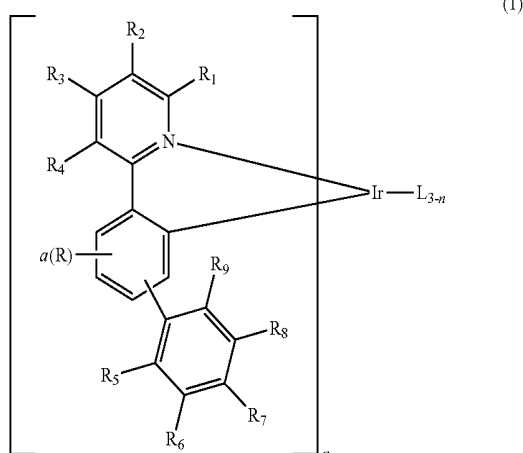
Production of an OLED Device Using Conventional Organic Electroluminescent Material

[0110] An OLED device was produced in the same manner as in Device Example 1, except for using 4,4'-N,N'-dicarbazol-biphenyl as a host, compound Ir(ppy)₃ as a dopant to form a light-emitting layer having a thickness of 30 nm on the hole transport layer; and depositing aluminum(III)bis(2-methyl-8-quinolino)4-phenylphenolate to form a hole blocking layer having a thickness of 10 nm.

[0111] The produced OLED device showed a green emission having a luminance of 3000 cd/m² and a current density of 9.8 mA/cm² at a driving voltage of 7.5 V.

[0112] As shown above, the organic EL device of the present invention contains a light emitting material comprising a specific combination of a dopant and a host compound, and provides improved luminous efficiency at a lower driving voltage than the device using conventional luminous materials. This is because the energy gap is controlled by introducing alkyl and aryl groups to a Ir(ppy)₃ structure which is a conventional dopant compound. By this method, the energy gap of the host compound of the present invention is better combined with the dopant compound of the present invention than that of the conventional host compound, and finally the organic EL device of the present invention provides excellent luminous efficiency.

1. A combination of one or more dopant compound represented by the following formula 1, and one or more host compound represented by the following formula 2:



wherein

L is an organic ligand;

R₁ to R₉ each independently represent hydrogen, deuterium, a halogen, a substituted or unsubstituted (C1-C30) alkyl, a substituted or unsubstituted (C3-C30)cycloalkyl, a substituted or unsubstituted (C1-C30)alkoxy, a substituted or unsubstituted (C6-C30)aryl, or a substituted or unsubstituted 3- to 30-membered heteroaryl;

R represents hydrogen, a halogen, a substituted or unsubstituted (C1-C30)alkyl, or a substituted or unsubstituted (C3-C30)cycloalkyl;

a represents an integer of 1 to 3; where a is an integer of 2 or more, each of R are same or different; and

n represents an integer of 1 to 3;

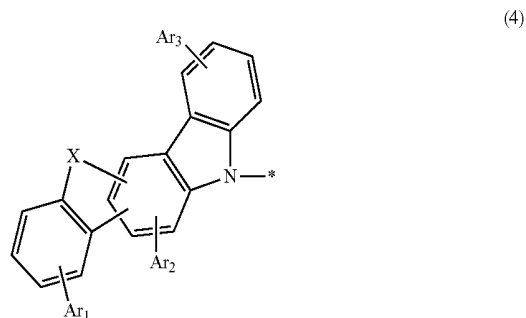
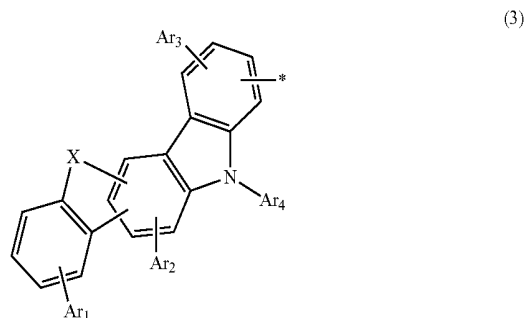
A-D-C

(2)

wherein

D represents a single bond, a substituted or unsubstituted (C3-C30)cycloalkylene, a substituted or unsubstituted (C6-C30)arylene, or a substituted or unsubstituted 5- to 30-membered heteroarylene;

A is represented by the following formula 3 or 4:



wherein

-* represents a position to which D is linked;

X represents NR₁₀, O, S, or CR₁₁R₁₂;

Ar₁ to Ar₄ each independently represent hydrogen, a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C6-C30)aryl, a substituted or unsubstituted 5- to 30-membered heteroaryl, a substituted or unsubstituted (C3-C30)cycloalkyl, —NR₁₃R₁₄, —SiR₁₅R₁₆R₁₇, —SR₁₈, or —OR₁₉; and

R₁₀ to R₁₉ each independently represent hydrogen, a substituted or unsubstituted (C1-C30)alkyl, or a substituted or unsubstituted (C6-C30)aryl;

C is represented by the following formula 5:



wherein

-* represents a position to which D is linked;

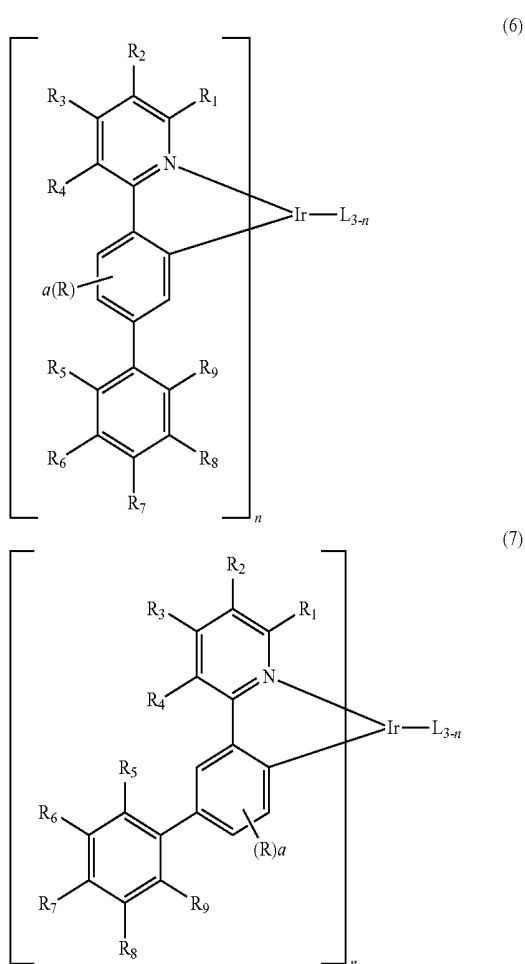
Y and Z each independently represent CH or N;

E ring represents a substituted or unsubstituted benzene ring or is absent;

Ar₅ and Ar₆ each independently represent hydrogen, a substituted or unsubstituted (C6-C30)aryl, a substituted or unsubstituted 5- to 30-membered heteroaryl, a substituted or unsubstituted (C6-C30)cycloalkyl, —NR₂₁R₂₂, —SiR₂₃R₂₄R₂₅, —SR₂₆, or —OR₂₇; and

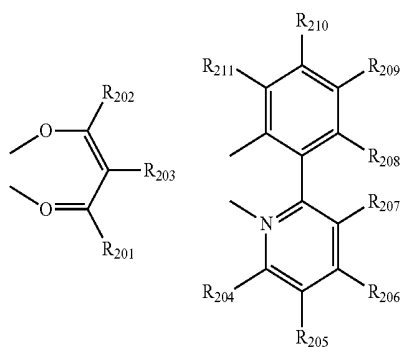
R_{21} to R_{27} each independently represent hydrogen, a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C6-C30)aryl, or a substituted or unsubstituted 5- to 30-membered heteroaryl.

2. The combination according to claim 1, wherein the compound represented by formula 1 is represented by the following formula 6 or 7:



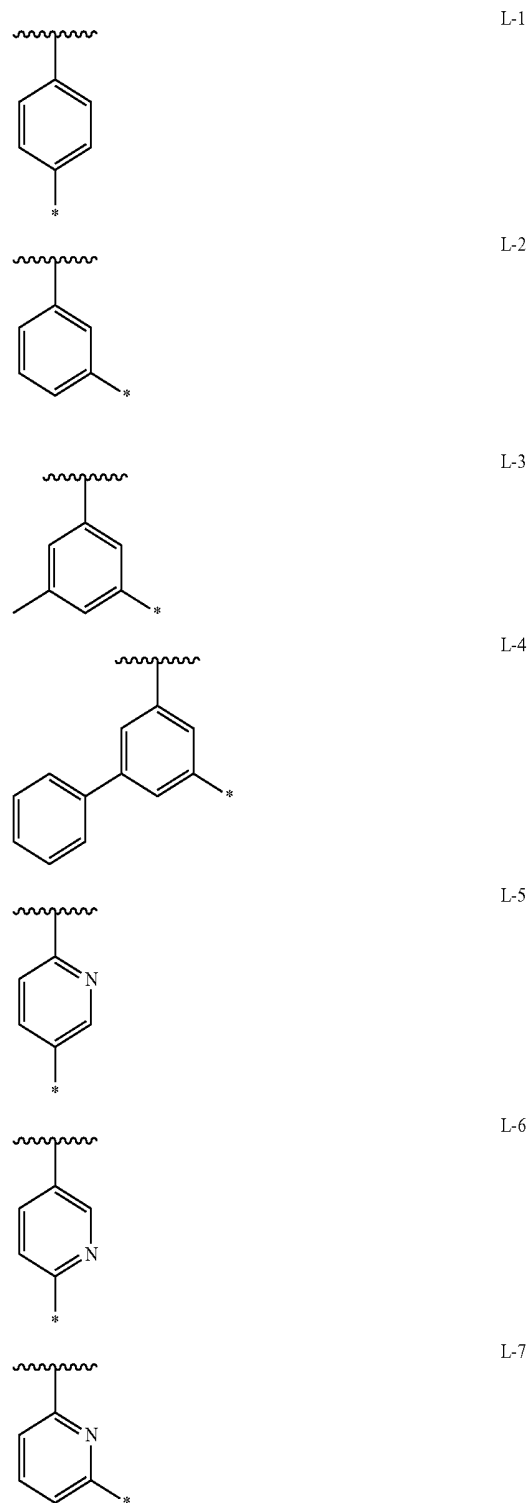
wherein R, R_1 to R_9 , L, n and a are as defined in claim 1.

3. The combination according to claim 1, wherein L in formula 1 is selected from the group consisting of:

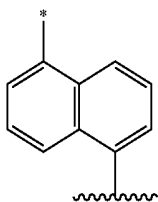
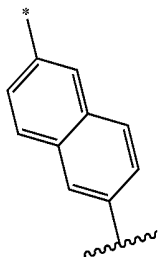


wherein R_{201} to R_{211} each independently represent hydrogen, deuterium, a halogen, a substituted or unsubstituted (C1-C30)alkyl, or a substituted or unsubstituted (C3-C30)cycloalkyl.

4. The combination according to claim 1, wherein D in formula 2 is a single bond, or is selected from the group consisting of:



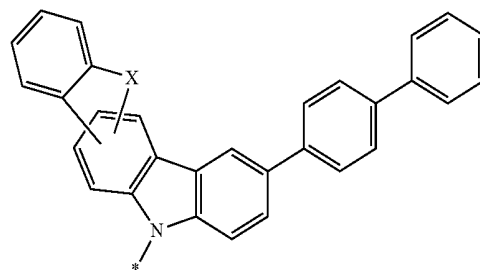
-continued



wherein -* represents a position to which C is linked, and  represents a position to which A is linked.

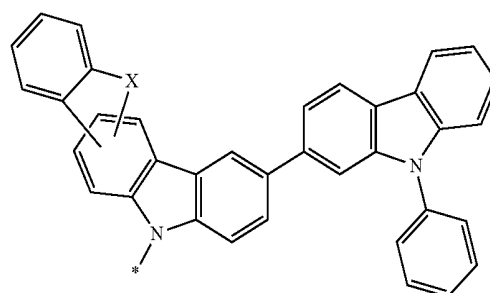
5. The combination according to claim 1, wherein A in formula 2 is selected from the group consisting of:

L-8



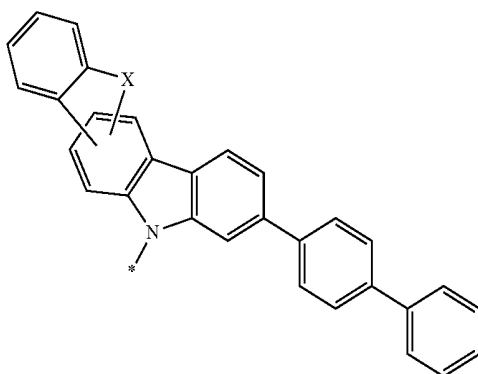
HS-3

L-9

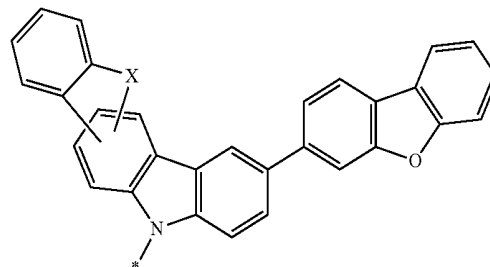


HS-4

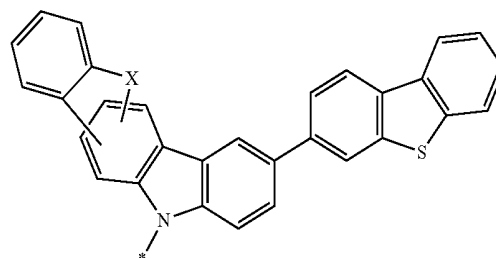
HS-1



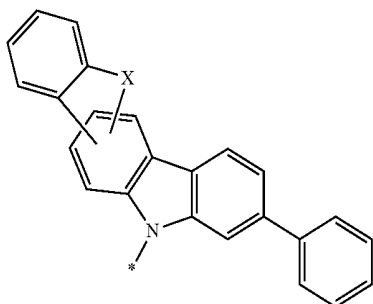
HS-5



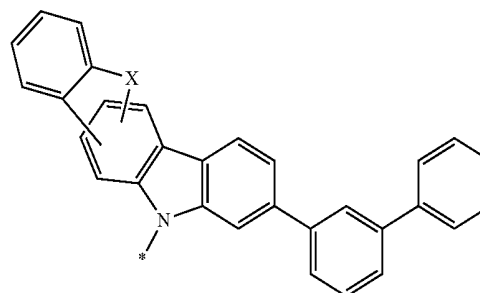
HS-6



HS-2

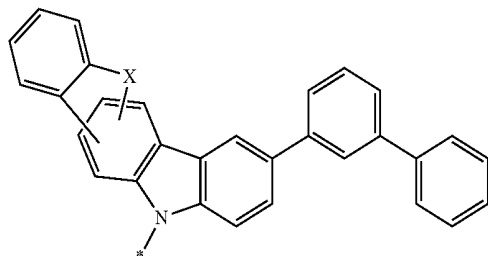


HS-7

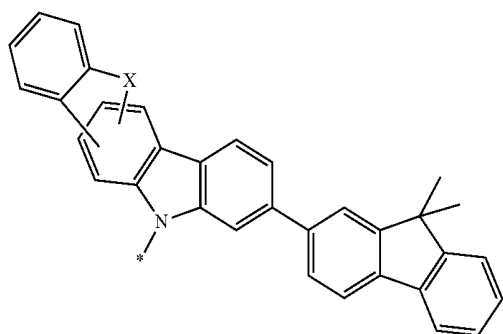


-continued

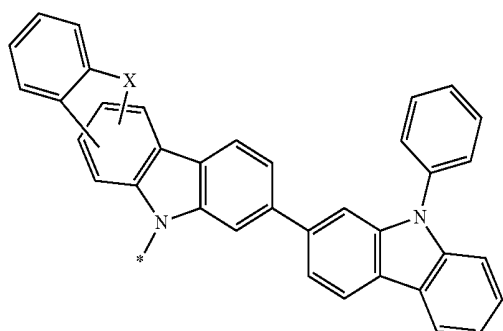
HS-8



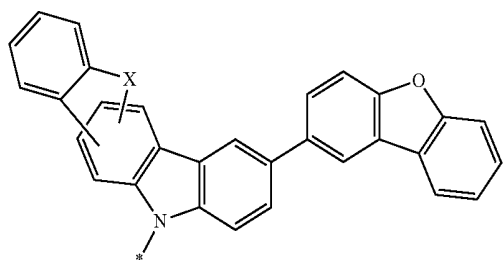
HS-9



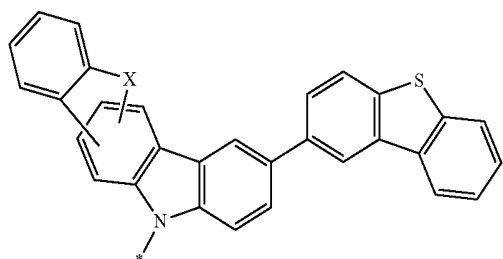
HS-10



HS-11

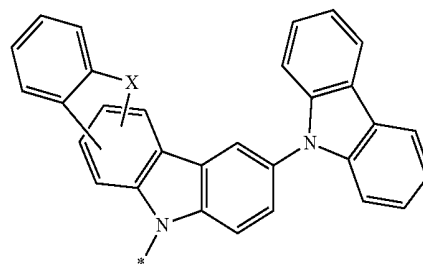


HS-12

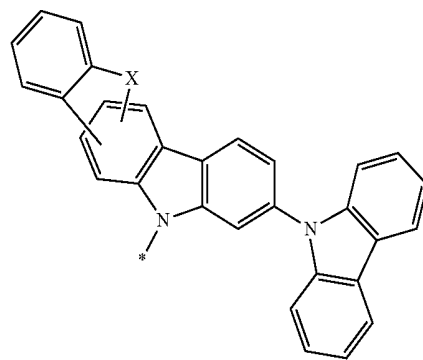


-continued

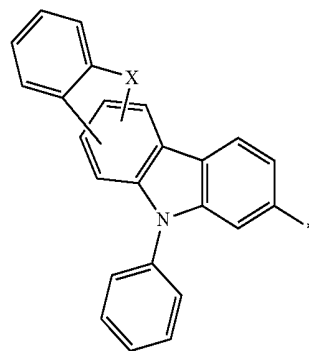
HS-13



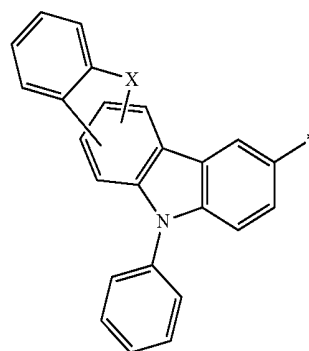
HS-14



HS-15

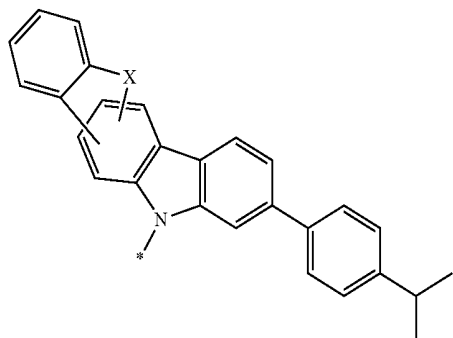


HS-16

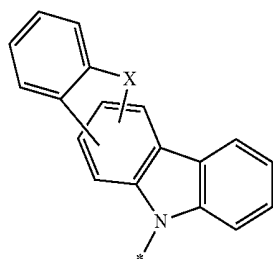


-continued

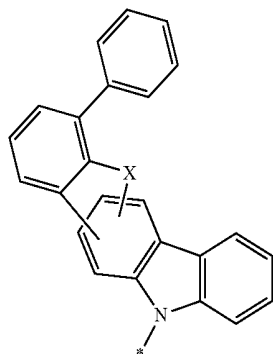
HS-17



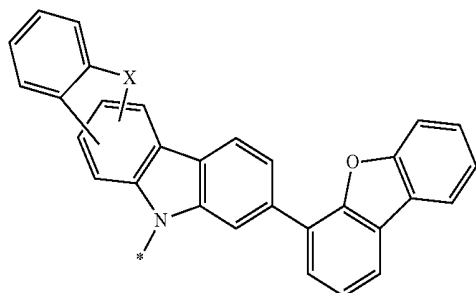
HS-18



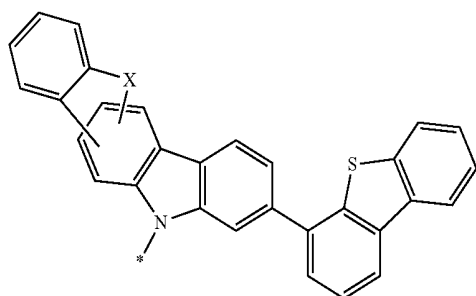
HS-19



HS-20

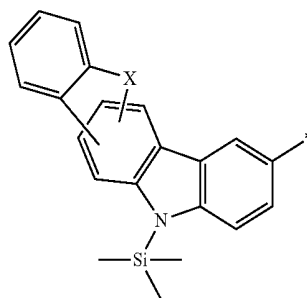


HS-21

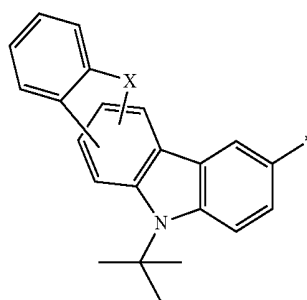


-continued

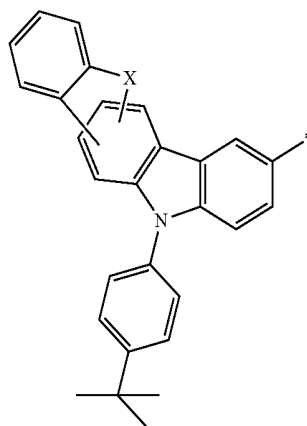
HS-22



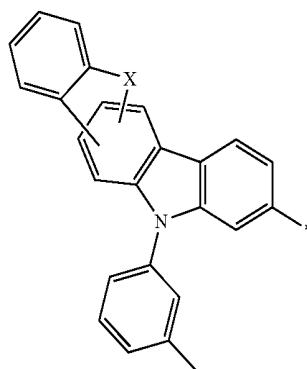
HS-23



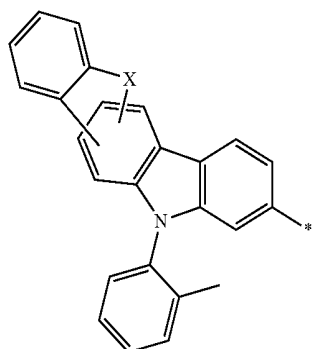
HS-24



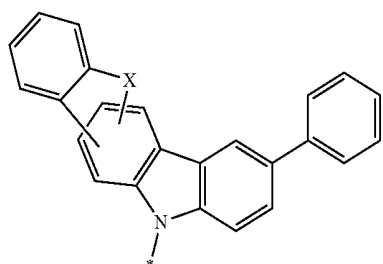
HS-25



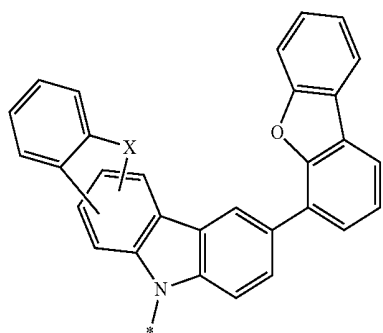
-continued



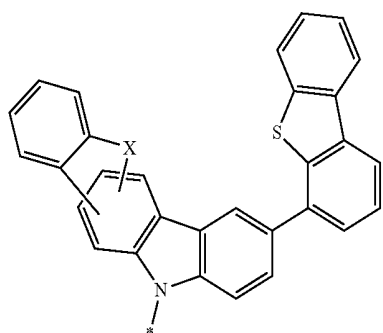
HS-26



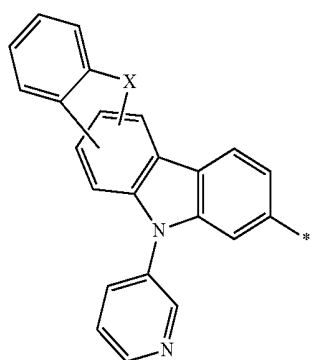
HS-27



HS-28

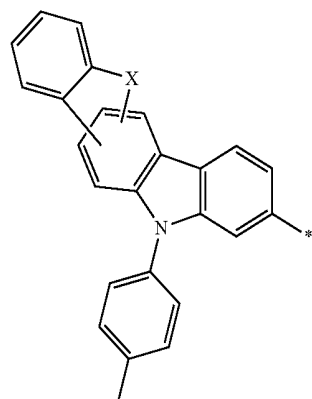


HS-29

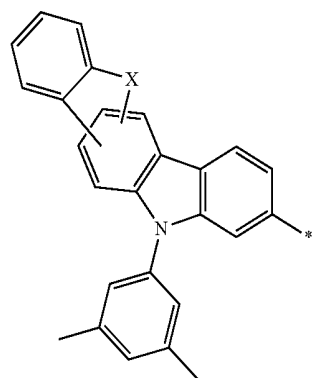


HS-30

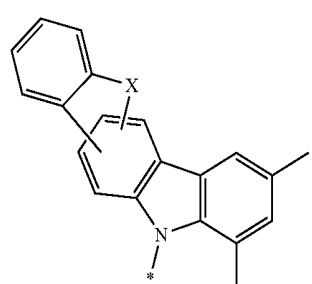
-continued



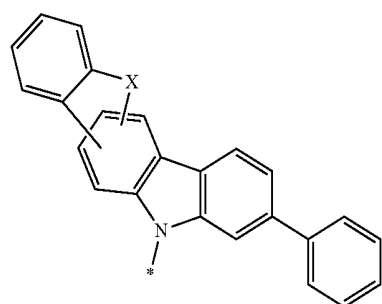
HS-31



HS-32



HS-33

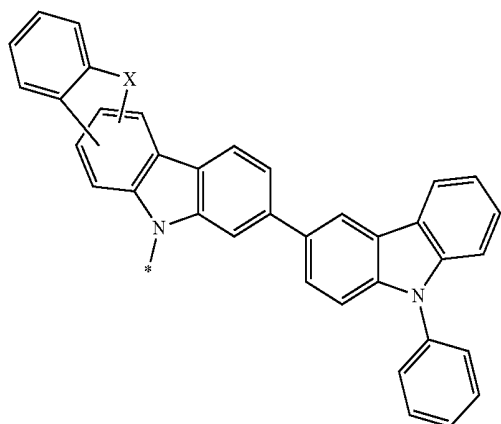


HS-34

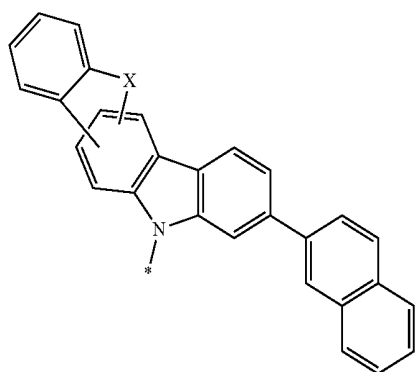
-continued

HS-35

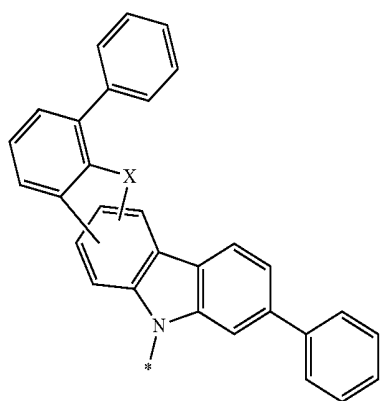
6. The combination according to claim 1, wherein C in formula 2 is selected from the group consisting of:



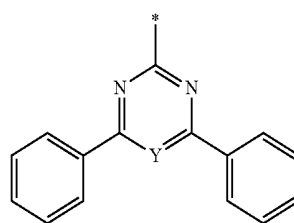
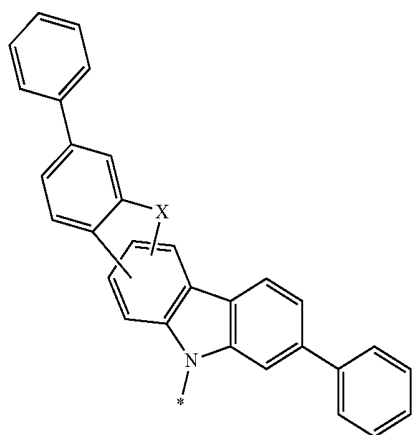
HS-36



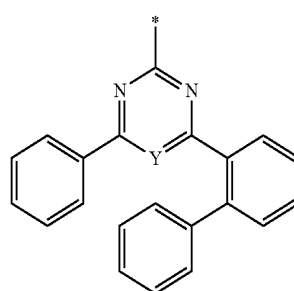
HS-37



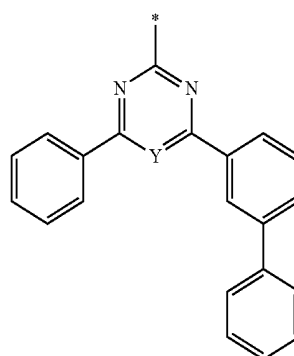
HS-38



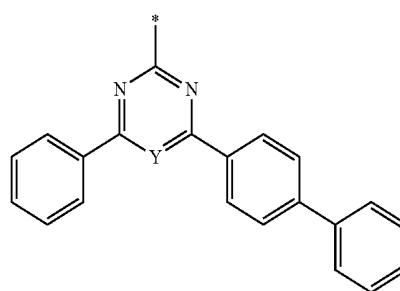
LS-1



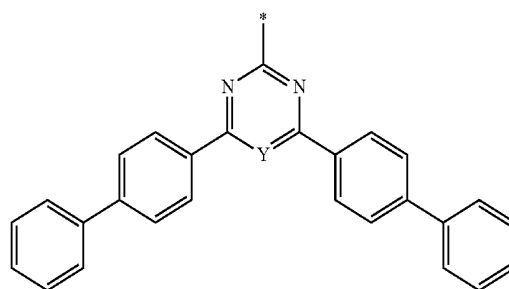
LS-2



LS-3



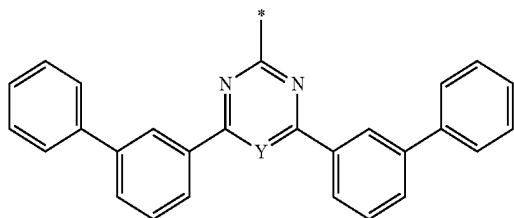
LS-4



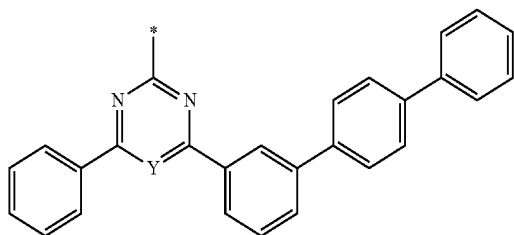
LS-5

-continued

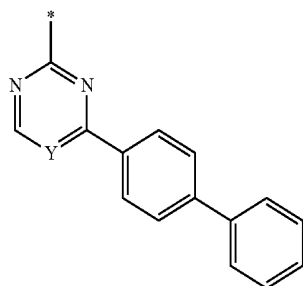
LS-6



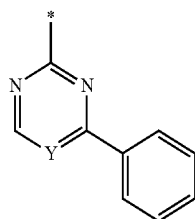
LS-7



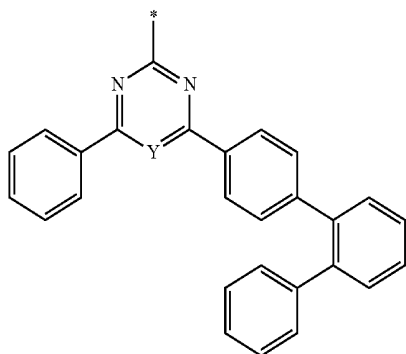
LS-8



LS-9

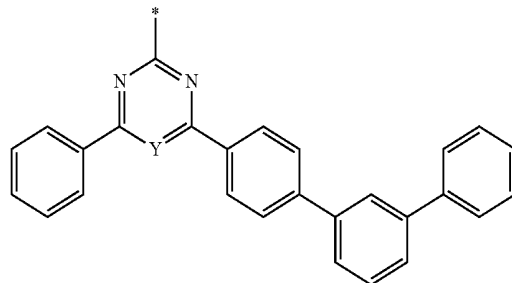


LS-10

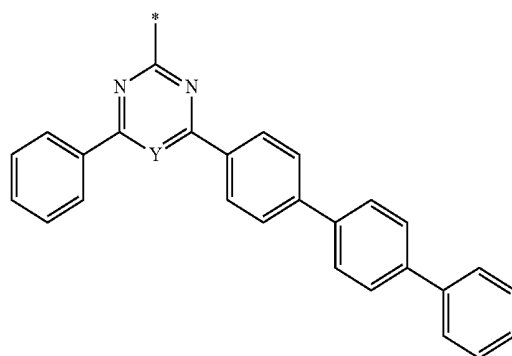


-continued

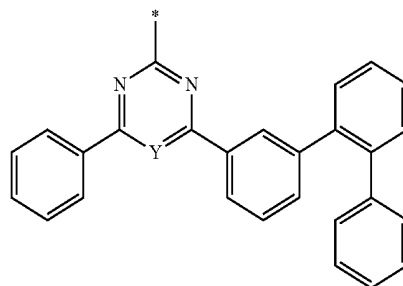
LS-11



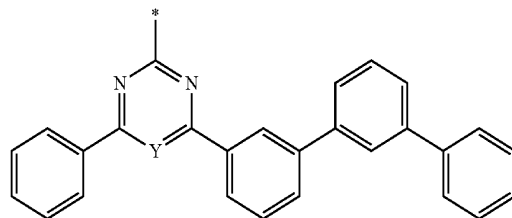
LS-12



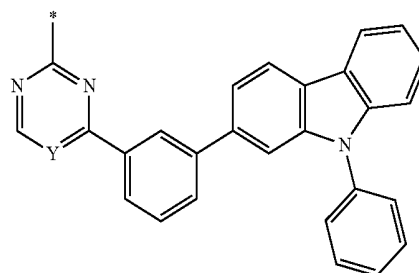
LS-13



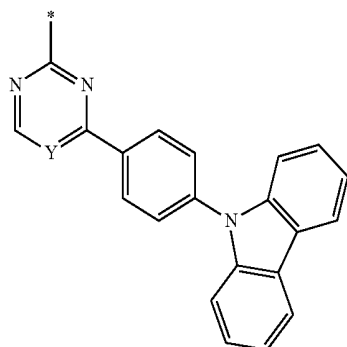
LS-14



LS-15

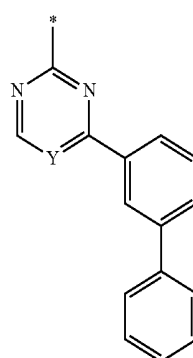


-continued

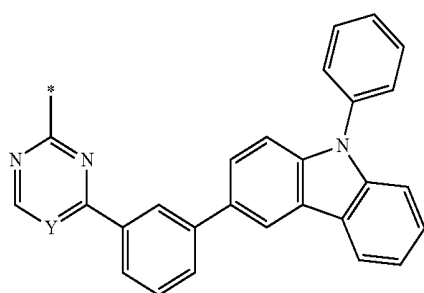


LS-16

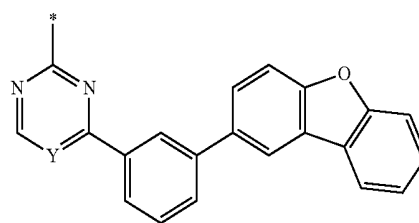
-continued



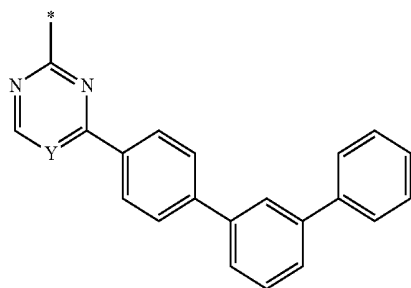
LS-21



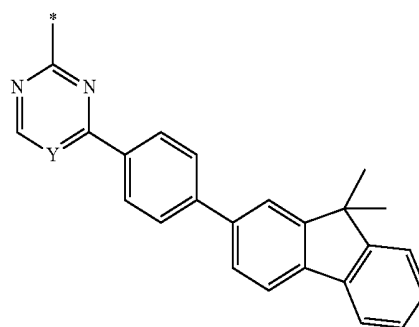
LS-17



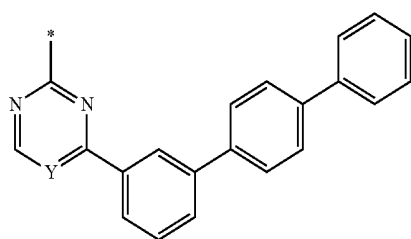
LS-22



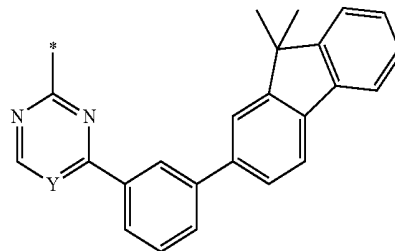
LS-18



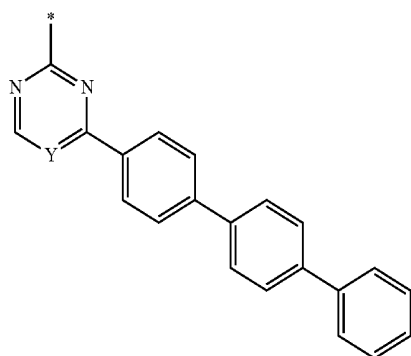
LS-23



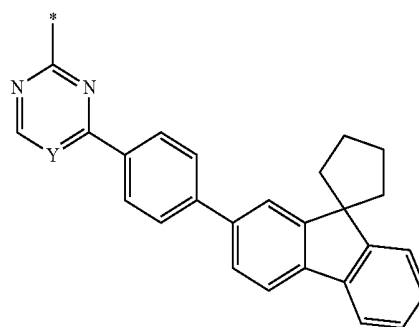
LS-19



LS-24

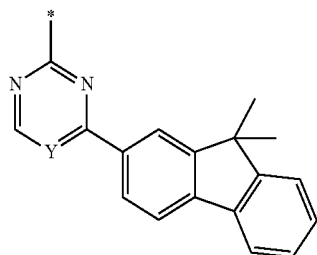


LS-20

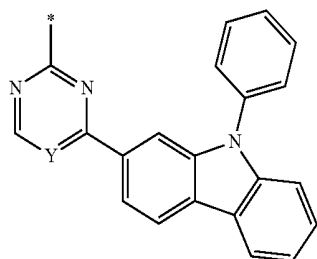


LS-25

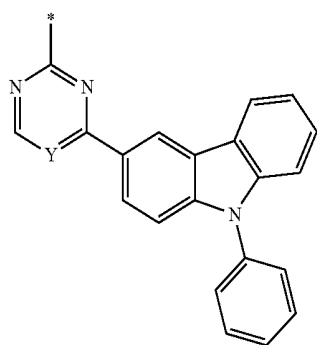
-continued



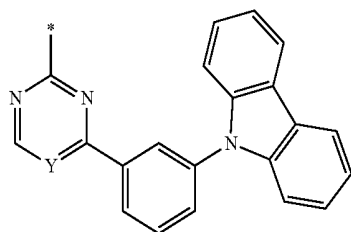
LS-26



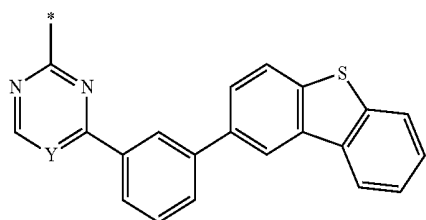
LS-27



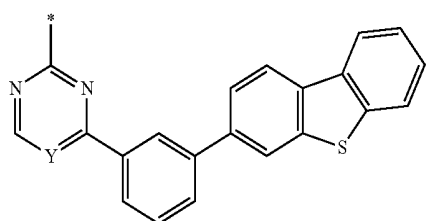
LS-28



LS-29

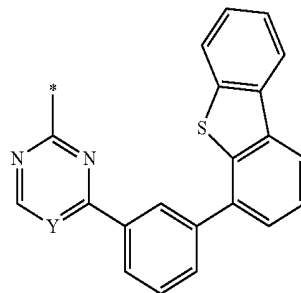


LS-30

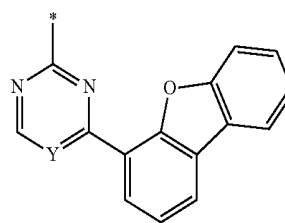


LS-31

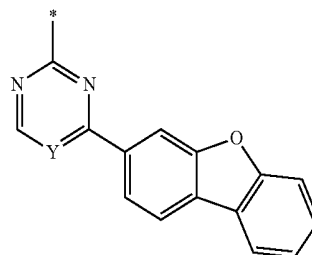
-continued



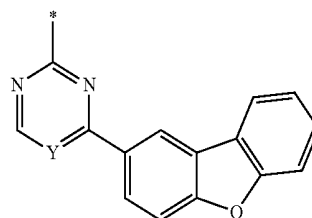
LS-32



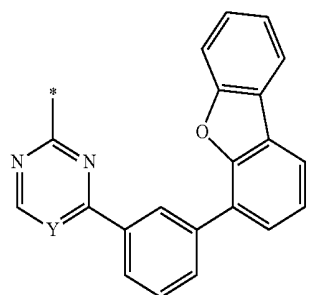
LS-33



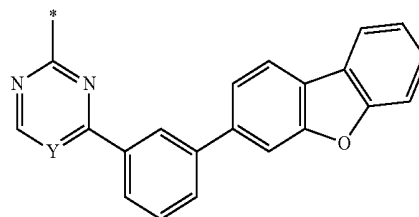
LS-34



LS-35

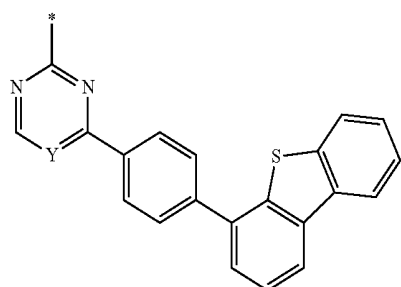


LS-36

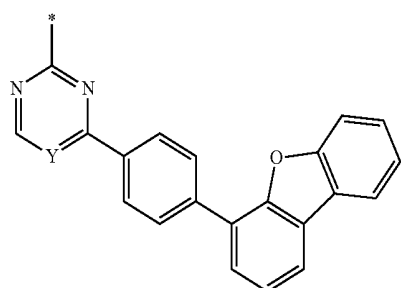


LS-37

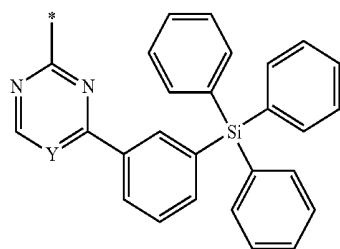
-continued



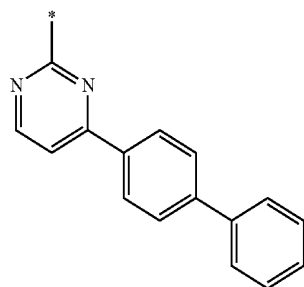
LS-38



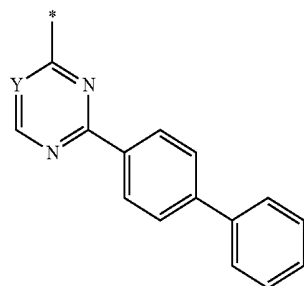
LS-39



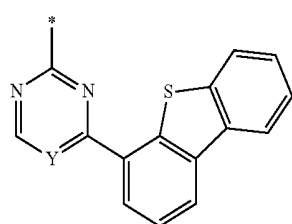
LS-40



LS-41

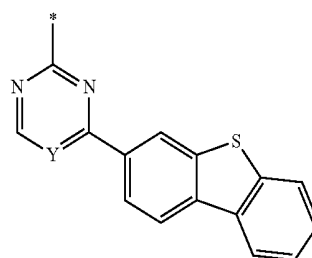


LS-42

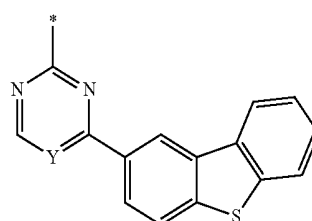


LS-43

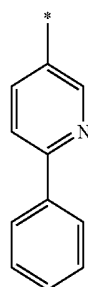
-continued



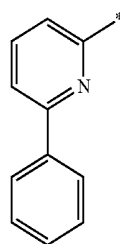
LS-44



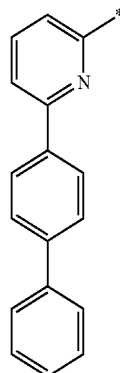
LS-45



LS-46

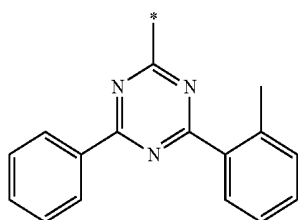
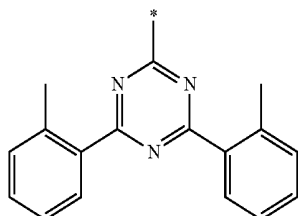
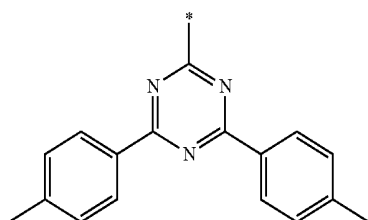
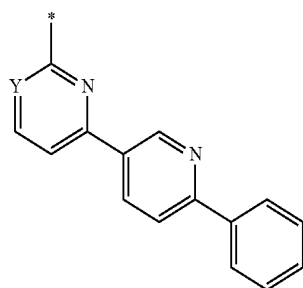
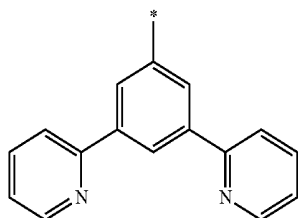
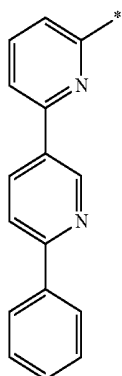


LS-47



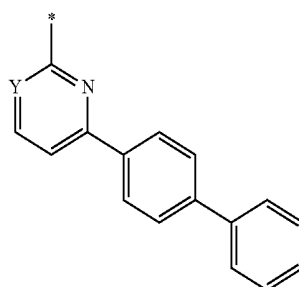
LS-48

-continued



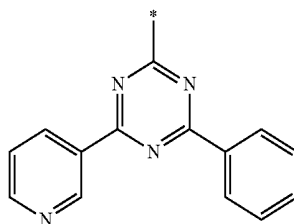
-continued

LS-49



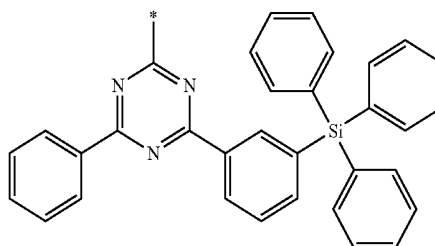
LS-55

LS-50



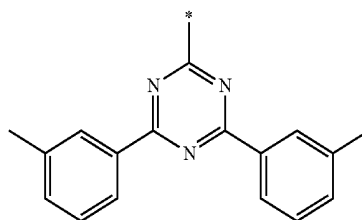
LS-56

LS-51



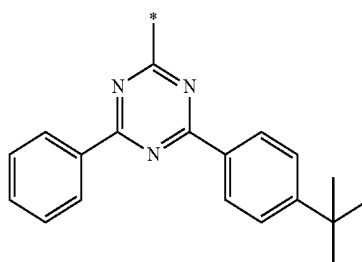
LS-57

LS-52



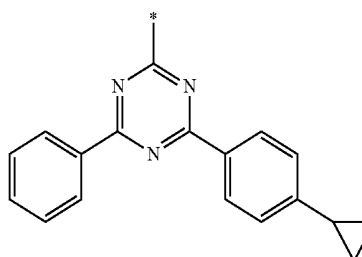
LS-58

LS-53



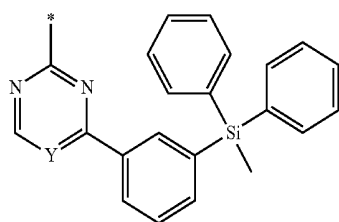
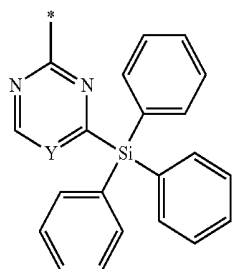
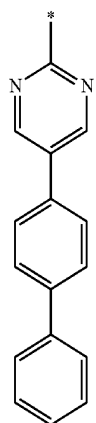
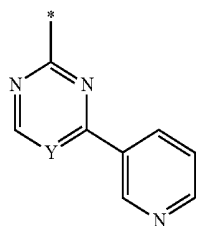
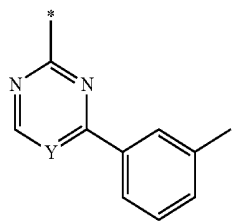
LS-59

LS-54



LS-60

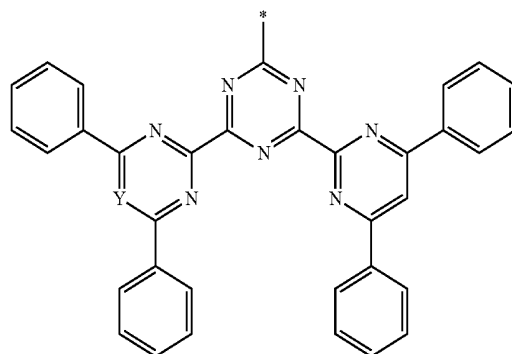
-continued



-continued

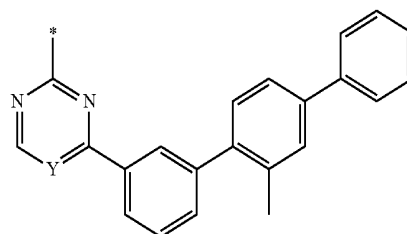
LS-61

LS-66



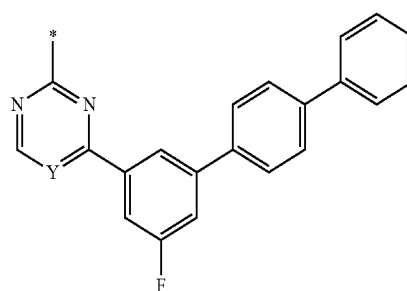
LS-62

LS-67



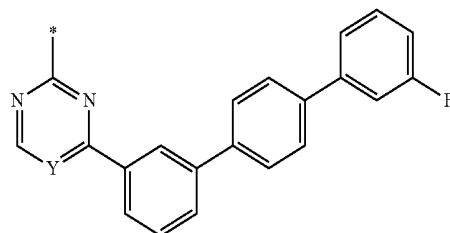
LS-63

LS-68



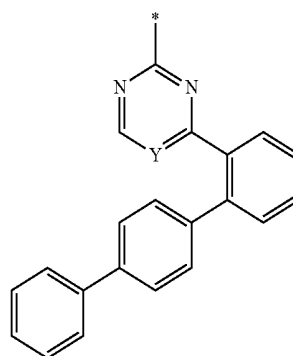
LS-64

LS-69

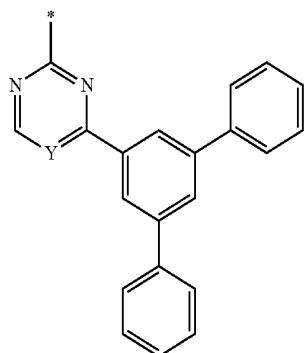


LS-65

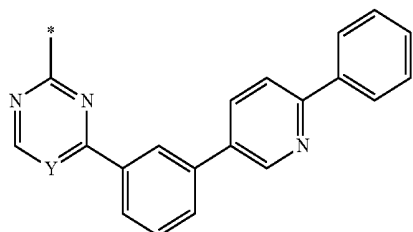
LS-70



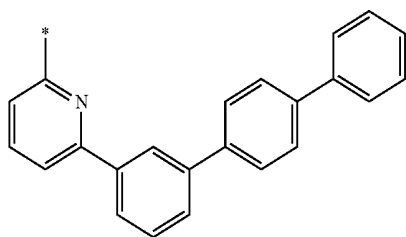
-continued



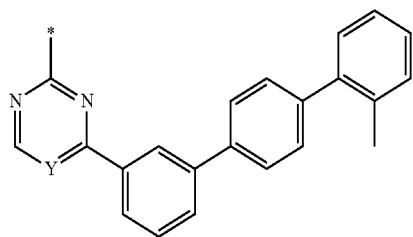
LS-71



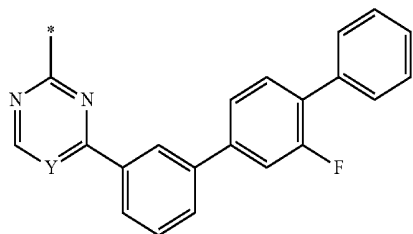
LS-72



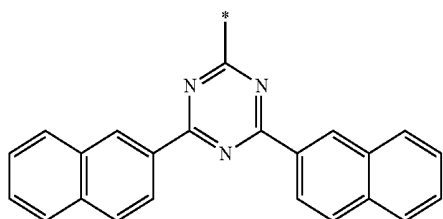
LS-73



LS-74

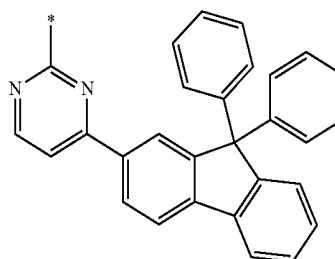


LS-75

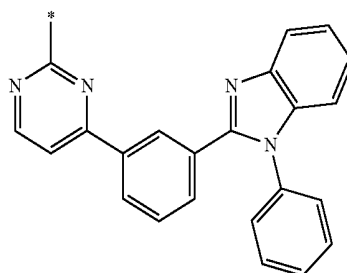


LS-76

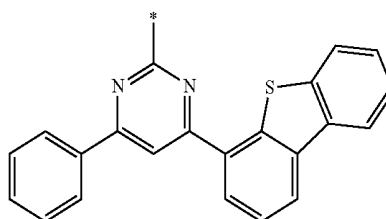
-continued



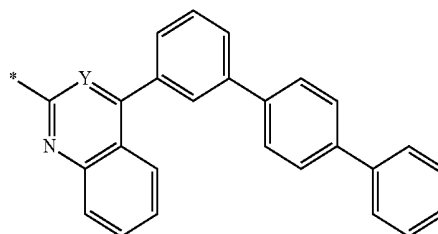
LS-77



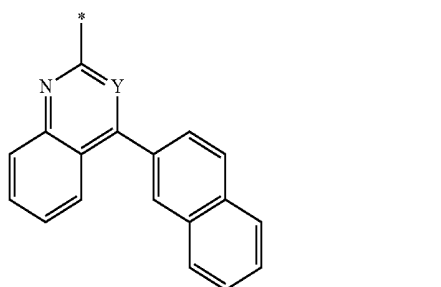
LS-78



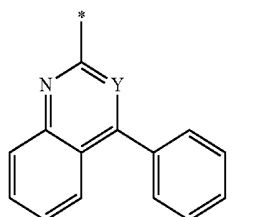
LS-79



LS-80

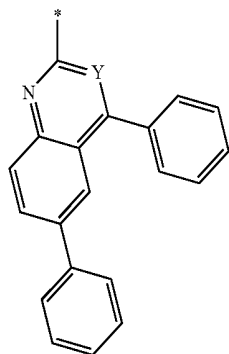


LS-81



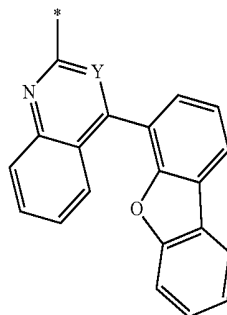
LS-82

-continued

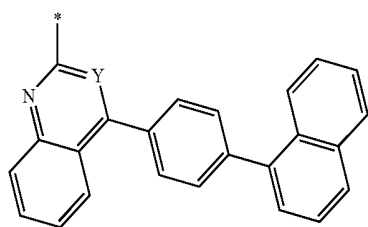


LS-83

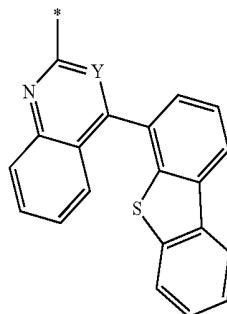
-continued



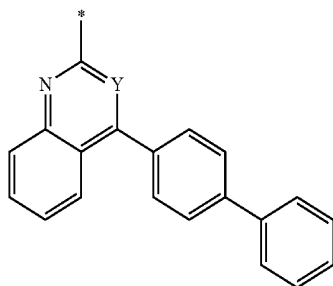
LS-88



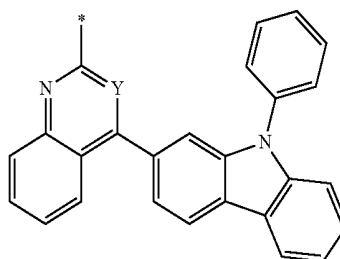
LS-84



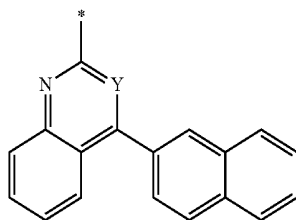
LS-89



LS-85

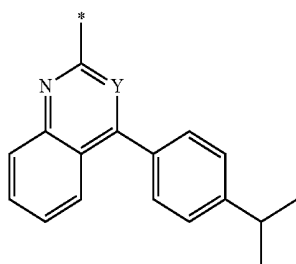


LS-90

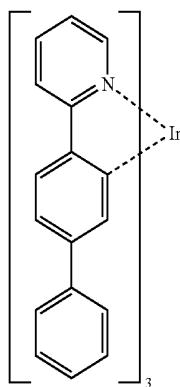


LS-86

7. The combination according to claim 1, wherein the compound represented by formula 1 is selected from the group consisting of:

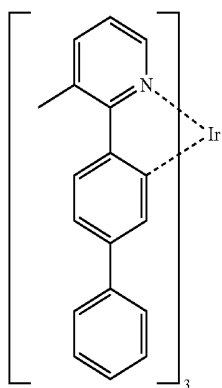
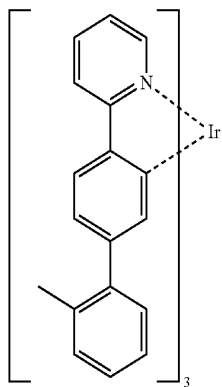
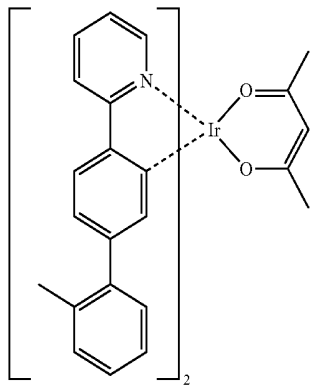
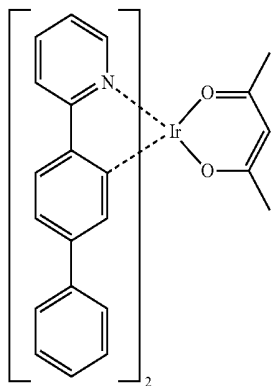


LS-87



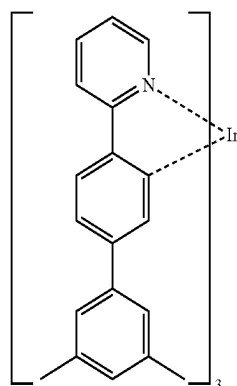
D-1

-continued



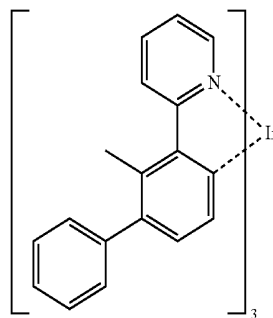
-continued

D-2



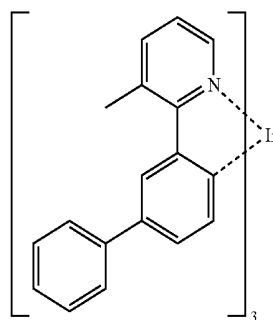
D-6

D-3



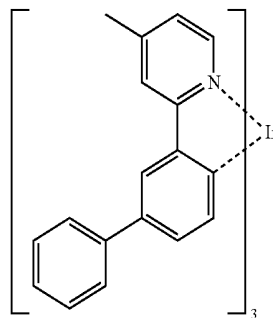
D-7

D-4



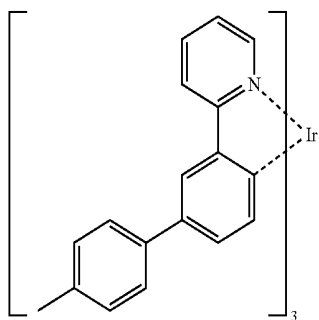
D-8

D-5



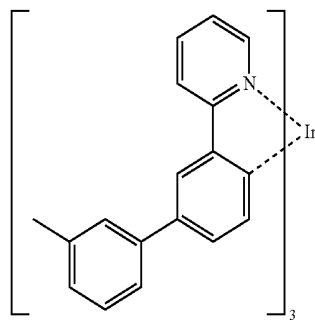
D-9

-continued

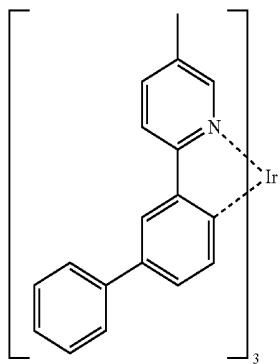


D-10

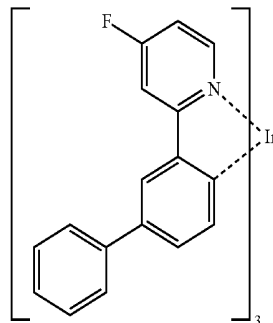
-continued



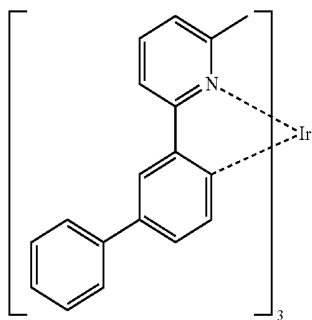
D-14



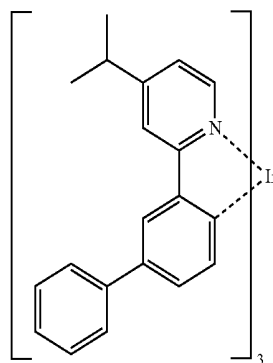
D-11



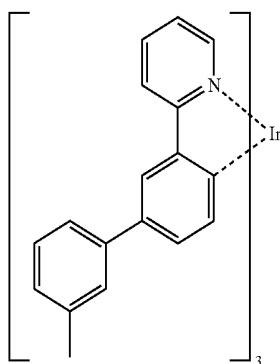
D-15



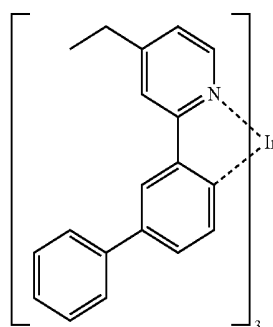
D-12



D-16

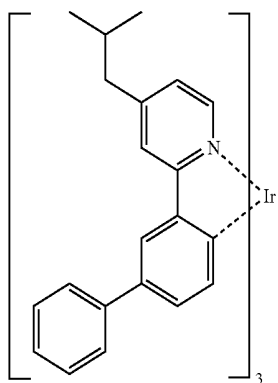


D-13



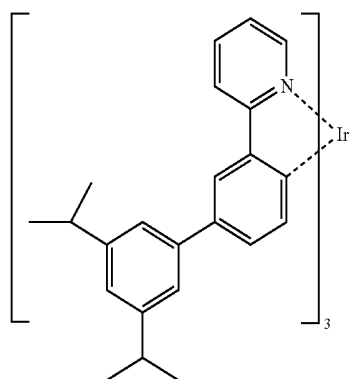
D-17

-continued

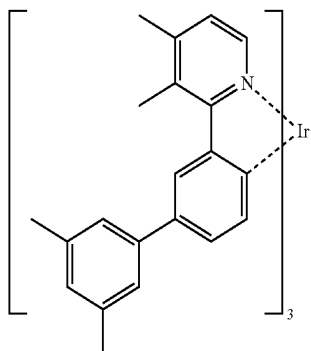


D-18

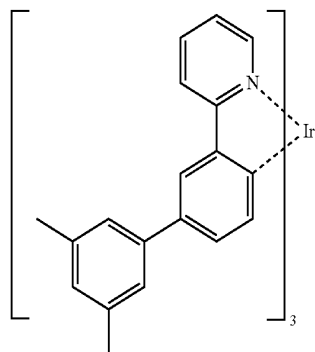
-continued



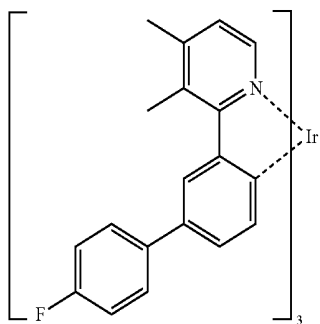
D-22



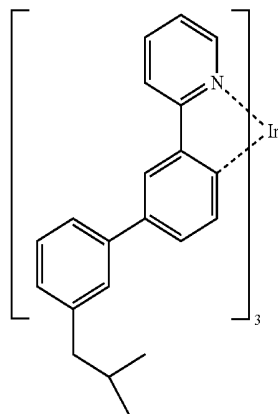
D-19



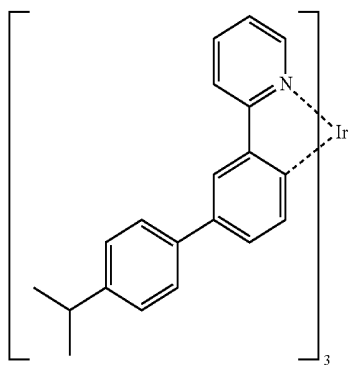
D-23



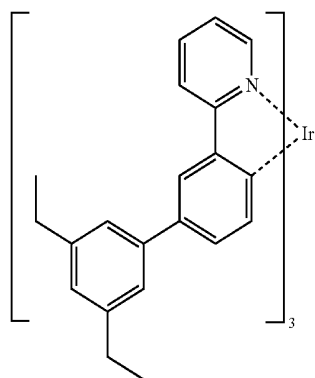
D-20



D-24

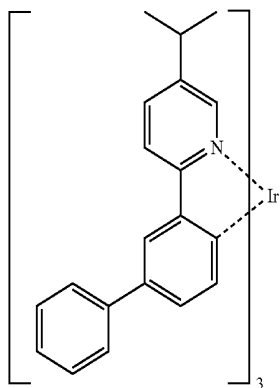


D-21



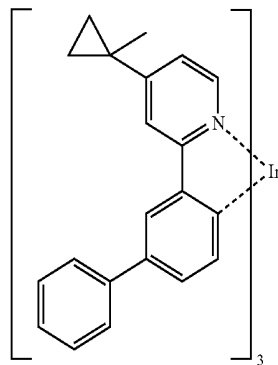
D-25

-continued



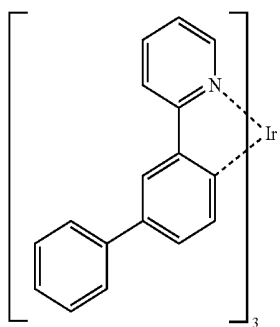
-continued

D-26

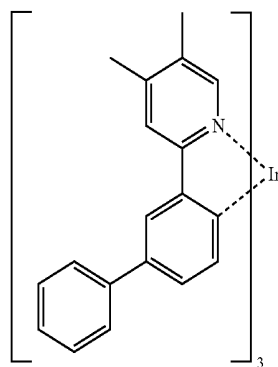


D-30

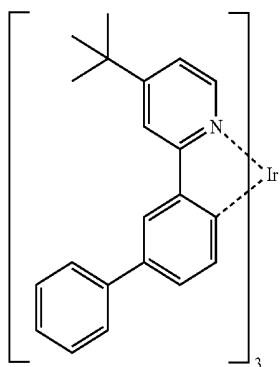
D-27



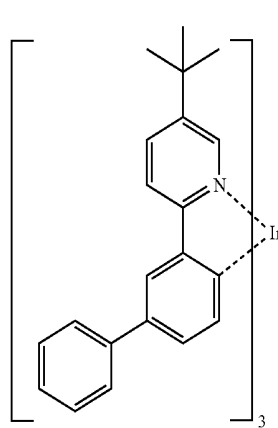
D-31



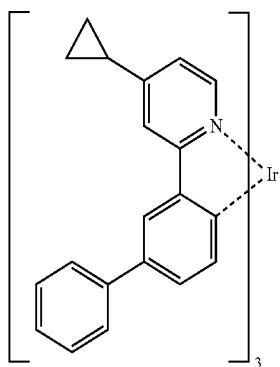
D-28



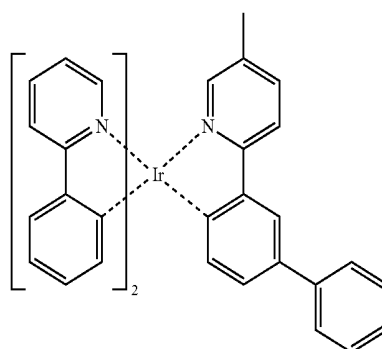
D-32



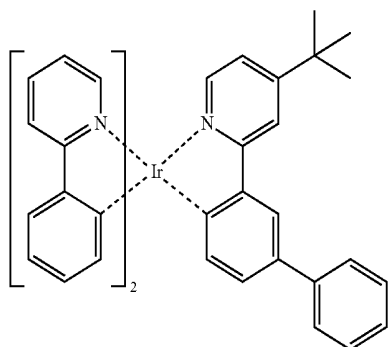
D-29



D-33

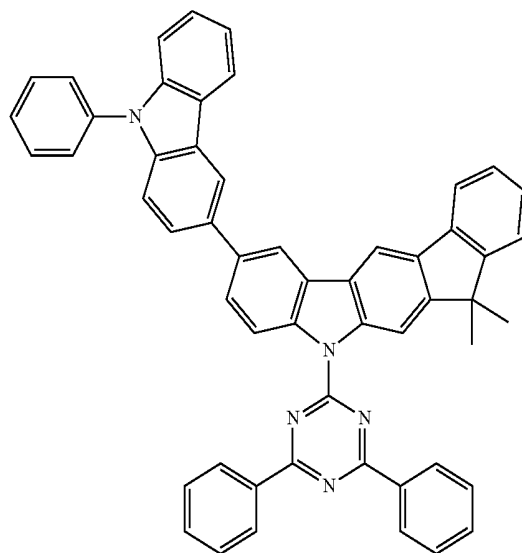


-continued

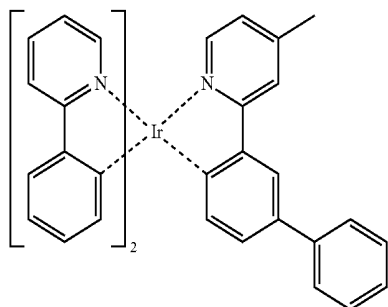


D-34

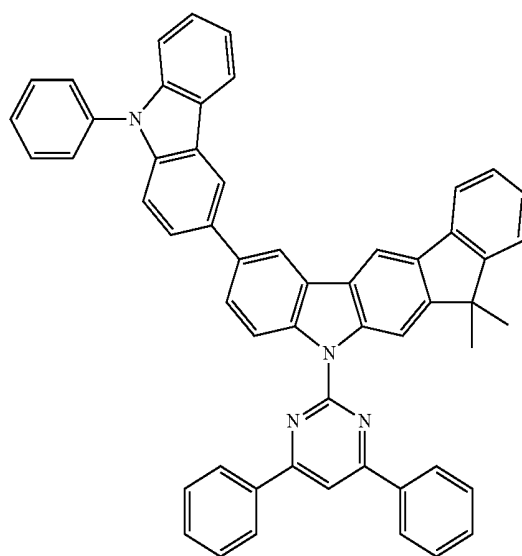
-continued



C-2

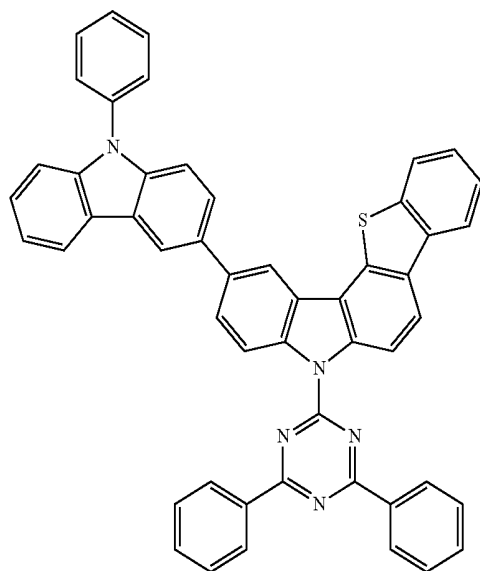


D-35

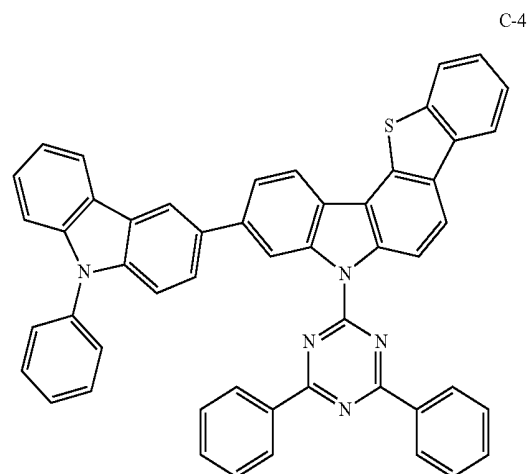


C-3

8. The combination according to claim 1, wherein the compound represented by formula 2 is selected from the group consisting of:



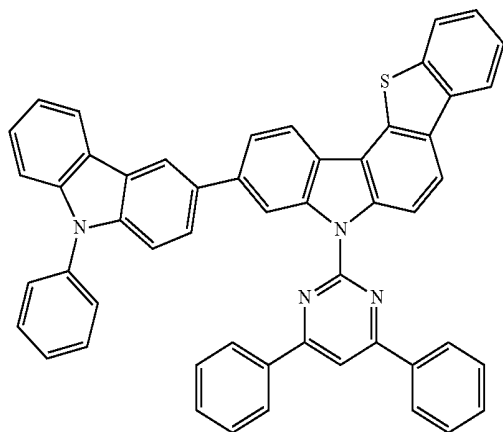
C-1



C-4

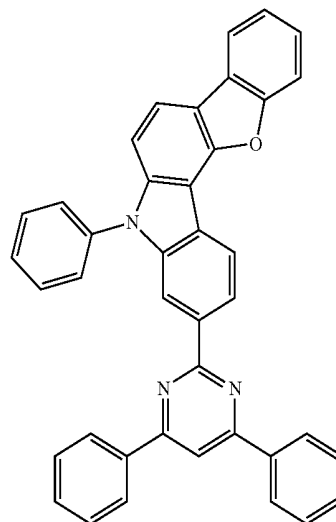
-continued

C-5

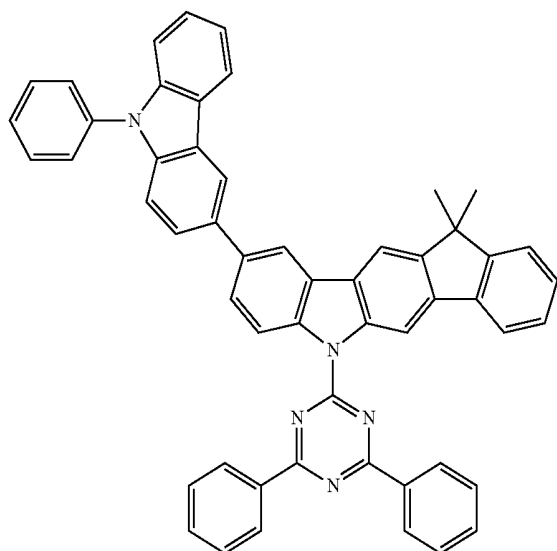


-continued

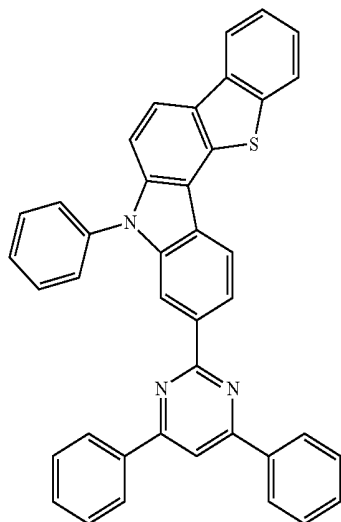
C-8



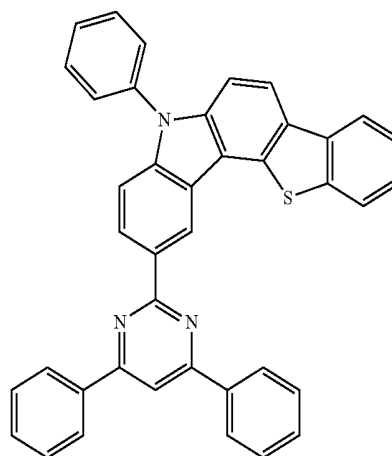
C-6



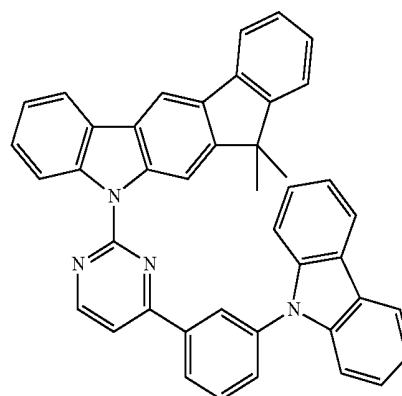
C-7



C-9

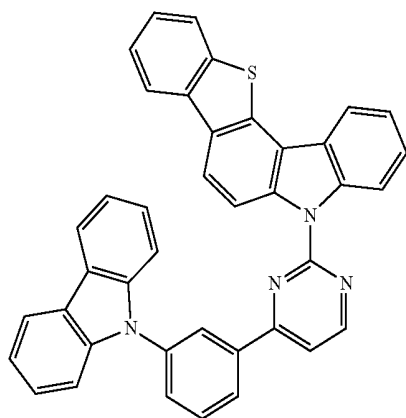


C-10



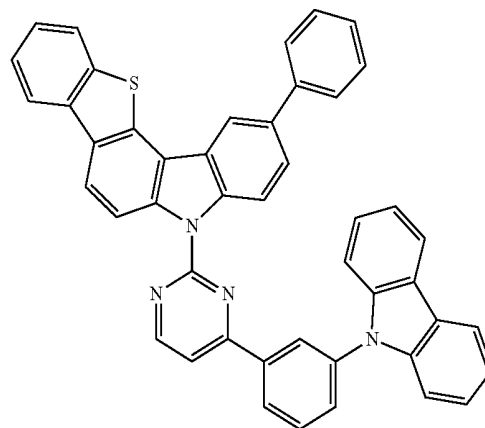
-continued

C-11

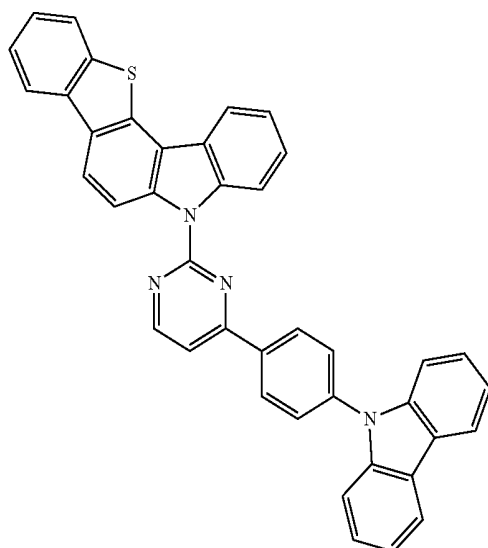


-continued

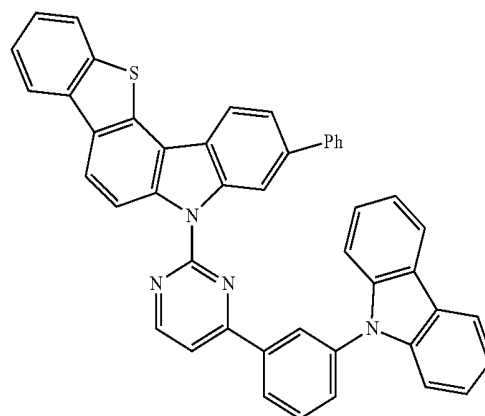
C-14



C-12

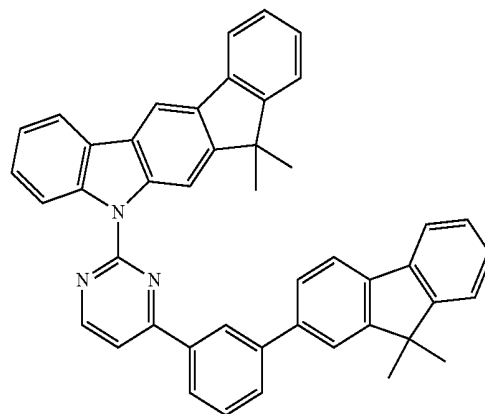
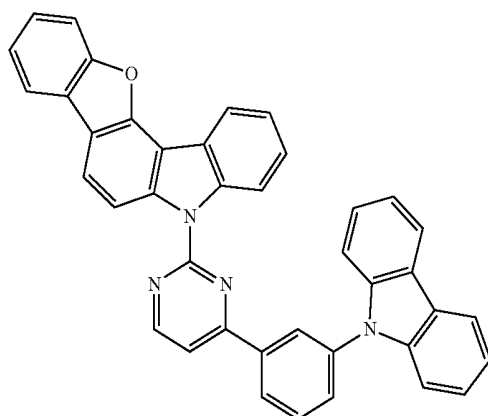


C-15



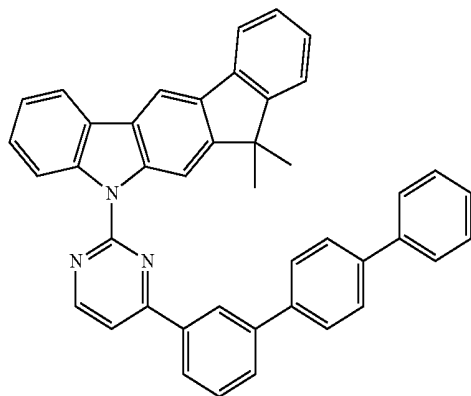
C-16

C-13



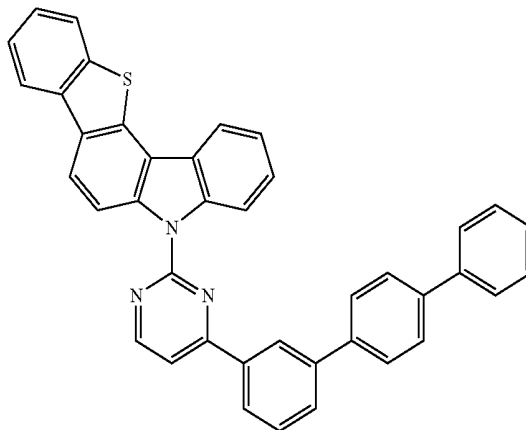
-continued

C-17

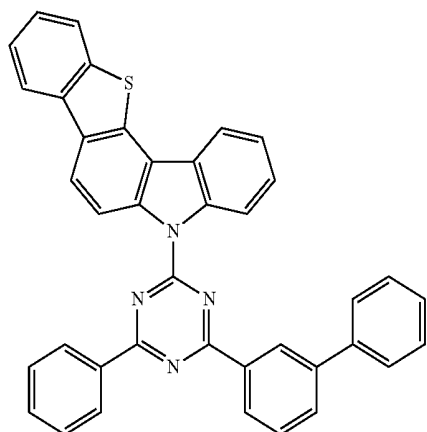


-continued

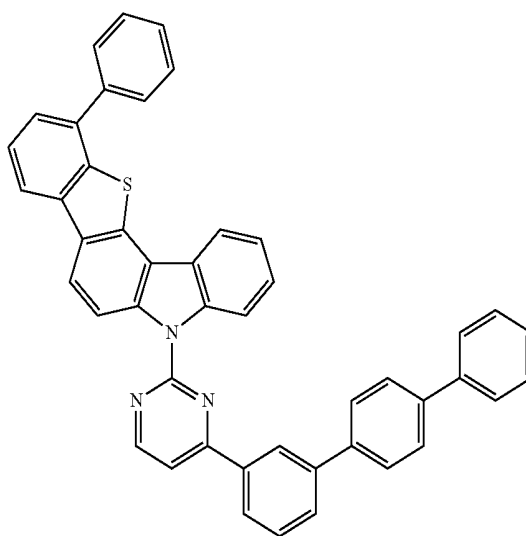
C-20



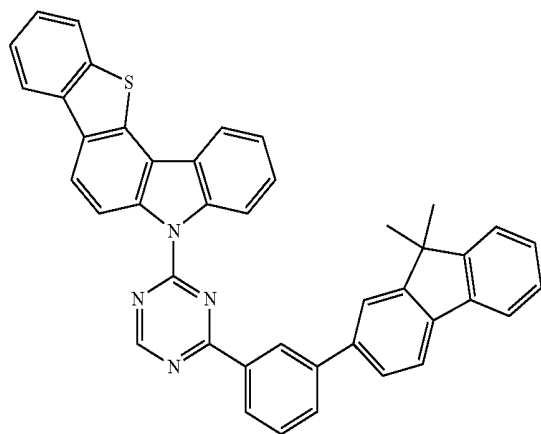
C-18



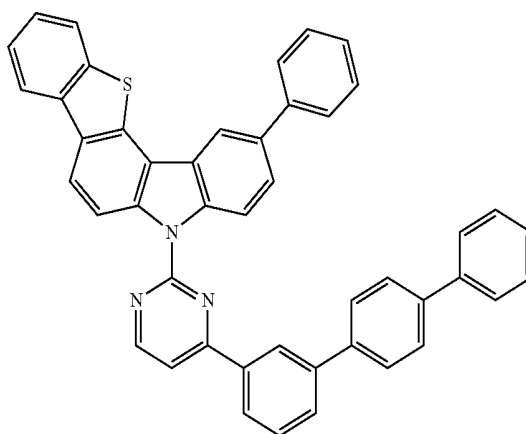
C-21



C-19

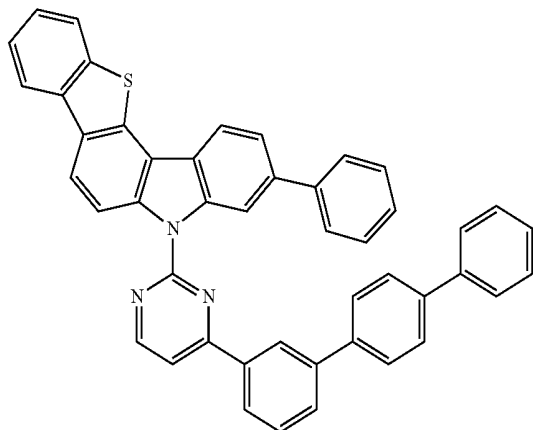


C-22



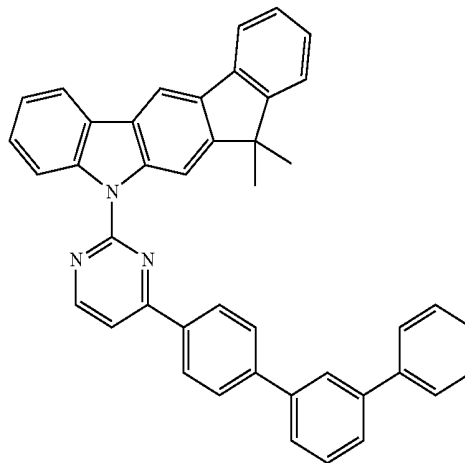
-continued

C-23

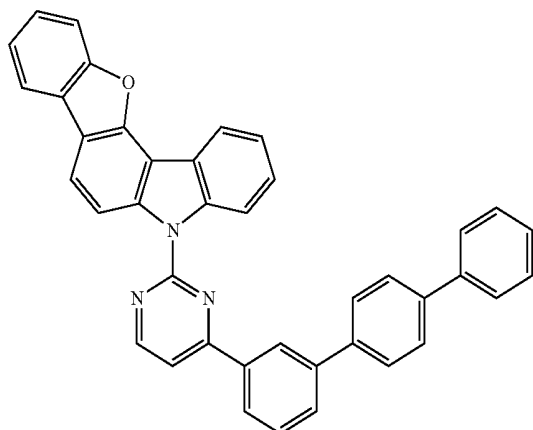


-continued

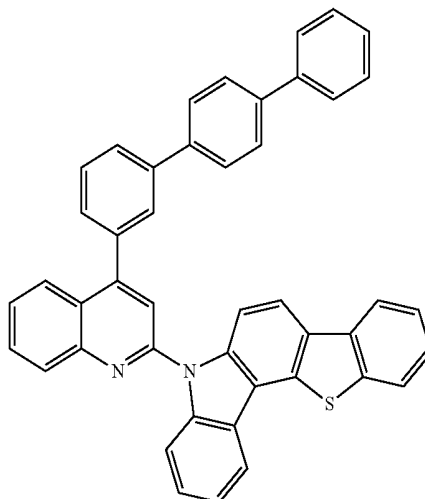
C-26



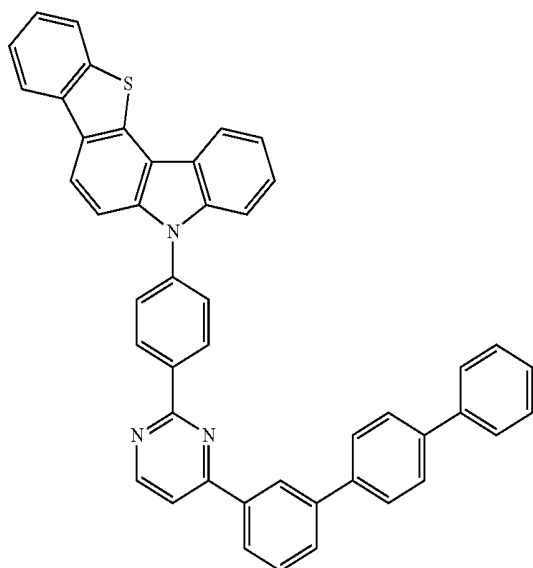
C-24



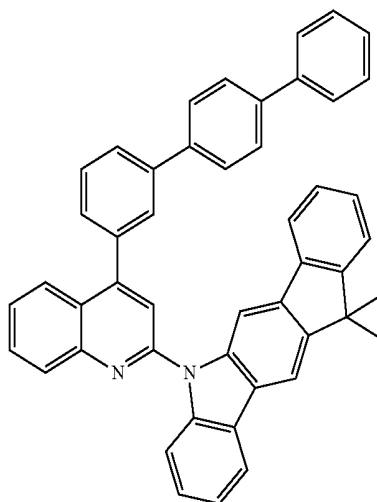
C-27



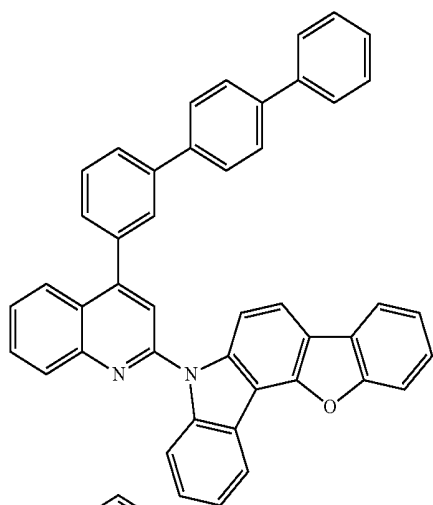
C-25



C-28

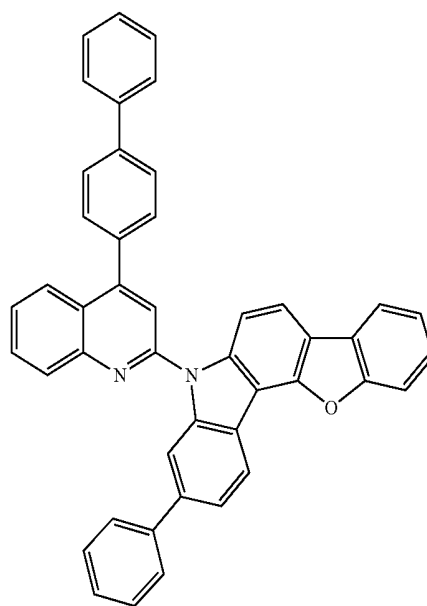


-continued



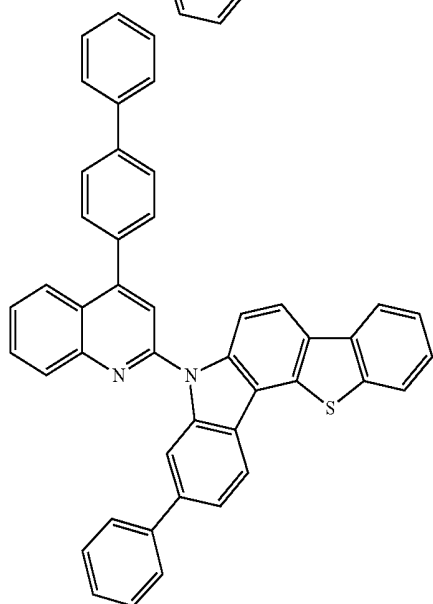
C-29

-continued



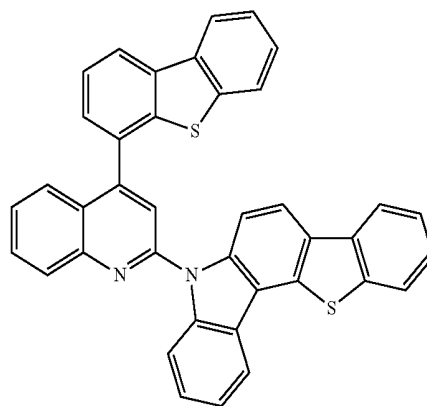
C-30

C-32

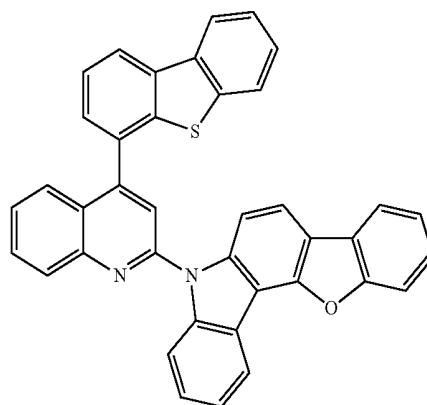


C-31

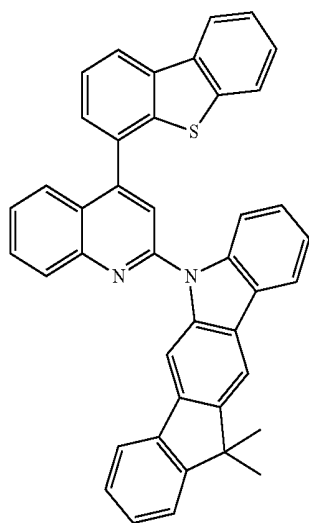
C-33



C-34

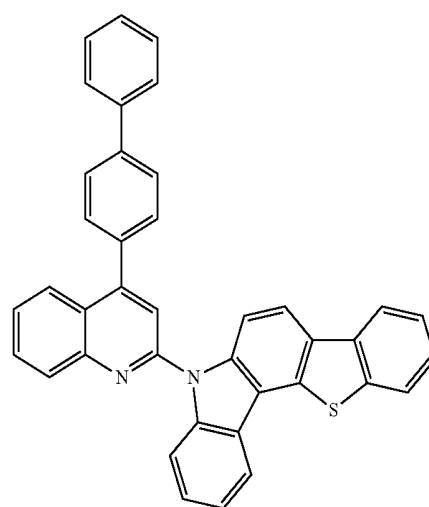


-continued



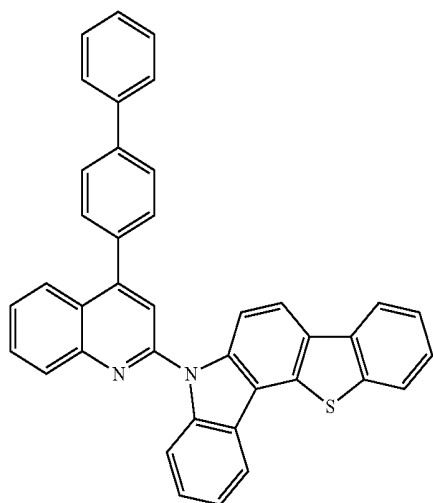
C-35

-continued

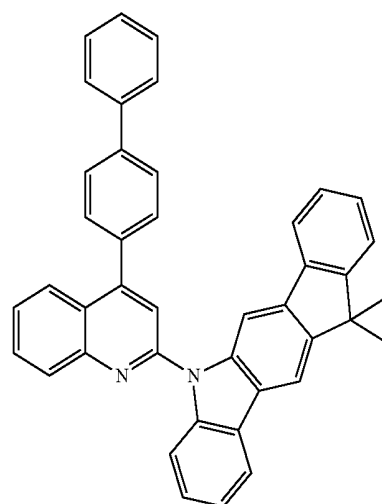


C-38

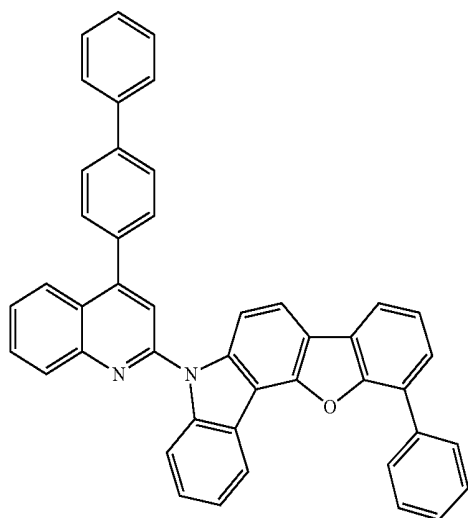
C-36



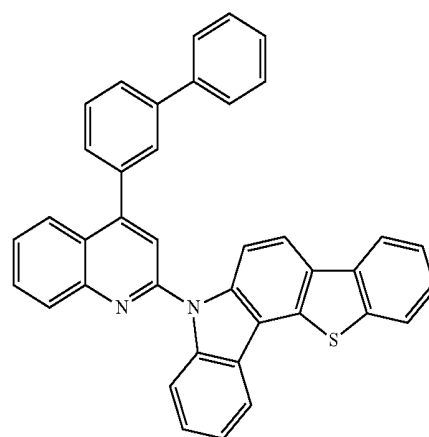
C-39



C-37'

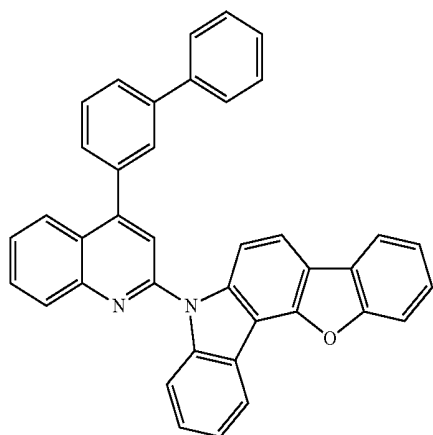


C-40



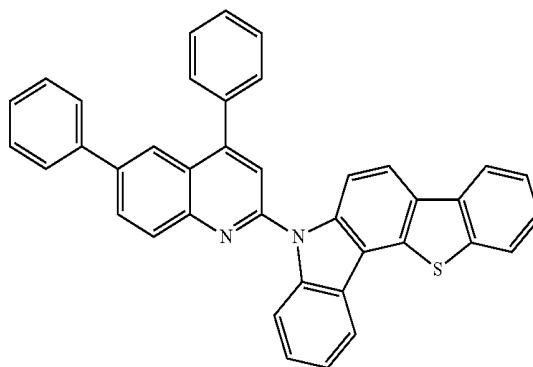
-continued

C-41

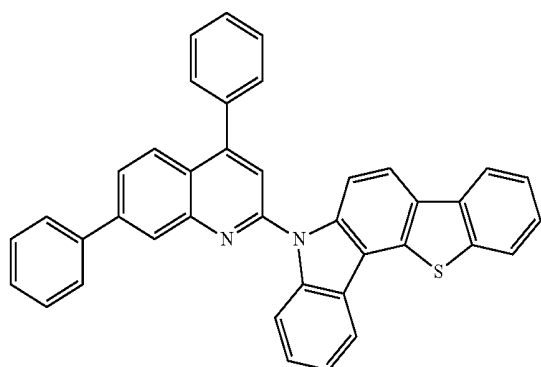


-continued

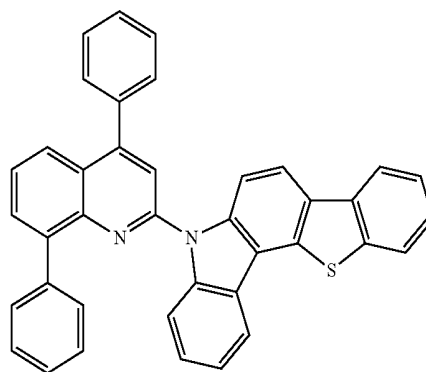
C-44



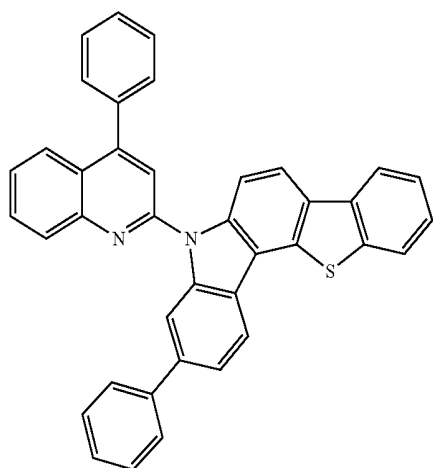
C-42



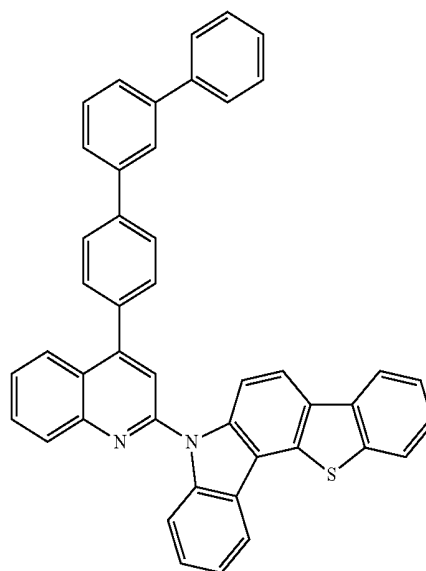
C-45



C-43

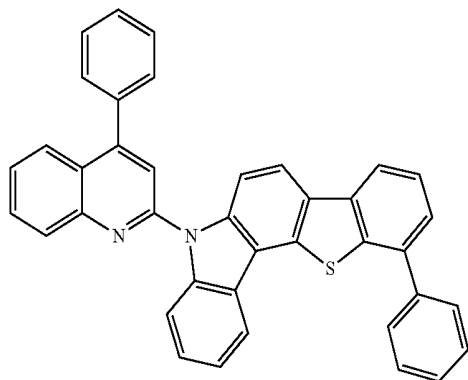


C-46



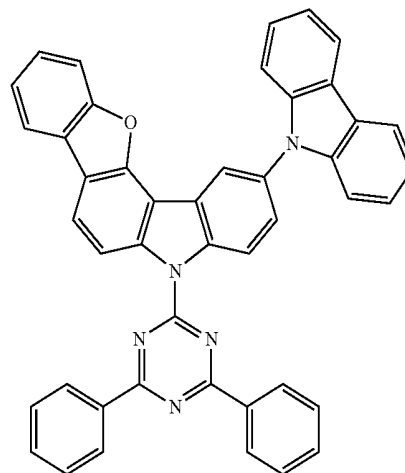
-continued

C-47

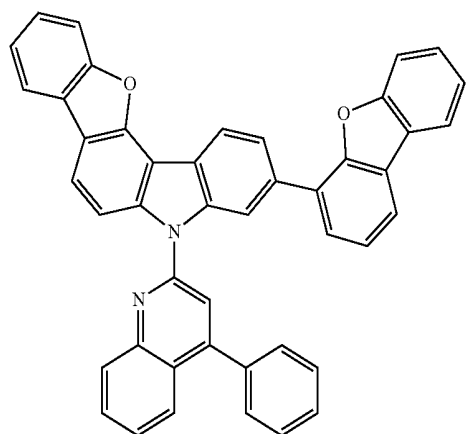


-continued

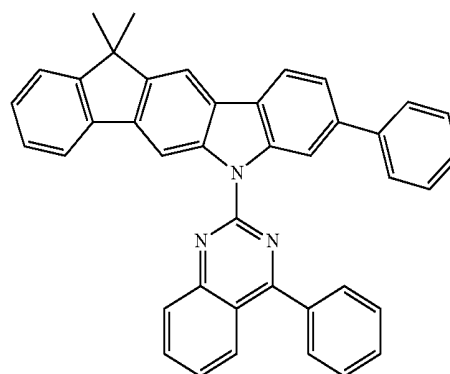
C-50



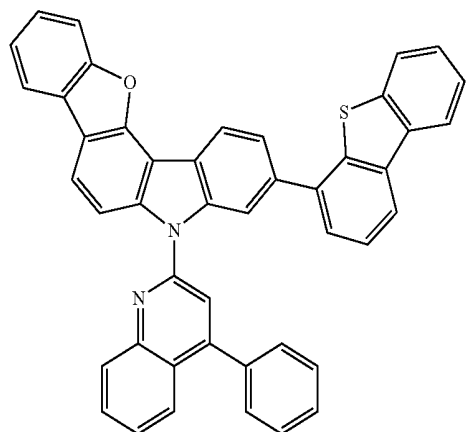
C-48



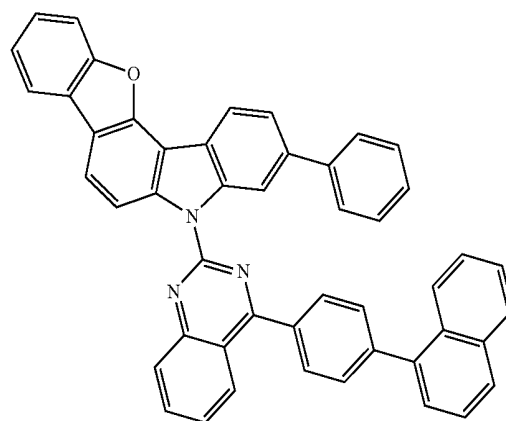
C-51



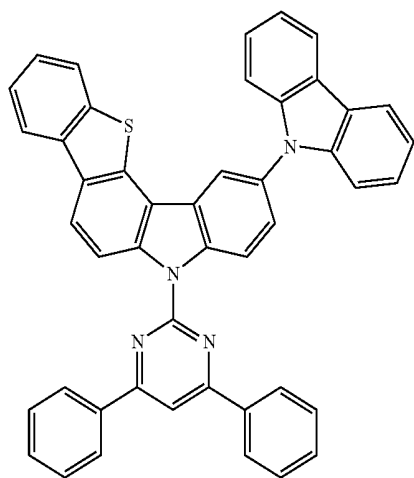
C-49



C-52

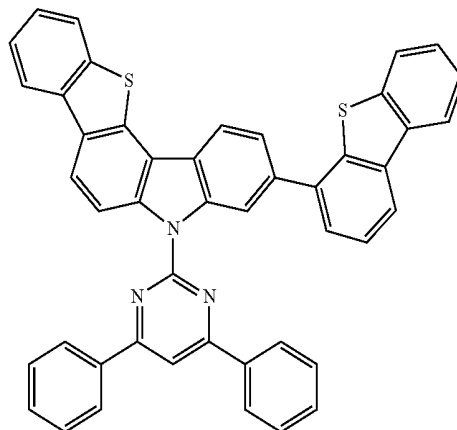


-continued

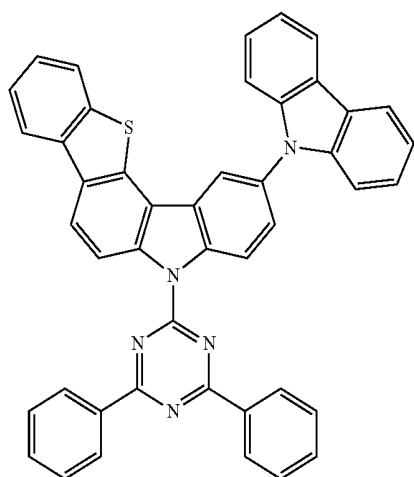


C-53

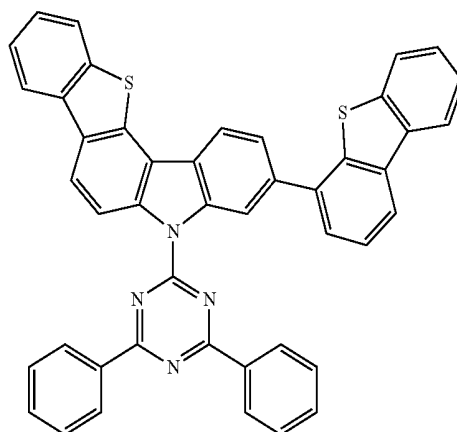
-continued



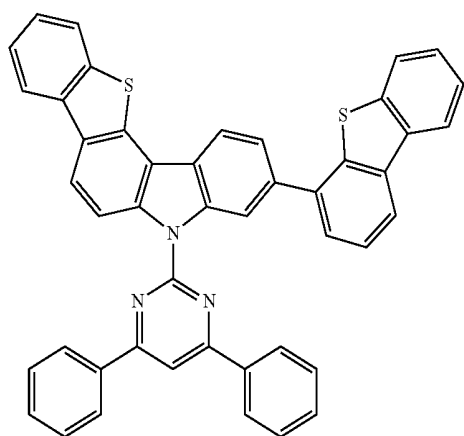
C-56



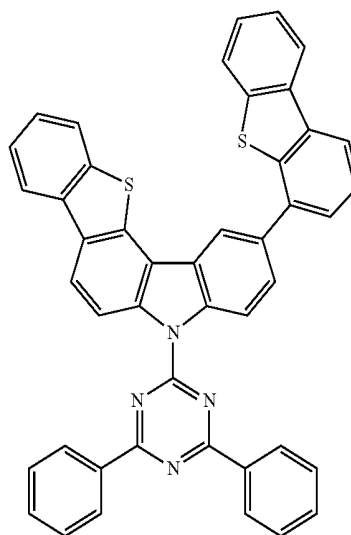
C-54



C-57



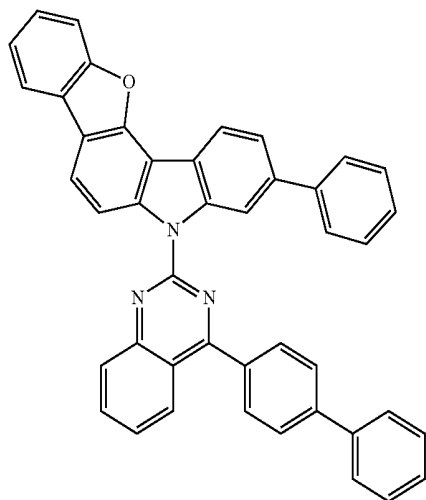
C-55



C-58

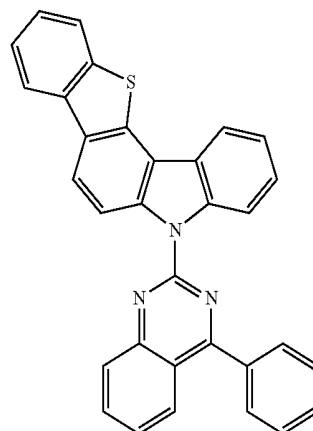
-continued

C-59

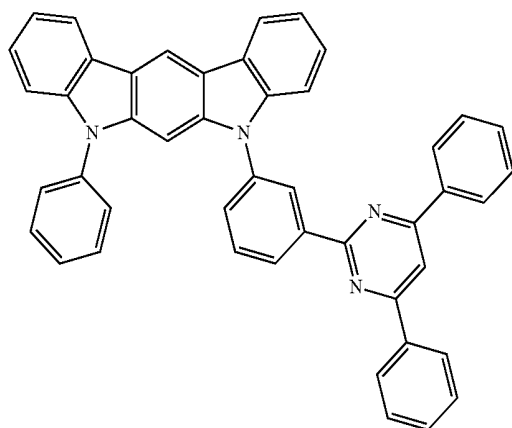


-continued

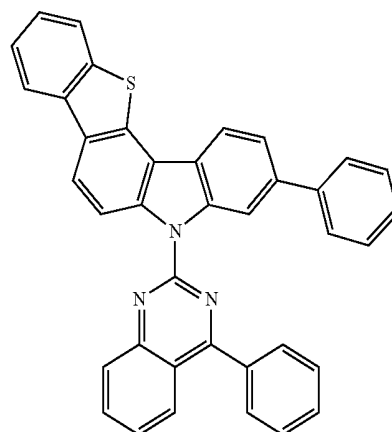
C-62



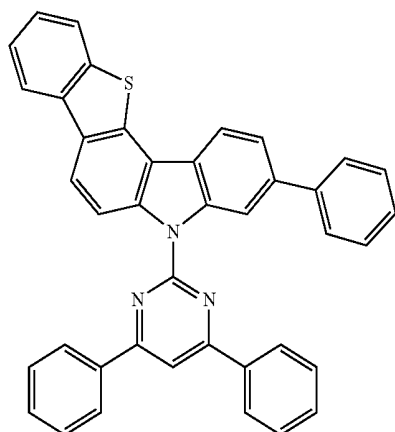
C-60



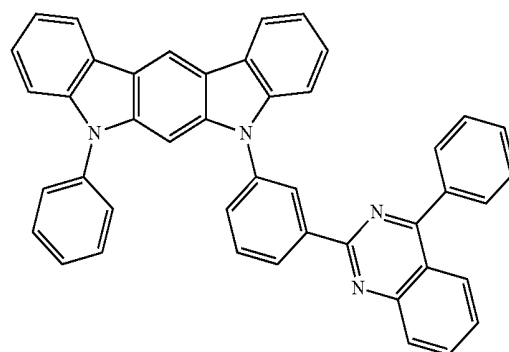
C-63



C-61

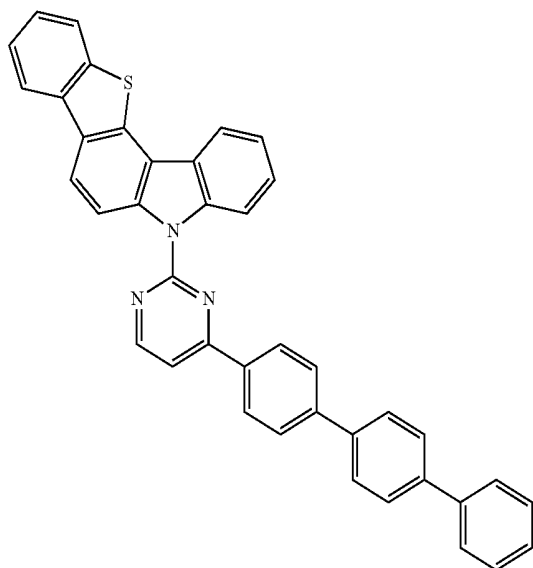


C-64



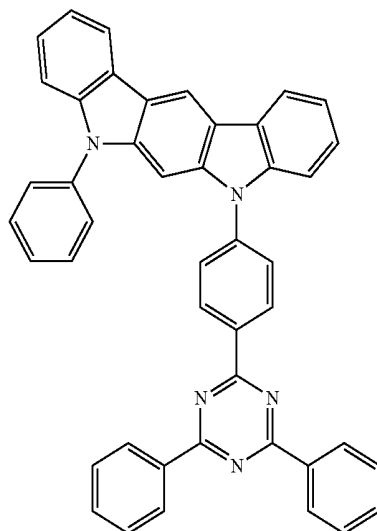
-continued

C-65

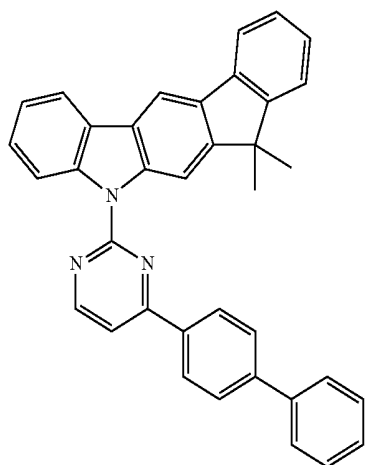


-continued

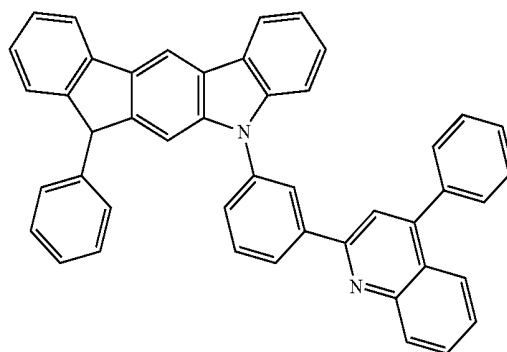
C-68



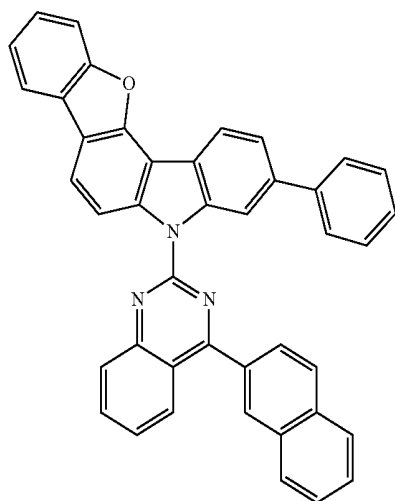
C-66



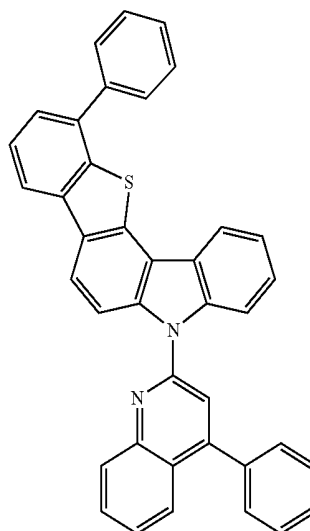
C-69



C-67

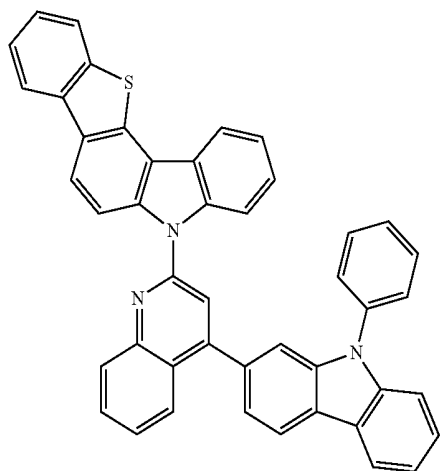


C-70

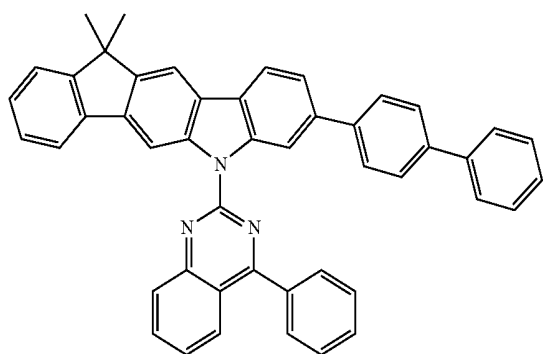


-continued

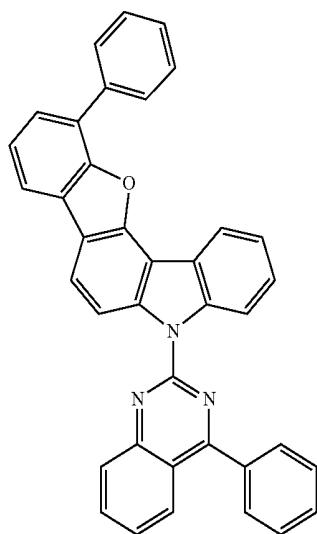
C-71



C-72

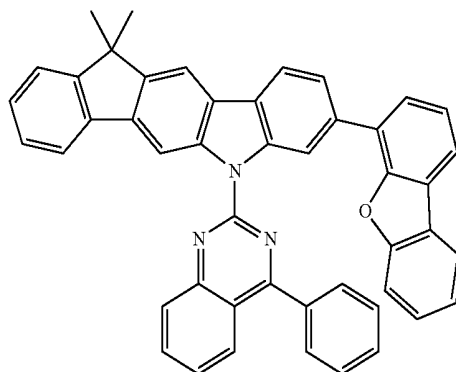


C-73

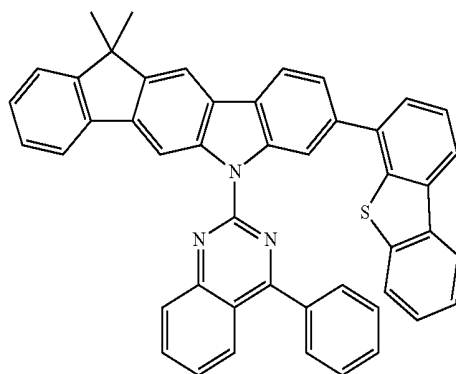


-continued

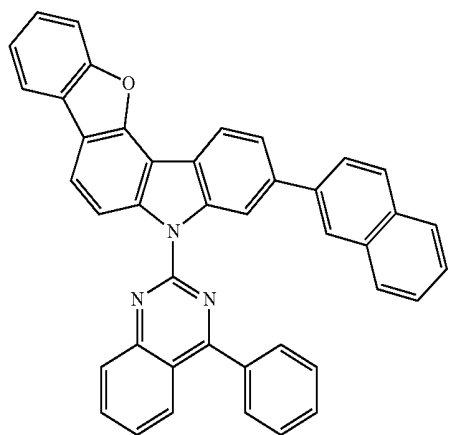
C-74



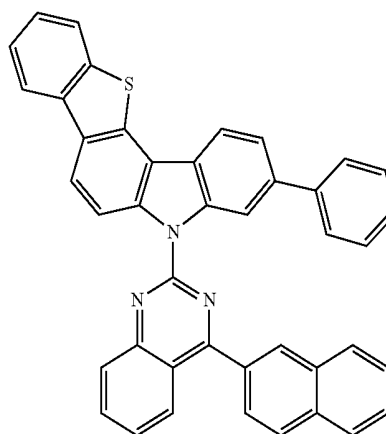
C-75



C-76

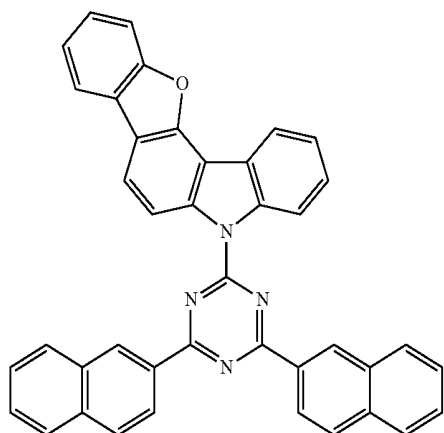


C-77



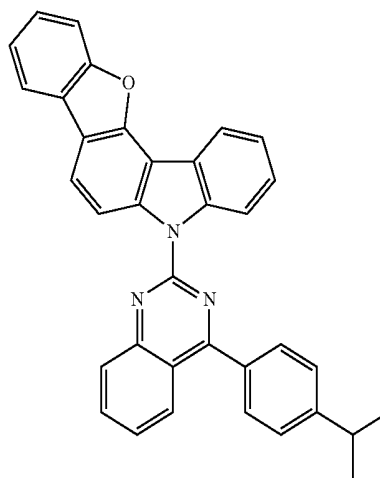
-continued

C-78

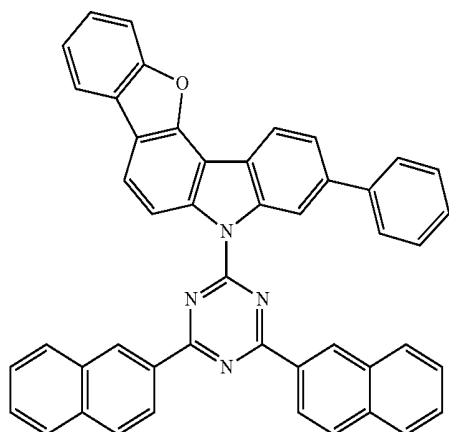


-continued

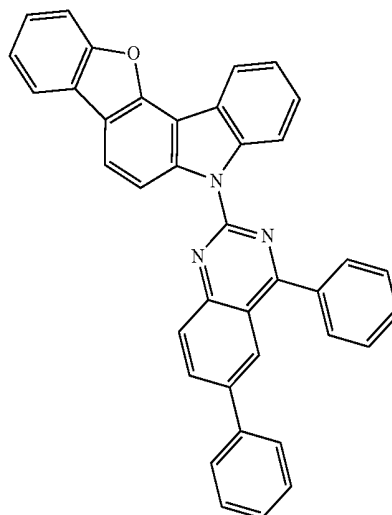
C-81



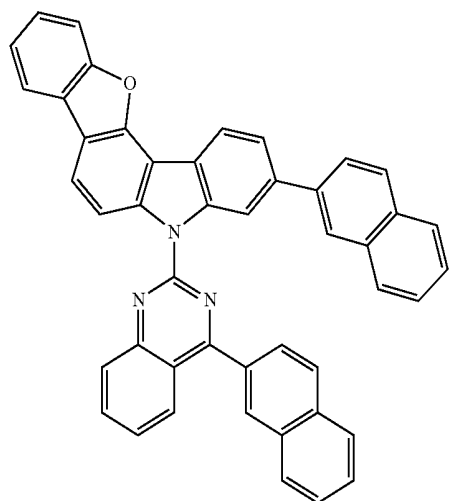
C-79



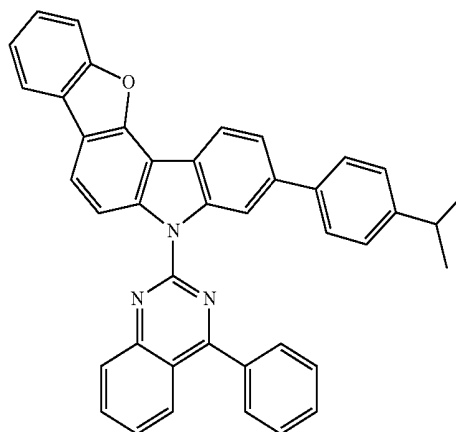
C-82



C-80

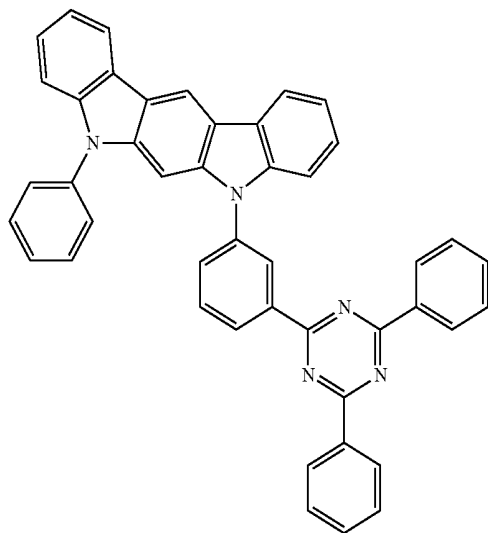


C-83



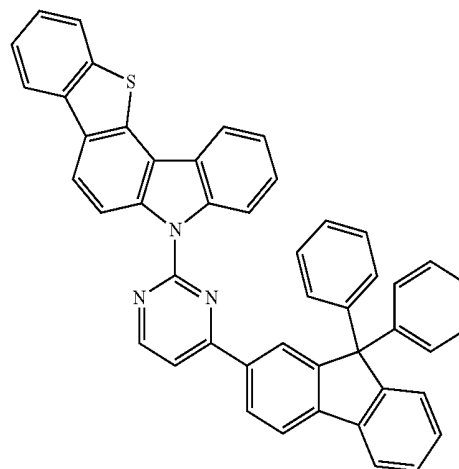
-continued

C-84

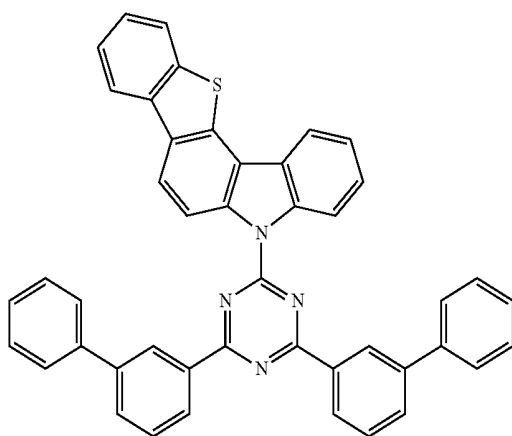


-continued

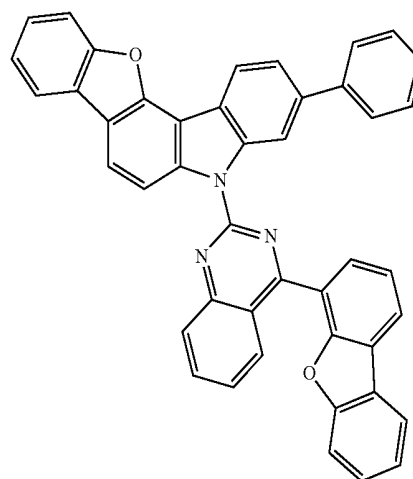
C-87



C-85

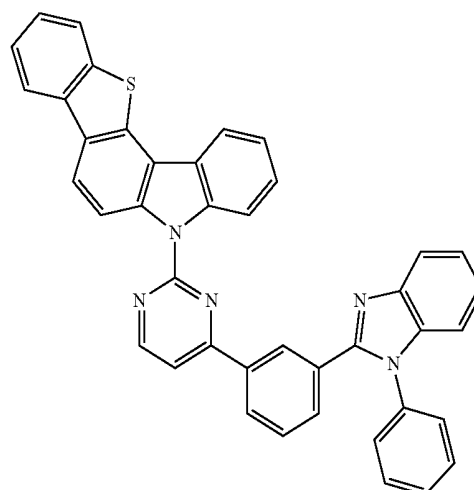
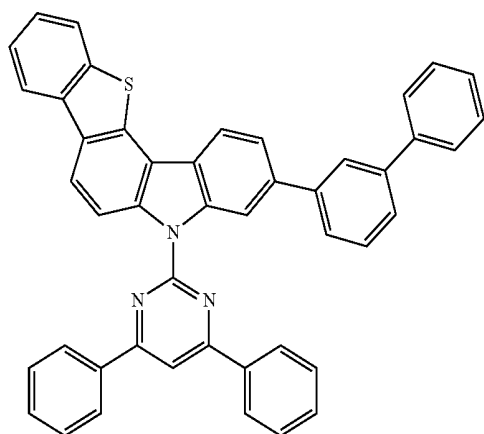


C-88

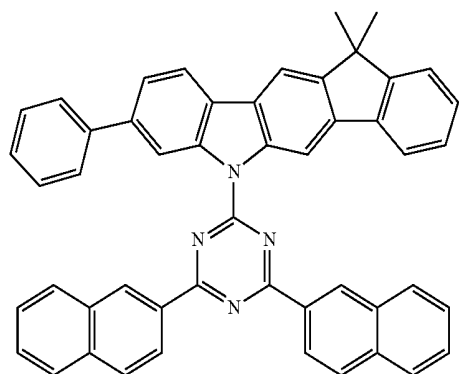


C-89

C-86

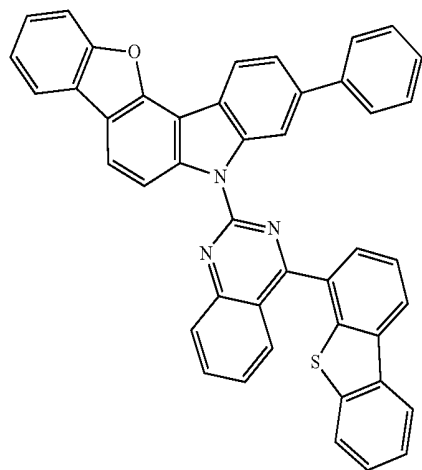


-continued

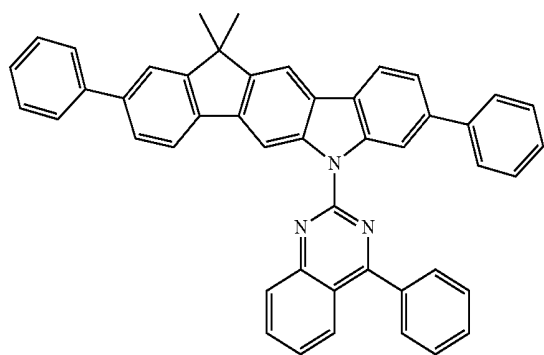


C-90

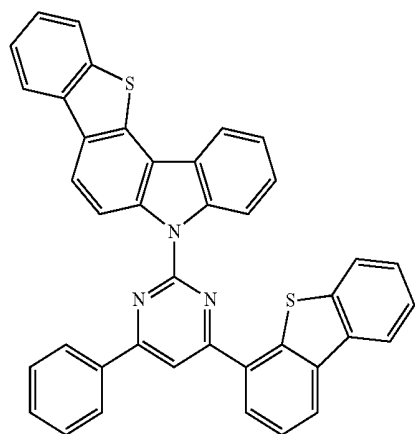
C-91



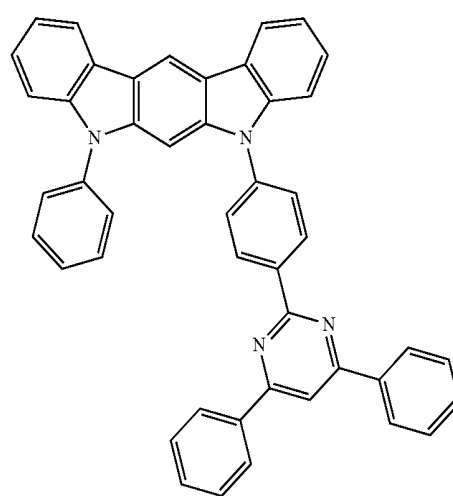
C-92



C-93

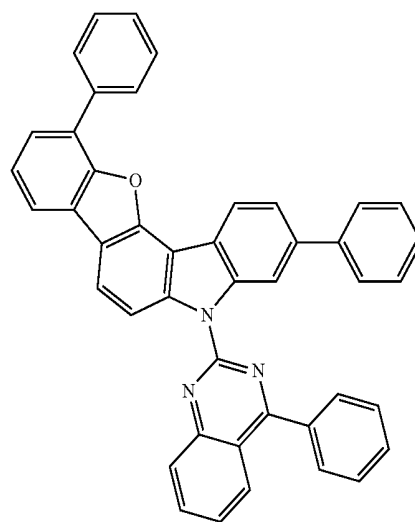


-continued

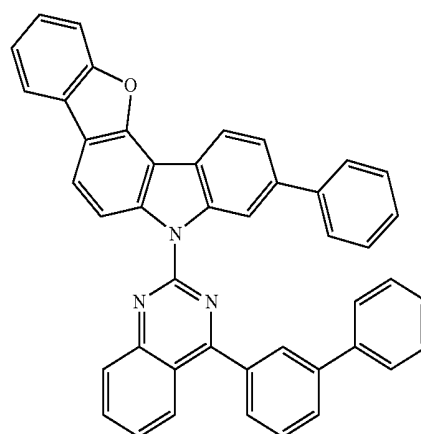


C-94

C-95

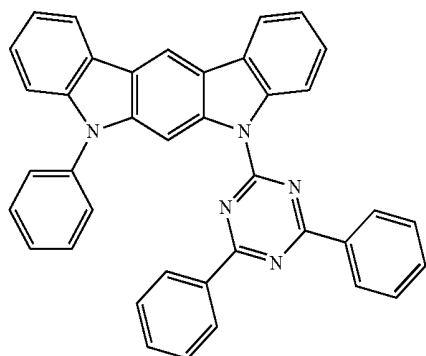


C-96



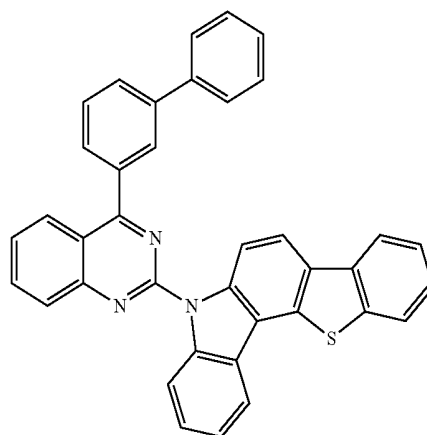
-continued

C-97

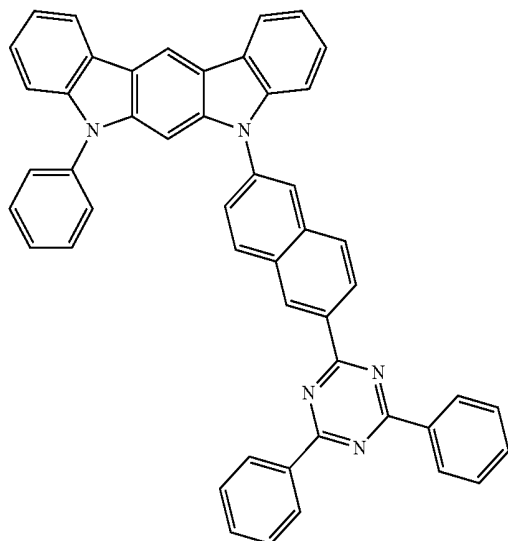


-continued

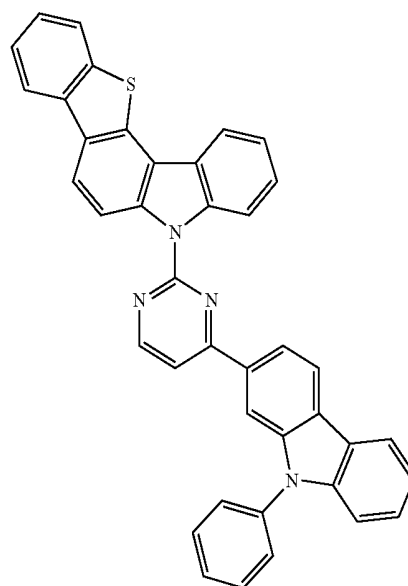
C-100



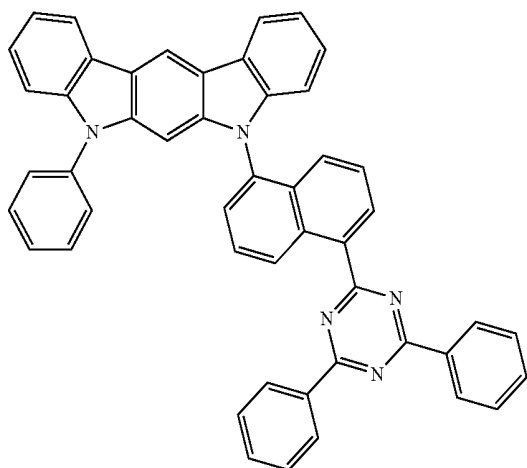
C-98



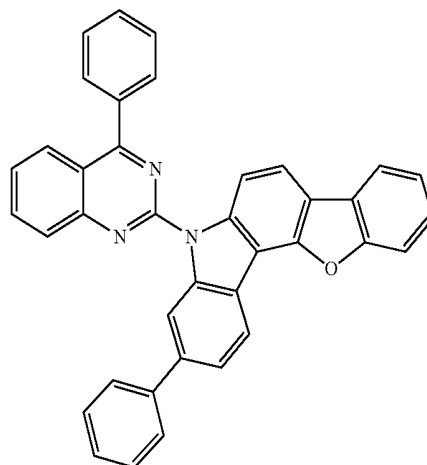
C-101



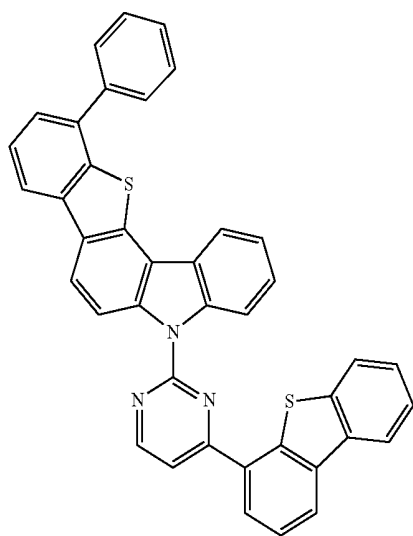
C-99



C-102

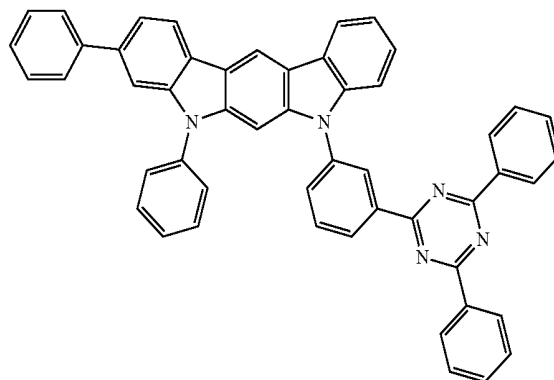


-continued



C-103

-continued



C-104

9. An organic electroluminescent device which comprises the combination according to claim 1.

* * * * *

专利名称(译)	主体化合物和掺杂剂化合物的新组合和包含其的有机电致发光器件		
公开(公告)号	US20150249224A1	公开(公告)日	2015-09-03
申请号	US14/426173	申请日	2013-09-10
[标]申请(专利权)人(译)	罗门哈斯电子材料有限公司		
申请(专利权)人(译)	罗门哈斯电子材料KOREA LTD.		
当前申请(专利权)人(译)	罗门哈斯电子材料KOREA LTD.		
[标]发明人	JUNG SO YOUNG KIM BONG OK KIM CHI SIK KIM HYUN KU JONG SEOK KWON HYUCK JOO LEE KYUNG JOO PARK KYOUNG JIN		
发明人	JUNG, SO-YOUNG KIM, BONG-OK KIM, CHI-SIK KIM, HYUN KU, JONG-SEOK KWON, HYUCK-JOO LEE, KYUNG-JOO PARK, KYOUNG-JIN		
IPC分类号	H01L51/00 C07D495/04 C07D403/14 C09K11/06 C07D403/04 C07D409/14 C07D487/04 C07D407/14 C07F15/00 C07D491/048		
CPC分类号	H01L51/0085 H01L51/5012 C07D495/04 C07D403/14 C07D491/048 C07D403/04 C07D409/14 C07D487/04 C07D407/14 C09K11/06 H01L51/0072 H01L51/0067 H01L51/0071 H01L51/0052 H01L51/0074 H01L51/0073 H01L51/0058 C09K2211/185 C09K2211/1018 C07F15/0033 C07D213/89 C07D251/12 C07D405/14 C09K2211/1007 C09K2211/1011 C09K2211/1029 C09K2211/1044 C09K2211/1059 C09K2211/1088 C09K2211/1092 H01L51/5016 H05B33/10		
优先权	1020120100533 2012-09-11 KR		
外部链接	Espacenet USPTO		

摘要(译)

本发明涉及掺杂剂化合物和主体化合物的特定组合，以及包含该组合物的有机电致发光器件。根据本发明的有机电致发光器件具有在低于包含常规发光材料的器件的驱动电压下显示出更高发光效率的优点。

(1)

